

Horizon Seafari Escape 200 - 600

Revision B - 2012

SYSTEM MODELS

HRO Seafari Escape 200

HRO Seafari Escape 400

HRO Seafari Escape 600



Owner's Manual

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Chapter 1

About this Manual

About Horizon Reverse Osmosis

Since 1975, Horizon Reverse Osmosis has produced water desalination systems, used in various applications, for customers around the world. Currently, Horizon Reverse Osmosis stands apart as a leader in advanced water desalination systems for leisure marine applications.

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Purpose

This manual is intended for Horizon Reverse Osmosis's system technicians, technical support and training personnel. It contains technical information and instructions for the installation, operation, maintenance and troubleshooting of the Seafari Escape RO Desalination System. Horizon Reverse Osmosis' RO desalination systems are designed and engineered to function as complete, working units, and are subject to cascading failure if installation, operation and maintenance instructions are not followed correctly. Thus, the intent of this manual is to familiarize you, or other installer(s) and/or operator(s) with each system component. With a core understanding of the function, importance and normal operation of each subsystem component, you will be equipped to diagnose minor problems, which, if detected early on, are typically correctable. Note that if a minor component problem is left uncorrected, it can affect the rest of the system and lead to more extensive issues and/or damage.

 **Important:** Horizon Reverse Osmosis encourages you to read the Seafari Escape RO Desalination System manual thoroughly before attempting installation or operation, as well as to keep the manual for future reference. By gaining a better understanding of your system, you will be equipped with the knowledge to achieve optimum performance and a longer service life.

References

All references in this manual refer to chapters within this manual, unless otherwise specified.

Graphics

Graphics used in this manual are for reference and illustration purposes only, and may not represent the actual part or arrangement of parts in a customized system.

Notice of Liability

The information contained in the manual is distributed on an “as is” basis, without warranty. While every effort has been taken in the preparation of this manual, Horizon Reverse Osmosis shall not be held liable with respect to any liability, loss or damage caused by the instructions contained in this manual. The information contained in this manual is subject to change without notice.

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Revision History

Rev #	Date	Affected Pages	Description
7	2013	Parts view	New PV drawings; installation diagrams
6	2012	All	Full revision of manual layout and content
5	March 30 2010	10-1 through 10-47	Updated drawings for exploded parts view

Rev #	Date	Affected Pages	Description
4	23 November 2009	5-2	Multimedia filter installation revision
3	22 September 2009	-	General layout and typesetting changes
2	4 September 2009	4-11 through 4-15, and fold-outs	Replaced wiring diagrams
1	3 August 2009	3-6 through 3-10	Additional installation option diagrams
0	1 December 2008	-	Initial release of 2008 models

Chapter 2

Introduction

Welcome

Congratulations on your purchase of a new Seafari Escape Reverse Osmosis (RO) Desalination System! The Seafari Escape RO Desalination System is a low power water maker, engineered for boaters with limited electrical options. The Seafari Escape features automatic operation and is easy to use with its simple Start and Stop controls. It serves as an efficient water supply, ideal for small power boats and sail boats.





Inside this manual, you will find detailed technical information and instructions for the installation, operation, maintenance and troubleshooting of your Seafari Escape RO Desalination System.



Note: The term "System" refers to the Seafari Escape RO Desalination System and will be used throughout this manual.

Models

The System series is available in the following compact and modular models:

<ul style="list-style-type: none">• Seafari Escape Compact 200• Seafari Escape Compact 400• Seafari Escape Compact 600	<ul style="list-style-type: none">• Seafari Escape Modular 200• Seafari Escape Modular 400• Seafari Escape Modular 600
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Please note that your System also includes a system tag that lists the product name, model number and serial number.

Parts Warning

The major documented cause of failures and problems are from the use of third-party, non-Horizon Reverse Osmosis parts; improper installation; and improper operation. Do not use parts, components from any source other than Horizon Reverse Osmosis! The use of third party, non-Horizon Reverse Osmosis parts is strongly discouraged and will result in the following consequences:

- The use of third-party, non-Horizon Reverse Osmosis components, spares and assemblies will damage the Horizon Reverse Osmosis System and/or specific components within the System.
- The use of third-party, non-Horizon Reverse Osmosis components, spares and assemblies voids any and all warranty of the System and/or voids the affected component within the System.

Horizon Reverse Osmosis maintains inventory for immediate shipment and our Service Dealers throughout the world maintain stock of Horizon Reverse Osmosis parts. Always insist on Horizon Reverse Osmosis supplied parts in order to avoid failures, eliminate problems, and maintain your warranty.

Warranty and Registration

Horizon Reverse Osmosis guarantees its product, components and replacement parts, and strongly advises that customers use only Horizon Reverse Osmosis parts. The majority of Seafari Escape RO Desalination System problems derive from premature failure of unauthorized third party replacement parts.

Using unauthorized parts will void the Horizon Reverse Osmosis warranty! Use of non-Horizon Reverse Osmosis supplied parts and accessories, including but not limited to, maintenance parts, pre-filter elements, cleaning and storage chemical, spare parts, replacement parts, system components, installation components and/or system accessories, shall void all warranty expressed or implied.

Limited Warranty

Horizon Reverse Osmosis warrants that the Seafari Escape RO Desalination System performs according to specifications for a period of 12 months from the date of shipment. Horizon Reverse Osmosis's liability under this warranty is limited to repair or replacement of the Seafari Escape RO Desalination System at Horizon Reverse Osmosis Corporation's discretion.

Under no circumstances is Horizon Reverse Osmosis liable for consequential damages arising out of or in any way connected with the failure of the System to perform as set forth herein. This limited warranty is in lieu of all other expressed or implied warranties, including those of merchantability and fitness for a particular purpose. The warranty period starts from the date of original shipment by Horizon Reverse Osmosis, or with proof of purchase from the date of sale to the original retail purchaser. The following warranty periods apply:

- System and accessories: One (1) year
- Repairs made by Horizon Reverse Osmosis Corporation after the original warranty period has expired: Three (3) months
- Normal, reoccurring user maintenance on the following is not covered by this or any Horizon Reverse Osmosis Corporation limited warranty: Sea Strainer Element, fuses, instrument calibration, cartridge filter elements and/or the centrifugal pump seal assemblies

The implied warranties, which the law imposes on the sale of this product, are expressly LIMITED in duration to the time period above. Sea Recovery Corporation shall not be liable for damages, consequential or otherwise, resulting from the installation, use, and/or operation of this product or from the breach of this LIMITED WARRANTY.



Attention: The Horizon Reverse Osmosis limited warranty does not cover third-party installation components. Improper installation resulting in System or component failure/performance decline is not covered by this or any Horizon Reverse Osmosis limited warranty. The limited warranty does not extend to any system or system component which has been subjected to alteration, misuse, neglect, accident, improper installation, inadequate or improper repair or maintenance or subject to use in violation of instructions furnished by Horizon Reverse Osmosis, nor does the warranty extend to components on which the serial number has been removed, defaced, or changed.

Cleaning

The Seafari Escape RO membrane is guaranteed to be cleanable for a minimum of one (1) year from date of shipment, providing cleaning periods are adhered to, and fouling is acid soluble metal hydroxides and calcium carbonates or alkaline soluble organic, inorganic substances and microbiological slimes. The Horizon Reverse Osmosis RO Membrane Element is not guaranteed against iron fouling (rust), chemical or petroleum products attack, extreme temperatures, drying out, or extreme pressures. In the event of a defect, a malfunction, or failure specifically covered by this warranty and during the

warranty period, Horizon Reverse Osmosis will repair or replace, at its option, the product or component therein which upon examination by Horizon Reverse Osmosis appears to be defective.

Product Changes

Horizon Reverse Osmosis reserves the right to make changes or improvements in its product, during subsequent production, without incurring the obligation to incorporate such changes or improvements on previously manufactured equipment.

Obtaining Warranty Service

To obtain warranty service, the defective product or part must be returned to an authorized Horizon Reverse Osmosis Service Center or direct to Horizon Reverse Osmosis. An updated listing of Horizon Reverse Osmosis Factory Service Centers can be found on the Horizon Reverse Osmosis web site at <http://www.searecovery.com>. The purchaser must pay any transportation or labor expenses incurred in removing and returning the product to the service center or to Horizon Reverse Osmosis.

Registration

Horizon Reverse Osmosis recommends that all customers register their System immediately after delivery to ensure and guarantee product technical support and warranty.

Safety

Parties responsible for the installation, operation, and maintenance of the Seafari Escape RO Desalination System must read this manual thoroughly and comply with the instructions and safety requirements at all times.

Disposal

If System disposal is necessary, you must comply with all federal and state environmental regulations.

Compliance

- Horizon Reverse Osmosis's Reverse Osmosis Desalination Systems are Type Accepted by the American Bureau of Shipping, ABS.
- Horizon Reverse Osmosis's Reverse Osmosis Desalination Systems comply with FCC § 15.105
- Horizon Reverse Osmosis's Reverse Osmosis Desalination Systems have been independently tested and determined to be in compliance with European CE (Conformité Européenne).
- Please refer to the Appendix for copies of compliance certificates.

Please refer to the Appendix for copies of compliance certificates.

Patent Information

Certain aspects of the Seafari Escape RO Desalination System are protected by U.S. and International Patent Laws.

Chapter 3

System Specifications

Feed Water and Recovery



Important: If any of the following components are mismatched, the System will not function properly. The operating pressure and/or amperage draw will be higher than specified, causing damage to one or more components. The operating pressure can also be lower than required, resulting in low product water production and poor product water quality.

Table 1: 12 VDC, 24 VDC and Alternating Current 60 Hz powered Systems

Seafari Escape Model	Product Water Production (GPD / LPD)	Pump Elect. Mtr	Feed Pump Flow (GPH /LPH)	ETD Recovery (Percentage)	RO Membrane Element Size Code	Pressure Vessel Size Code
SE 200	216 / 818	1/3 H.P.	100 / 379	13%	A	A
SE 400	403 / 1526	1/3 H.P.	140 / 530	13%	C	C
SE 600	619 / 2343	1/2 H.P.	215 / 814	13%	C	C

Table 2: Alternating Current 50 Hz powered Systems

Seafari Escape Model	Product Water Production (GPD / LPD)	Pump Elect. Mtr	Booster Pump Flow (GPH /LPH)	ETD Recovery (Percentage)	RO Membrane Element Size Code	Pressure Vessel Size Code
SE 200	224 / 848	1/3 H.P.	104.2 / 394	13%	A	A
SE 400	396 / 1499	1/3 H.P.	137.5 / 520	13%	C	C
SE 600	600 / 2271	1/2 H.P.	208.3 / 788	13%	C	C

System Pressure

Table 3: Seawater @ 35,000 PPM and 77 F / 25° C.

Model	Feed Pump Nominal Discharge Pressure into ETD				Nominal Operating Pressure Developed by ETD at RO Membrane Element			
	PSI	BAR	Kg/cm2	kPa	PSI	BAR	Kg/cm2	kPa
SE 200	175	12	12.3	1207	815	56.20	57.3	5619
SE 400	175	12	12.3	1207	690	47.60	48.50	4757
SE 600	200	13.8	14.1	1379	700	48.30	49.20	4826

Performance

Table 4: 12 VDC, 24 VDC and 60 Hz powered Systems

Model Number	Product water per 1 hour of operation:		Product water per 24 hours of operation:	
	U.S. Gallons	Liters	U.S. Gallons	Liters
SE 200	9	34	216	818
SE 400	16.8	63.6	403	1,526
SE 600	25.8	97.6	619	2,343

Table 5: 50 Hz powered Systems

Model Number	per 1 hour of operation:		per 24 hours of operation:	
	U.S. Gallons	Liters	U.S. Gallons	Liters
SE 200	9.3	35.3	224	848
SE 400	16.5	62.5	396	1,499
SE 600	25	94.6	600	2,271

- **SALT REJECTION (CHLORIDE ION):** Minimum 99.2 %, Average 99.4%
- **PRODUCT WATER TEMPERATURE:** Ambient to feed water temperature
- **SALINITY MONITORING:** Automatic computer controlled electronic monitoring. Temperature compensated with Water Quality Indicator. The salinity monitoring components of the System give a continuous readout in micromhos per cubic centimeter, are temperature compensated and of a fail-safe design.
- **FEED WATER SALINITY RANGE:** up to 50,000 PPM TDS (NaCl), typical seawater salinity is 35,000 PPM.
- **FEED WATER TEMPERATURE RANGE:** Max. 122°F / 50°C, Min. 33°F / .5°C.
- **FEED WATER pH RANGE:** 3-11 (typical seawater pH is 8)
- **CHLORINE TOLERANCE:** 0.1 PPM.
- **REVERSE OSMOSIS (RO) MEMBRANE:** Specifically selected High Rejection / High Yield aromatic tri-polyamides, thin film composite, spiral wound, single pass RO Membrane Element.

External Installation Water Connections

Pipe sizes to be supplied by the installer for connection of the Horizon Reverse Osmosis supplied components

- Feed Inlet: 5/8" MNPT Male National Pipe Thread U.S. Standard
- Brine Discharge: 3/8" MNPT Male National Pipe Thread U.S. Standard
- Product: 1/4" FNPT Female National Pipe Thread U.S. Standard

Feed Water Pump Motor Electrical Specifications

12 and 24 VDC	SE 200 12V / 24V	SE 400 12V / 24V	SE 600 24V
Nominal Operating Amps	16 / 8	24 / 12	20

12 and 24 VDC	SE 200 12V / 24V	SE 400 12V / 24V	SE 600 24V
Maximum Motor Amps	28 / 13.4	28 / 13.4	20
Horse Power	.3	.3	.5
Recommended Circuit Breaker	30 / 15	30 / 15	30
Minimum Size Power Wire AWG	6 / 8	6 / 8	6
Minimum Size Power Wire mm2	13 / 8	13 / 8	13

115 and 230 VAC 60 Hz	SE 200 115V / 230V	SE 400 115V / 230V	SE 600 115V / 230V
Nominal Operating Amps	5 / 2.5	5.3 / 2.7	7.5 / 3.7
Maximum Motor Amps	6.6 / 3.5	6.6 / 3.5	8.6 / 4.3
Starting Amps	25 / 12.5	25 / 12.5	46 / 23
Horse Power	.3	.3	.5
Recommended Circuit Breaker	10 / 5	10 / 5	10 / 5
Minimum Size Power Wire AWG	12	12	12
Minimum Size Power Wire mm2	3	3	3

110 and 220 VAC 50 Hz	SE 200 110V / 220V	SE 400 110V / 220V	SE 600 110V / 220V
Nominal Operating Amps	4.8 / 2.4	5.1 / 2.5	7.3 / 3.6
Maximum Motor Amps	5.2 / 2.6	5.2 / 2.6	7.4 / 3.7
Starting Amps	26 / 13	26 / 13	44 / 22
Horse Power	.3	.3	.5
Recommended Circuit Breaker	10 / 5	10 / 5	10 / 5
Minimum Size Power Wire AWG	12	12	12
Minimum Size Power Wire mm2	3	3	3

Operating Amperage

Nominal Operating Amperage will increase if any of the following conditions exist:

- The Feed Water Temperature is lower than 77° Fahrenheit / 25° Celsius.
- The Feed Water Salinity is greater than 35,000-PPM TDS (3.5% Total Dissolved Solids).
- The RO Membrane Element becomes fouled.
- The RO Membrane Element is new and on the -15% side of the specifications.

Nominal Operating Amperage will decrease if any of the following conditions exist:

- The Feed Water Temperature is higher than 77° Fahrenheit / 25° Celsius.
- The Feed Water Salinity is less than 35,000-PPM TDS (3.5% Total Dissolved Solids).
- The RO Membrane Element is new and on the +15% side of the specifications.

Weight

MODEL	WEIGHT	MODEL	WEIGHT
SE Compact 200	130 lbs. / 59.0 kg	SE Modular 200	125 lbs. / 59.0 kg
SE Compact 400	145 lbs. / 65.8 kg	SE Modular 400	140 lbs. / 63.5 kg
SE Compact 600	155 lbs. / 70.3 kg	SE Modular 600	150 lbs. / 68.0 kg

Chapter 4

System and Components Description

All components supplied by Horizon Reverse Osmosis, both standard and optional, are described in this chapter, along with items that the installer must provide.

ALL STANDARD COMPONENTS AND ALL OPTIONAL ACCESSORIES.

** Denotes items supplied by installer

*** Denotes optional equipment

Component Functions and Descriptions

The Seafari Escape System is broken down into six sub-sections:

1. Pre-filtration
2. Pressurization
3. Brine Discharge
4. Product Water and Optional Post Filtration
5. Fresh Water Flush and RO Membrane Element Cleaning
6. Electronic Controls

Pre-filtration Components

The Pre-filtration section of your System filters and delivers feed water. The raw feed water is filtered to remove suspended solids larger than 5 Microns (5/1,000,000 of a meter). Pre-filtration protects the High Pressure Pump from premature wear, and the RO Membrane Element from premature fouling.

1. Inlet Thru Hull Fitting with Forward Facing Scoop** is the point at which the Feed Water enters the System. The System's Installer must use a forward-facing scoop so that the System receives positive water flow as the ship is moving.



Caution: A flush Inlet Thru-hull Fitting will create a vacuum as the ship is moving, thus causing loss of Feed Water flow and cavitation of the Booster and High Pressure Pump. This will result in continuous System shut down



Caution: The Installer must utilize a forward-facing scoop, so that the System receives positive water flow when the ship is moving. The fitting must be installed on the ship's hull, in a position that provides a continuous, air-free supply of Feed Water.



Caution: The resulting failure of the System to remain in operation is attributed to improper installation. Thus, it is the Installer's liability, and will not be covered by the Horizon Reverse Osmosis warranty.

-
1. Sea Cock Valve** is used (for safety reasons) to close the Feed Water line during repair, maintenance and disuse of the System.
 2. Feed Water Connector is attached to the Sea Cock Valve for connection of the Feed Water Suction Hose.
 3. Sea Strainer filters out large particulate matter and suspended particles that would otherwise damage the Booster Pump and prematurely foul the cartridge Pre-filter Element. The Sea Strainer has a clear bowl with a bronze body filter housing, that contains a cleanable, monel filter screen.
 4. Booster Pump Inlet Compound Vacuum/Pressure Gauge -30-0-60 is mounted on the Compact Series System Control Panel or on the Modular Series Pre-filter Bracket. This Vacuum/Pressure gauge monitors the condition of the Sea Strainer and the Feed Water pressure or vacuum entering the Inlet of the Booster Pump from the Sea Strainer.
 5. Booster Pump supplies a positive pressure through the Pre-filtration components and into the Energy Transfer Device (ETD). The Booster Pump flow and pressure causes the ETD to function.
 6. Plankton Filter *** contains a cleanable ultra-fine monel mesh screen. The mesh screen removes suspended solids or biological growth, such as plankton. It also provides longer life to the Prefilter elements and, in turn, lowers System maintenance costs. The Plankton Filter is available as a single housing or dual housing. For additional information on obtaining this optional accessory, please contact Sea Recovery Corporation.
 7. Inline Pressure Pick-Up Tee delivers line pressure to the low-pressure manifold.
 8. Low Pressure Manifold connects the Booster Pump outlet pressure to the Low Pressure Switch, the High Pressure Switch, and the Prefilter Inlet Pressure Gauge.
 9. Low Pressure Switch shuts the System off automatically when the Booster Pump fails or when the suction line prior to the Booster Pump Inlet becomes blocked causing an abnormal vacuum to the Booster Pump Inlet. The Low Pressure Switch is a Normally Open Switch that closes at or above 40 PSI to keep the System in operation. The Low Pressure Switch is attached to the Compact Frame or the Modular Prefilter bracket.
 10. High Pressure Switch is a safety device that stops the System if the Booster Pump outlet pressure exceeds 190 PSI. The High Pressure Switch is a Normally Closed Switch that Opens at 190 PSI to shut the System off. The Low Pressure Switch is attached to the Compact Frame or the Modular Prefilter bracket.
 11. Pre-Filter Inlet Pressure Gauge 0-300 PSI is mounted on the System Control Panel and monitors the pressure from the Outlet of the Booster Pump to the inlet of the Prefiltration. This Gauge is used along with the Prefilter Outlet Gauge to determine the condition of the Prefilter Elements.
 12. Pre-Filter 25 µm removes suspended solids 25 Microns and larger to prolong the life of the final 5 Micron Prefilter element.
 13. Pre-Filter 5 µm removes suspended solids 5 Microns and larger to prolong the life of and protect the Reverse Osmosis Membrane from fouling.



Caution: Do not use “string-wound” or “fiber” pre-filter elements. String-wound and fiber-filter elements are designed for the Photographic Film Developing Industry. When used in sea water, they will plug much more rapidly (performance has shown within 1/10th of the time) than a Sea Recovery-supplied, Pre-filter cartridge element. This will cause frequent System shut downs and element replacement.



Danger: Do not use third-party pre-filtration components! Use only Horizon Reverse Osmosis pre-filtration components. Third-party pre-filtration components do not fit properly, thus causing the seams to fall apart. They also allow bypass, which results in extensive damage to the High Pressure Pump, as well as to premature fouling of the RO Membrane Element.

14. Inline Pressure Pick-Up Tee for the Prefilter Outlet Pressure Gauge.

15. Pre-Filter Outlet Pressure Gauge 0-300 PSI is mounted on the System Control Panel and monitors the outlet pressure of the Pre-Filtration section. This Gauge is used along with the Pre-Filter Inlet Pressure Gauge to determine the condition of the Pre-Filtration Elements.

Pressurization Components

The Pressurization section of your System supplies the proper pressure across the Membrane Element to produce the required product water within a safe operating condition. Proper pressure and proper flow across the Membrane Element are two basic requirements of Reverse Osmosis.

1. Energy Transfer Device (ETD) "enhances" (increases) pressure from the Booster Pump by approximately a 4:1 or 5:1 ratio.
2. Pressurized water from the feed water enters the RO Boost from the ETD port "LP IN". Pressurized water returns from the RO Membrane Element.
3. The Low Pressure Gauge 0-300 PSI is a stainless steel glycerin filled pressure gauge that is used to monitor the pressure of the Feed Water entering the ETD.
4. High Pressure Hose, ETD Outlet port "HP OUT"/MVA inlet transfers pressurized Feed Water from the ETD to the inlet of the RO Membrane Element.
5. RO Membrane Element and Pressure Vessel allows potable water molecules to pass through while rejecting the salt ions. Only 13% of the Feed Water becomes Product Water. The remainder (concentrated brine) transfers energy back into the ETD, and then becomes Brine Discharge, which carries the rejected salt ions out of the Membrane Element.
6. High Pressure Hose, MVA Outlet / ETD Return port "HP IN" transfers pressurized Brine Water from the Membrane Vessel Assembly back to the ETD. This pressurized water assists the ETD as recovered energy. This allows the ETD to deliver the required flow and pressure to the RO Membrane Element with minimal power consumption.

Brine Discharge Components

The Brine Discharge section of your System transfers brine exiting the ETD back to the Feed Water source.

1. Brine Discharge Tee Connector allows for the Brine Discharge Hose to connect to the Thru Hull Over Board Discharge Fitting.
2. Thru Hull Discharge Fitting** should be installed above water level for discharge of the Brine Discharge Water from the System.

Product Water and Post-Filtration Components

This section collects the product water as it exits the RO Membrane Element. The product water is tested for quality at the salinity probe, enters a 3-Way Product Water Diversion Valve, and then is measured for flow. When the Product Water Salinity decreases to the "safe" level, it is then diverted into the Post Filtration components, which are the final steps in Product Water quality control.

1. Product Water Manifold allows transfer of product water flow through the components attached to it.
2. Temperature Compensated Salinity Probe electronically determines whether the salinity content of the Product Water has decreased to the "safe" level. This Salinity Probe retains an accurate reading throughout varying temperature ranges.
3. 3-Way Product Water Diversion Valve, Electric Solenoid Actuated. The Salinity Controller energizes this valve to the "Potable" position when the System produces water, which meets the low salinity requirement. If the Product Water being produced is "un-potable" or high in salinity, then no signal is sent to the valve and it remains in the normally open position. The "fail safe" normally open

position diverts the un-potable Product Water to discharge through the Brine Discharge Tee Connector.

4. Flow Meter, Product Water measures the rate of Product Water flow in gallons per hour from the RO Membrane Element.
5. Charcoal Filter is designed to remove foul odors from the Product Water. Sulfurous smell (rotten egg smell) is caused by decaying biological matter in the Feed Water chapter. Fresh water flushing of the System helps to minimize the source of this odor.
6. pH Neutralizer Filter*** The Product Water produced by Reverse Osmosis is slightly acidic. The pH Neutralizer Filter neutralizes the pH of the Product Water.
7. UV Sterilizer*** sterilizes up to 99.9% of viruses, bacteria and other micro-organisms that may pass through the RO Membrane Element. The UV sterilizer is recommended if the Product Water Storage Tank is not treated by chlorination, etc.
8. Potable Water Storage Tank Tube Connector is used to connect the Systems Potable Product Water output to the Potable Water Storage Tank.
9. Potable Water Storage Tank** may be any container suitable for storing Potable Water.

Fresh Water Flush and RO Membrane Element Cleaning

The Fresh Water Flush rinses the high salinity Feed Water from the System with Fresh Water. This process is automatic at each shut down of the System and repeats automatically every 7 days. Fresh Water Flushing replaces the seawater in the System with less corrosive fresh water. This reduces the biological growth that naturally occurs if the Feed Water (sea water) is left to stand in the System. Optional, manually operated valves are also available for ease of rinsing and cleaning the RO Membrane Element.

1. Fresh Water Flush Pump, included with the Fresh Water Flush Assembly. The Fresh Water Flush Pump draws fresh water from the Potable Water Storage Tank and pushes the water, at 45 PSI, through the Fresh Water Flush Charcoal Filter and into the rest of the System.
2. Fresh Water Flush Carbon Filter, included with the Fresh Water Flush Assembly. The Carbon Filter removes particulate matter and chlorine from the fresh water to prevent chlorine attack to the RO Membrane Element.
3. Fresh Water Flush Check Valve, included with the Fresh Water Flush Assembly. The Check Valve routes the fresh water to the System and prevents the fresh water from expelling out the Inlet Thru Hull Fitting.
4. Inlet Rinse Clean Valve*** used in conjunction with the Discharge Rinse Clean Valve simplifies the storage and cleaning procedures by allowing the operator to turn a valve rather than disconnect a hose. Also used for a manual fresh water flush if the Automatic Fresh Water Flush System is not installed.
5. Discharge Rinse Clean Valve*** used in conjunction with the Inlet Rinse Clean Valve simplifies the storage and cleaning procedures by allowing the operator to turn a valve rather than disconnect a hose.
6. Rinse/Clean Solution Container** used to hold rinse water, storage solution, winterization solution, or cleaning solution may be any 5 gallon or larger container (portable or permanently installed).

Electronic Components

The System's electronic components measure water quality, control the direction of Product Water flow, Start and Stop the System, and contain the central electrical connection point. They also ensure only potable Product Water passes into the Product Water Storage Tank.

1. Salinity Controller monitors the salt content of the product water via the Salinity Probe, and signals the 3-Way Product Diversion Valve when Potable Water is being produced. The 3-Way Product Diversion Valve, Booster Pump Motor, Remote Control, UV Sterilizer, and Soft Motor Starter are

each governed by this Controller. This enclosure also contains the high-voltage components of the system. It serves as the connection point for all the electrical systems such as the motors, switches, and valves.

2. Remote Controller*** allows for remote monitoring and controlling of the system.
3. Soft Start*** used only in AC (Alternating Current) Single Phase systems reduces by 40% the initial startup amperage required to start the Booster Pump Motor and in turn allows a smaller sized KW generator to start the system.

Touch Pad Control Descriptions



TOUCH PAD CONTROL DESCRIPTIONS:

SWITCHES

START: This switch initiates the start cycle of the Feed Pump [6] and the System.

FRESH WATER FLUSH: This switch initiates the Fresh Water Flush Cycle. When pressed, the Fresh Water Flush Cycle begins and the Fresh Water Flush lamp illuminates steady green.

STOP: This switch, when pressed, stops the System if it is in operation or stops the Fresh Water Flush Cycle if it is in the “stand by” mode or actually in the flushing mode. Each time the system is stopped, the Fresh Water Flush system is initiated as indicated by a steady illumination of the Fresh Water Flush lamp. The Fresh Water Flush cycle is aborted by pressing the Stop switch a second time.

FAULT RESET: This switch resets the High/Low Pressure fault and allows the system to start.

INDICATION LAMPS:

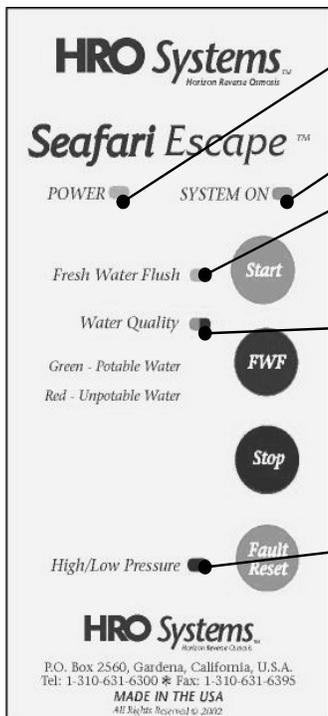
Power: This lamp is illuminated when power is supplied to the controller indicating that the System is receiving power from the main power breaker.

System On: This lamp illuminates when the System has been Started and is operating.

Fresh Water Flush: This lamp illuminates continually during the Fresh Water Flushing operation. When the Fresh Water Flush is in the stand-by mode, in between the flushing cycle that repeats automatically every seven days, the lamp illuminates intermittently on and off (blinks). If this lamp is not illuminated when the System is not in operation the Fresh Water Flush cycle has been terminated.

Product Water Quality: This lamp indicates the quality of the water being produced by the system. A red illumination indicates that the System is producing “un-potable” product water that is being discharged over board. A green lamp illuminates when the system is producing safe water (potable water) that is being diverted to the potable water storage tank.

High/Low Pressure: The High/Low pressure fault lamp illuminates when the system shuts down due to either a low-pressure condition, or a high-pressure condition. During operation if the Low Pressure Switch senses a low-pressure condition, this lamp blinks for twenty seconds, and then the system shuts down and the lamp remains illuminated until the Fault Reset Switch is pressed. If the High Pressure Switch senses a high pressure condition during operation the system will shut down immediately and the lamp will illuminate until the Fault Reset Switch is pressed.



Components Supplied by the Installer or Owner



Caution: All fittings, valving and piping installed prior to, within, and after the Horizon Reverse Osmosis System must not contain iron; they must be non-ferrous material (not containing iron). Iron fittings or piping will cause rust fouling and failure of the RO Membrane Element. The resulting failure of the RO Membrane Element is attributed to improper installation, is the liability of the installer and is not covered by the Horizon Reverse Osmosis Warranty.

Water Connections for Seafari Escape Hook up to be Supplied by the Installer

1. Feed Inlet: 5/8" MNPT Male National Pipe Thread U.S. Standard
2. Brine Discharge: 3/8" MNPT Male National Pipe Thread U.S. Standard
3. Product: 1/4" FNPT Female National Pipe Thread U.S. Standard

Inlet Thru-Hull Fitting with Forward Facing Scoop

The inlet thru-hull fitting must be dedicated to only the Horizon Reverse Osmosis System. It is important that the installer utilizes a forward facing scoop so that the system receives a positive flow of water while the boat is underway. The fitting must be installed on the boat's hull in a position that provides continual feed water flow without air to the system.



Caution: A flat or flush inlet thru-hull fitting will cause a vacuum as the boat is under way and this will cause loss of feed water flow and cavitation of the booster pump resulting in continual System shut down due to low feed water flow and pressure. The resulting failure of the System to remain in operation is attributed to improper installation, is the liability of the installer, and is not covered by the Horizon Reverse Osmosis warranty.



Caution: If the thru-hull fitting is placed in a position that allows air to continually enter the thru-hull fitting this will cause the system to continually shut down due to loss of feed water. The resulting failure of the System to remain in operation is attributed to improper installation, is the liability of the installer, and is not covered by the Sea Recovery warranty.



Caution: The Horizon Reverse Osmosis System must not be tied into another existing auxiliary water line already supplying another accessory on the boat. Connecting the Horizon Reverse Osmosis System into a thru-hull fitting already supplying other equipment will cause the Horizon Reverse Osmosis System to draw air or cavitate leading to continual system shut-down or may starve the other equipment.



Caution: If the Horizon Reverse Osmosis System is connected to a Sea Chest or Stand Up Pipe, DO NOT plumb the Horizon Reverse Osmosis System feed line to the "top" of the Sea Chest or Stand Up Pipe. If plumbed into the top of these feed water arrangements, the Horizon Reverse Osmosis System will experience continual shut-down due to air inducement into the system. Plumb the Horizon Reverse Osmosis System to the "bottom" of such feed water arrangements to ensure a continual air-free supply of feed water to the system.

The resulting failure of the system to remain in operation due to any of the above improper installation is the liability of the installer and is not covered by the Horizon Reverse Osmosis Warranty.

- Inlet Sea Cock Valve quarter-turn ball valve min. 1/2" size, with a 1/2" MNPT connection for mating to the supplied 1/2" FNPT fitting.

- Brine Discharge Thru-Hull Fitting minimum 1/2" size with a 1/2" MNPT connection for mating to the supplied 1/2" FNPT fitting. The Brine Discharge Thru-Hull Fitting should be installed above water level. No valves should be installed in this line. Damage to and failure of the system due to a closed valve will not be covered by the Sea Recovery Warranty.
- Connection of the Potable Water Storage Tank Tube Connector to the boat's Potable Water Storage Tank requires a 1/4" FNPT connection for mating to the supplied 1/4" MNPT fitting. In order to avoid problems such as reverse flow (osmosis) from the tank to the system and chlorination attack of the RO Membrane Element, the fitting must terminate above the maximum water level. Tying into the tank fill line is a good choice. No valves should be installed in this line. Damage to and failure of the system due to a closed valve will not be covered by the Horizon Reverse Osmosis Warranty.
- Connection of the Sea Recovery Freshwater Flush subassembly to the boat's unpressurized potable water line requires a 1/2" FNPT connection for mating to the 1/2" MNPT fitting supplied with the Freshwater Flush subassembly.
- Circuit Breaker with appropriate amperage rating.
- Properly-Sized Power Cables.
- An electrical power source capable of delivering the required constant voltage and cycles during start-up and operation of the system.

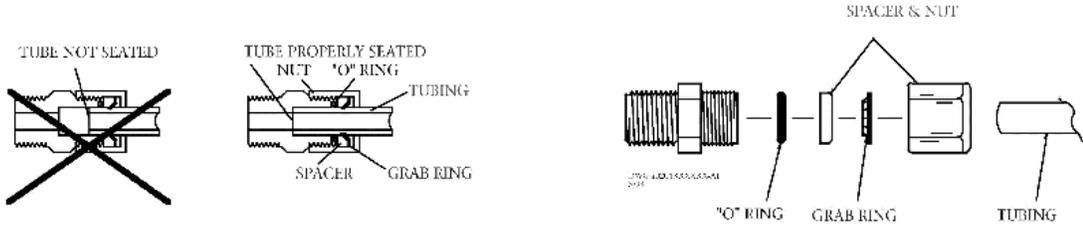
Plumbing Connections

1. Tube-Fitting Connections and Assembly:
 - a) Cut tube end square and clean.
 - b) Loosen nut on fitting three turns.
 - c) Wet the end of the tube and insert tube into fitting until it bottoms. Loosen nut completely and remove tube with attached parts from body. Check to ensure that the O-ring is seated onto the tube under the spacer (and not pinched into the body). Insert tube with attached parts into the body and tighten nut finger-tight.

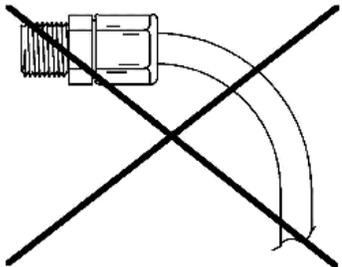


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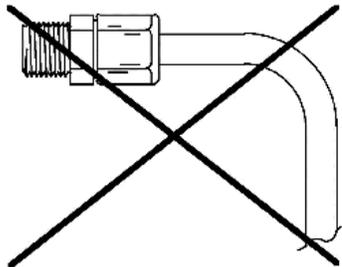
2. Refer to the illustration below. Always allow slack in all tube and hose lines. Never cause the tube or hose to immediately bend from the fitting. Allow the line to enter or leave from the fitting in a straight manner for several inches to ensure proper connection, to relieve stress to the fitting and tube or hose, and to allow ease of detachment and reattachment during maintenance or repair. If water lines are pulled tight causing them to bend at the fitting, they will leak, allow air to enter, fail prematurely and/or break the fitting that they are attached to.



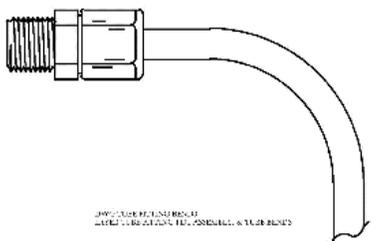
No Slack, Stress at Fitting
Tube will Leak



Bend Radius Too Small
Tube will Kink & Fail

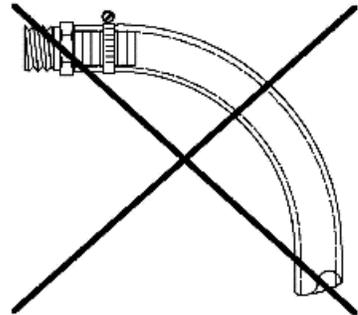


Proper Minimum 6" Bend Radius
Slack Allowed after fitting

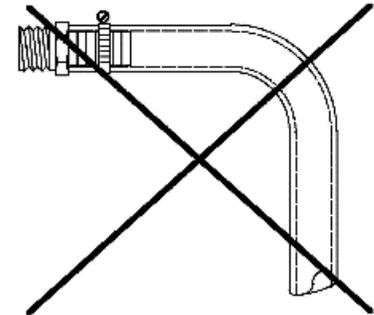


3. Ensure all suction hose connections use two hose clamps rotated 180 degrees with the screw heads facing the same direction. Remove any flash on the hose-barb fittings using fine sandpaper.

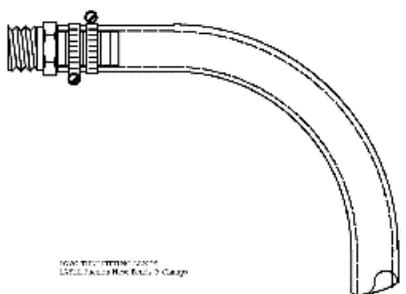
No Slack, Stress at Fitting
Hose will Leak



Bend Radius Too Small
Hose will Kink
Hose will Leak with One Clamp

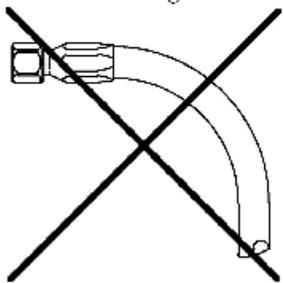


Proper Minimum 6" Bend Radius
Slack Allowed after fitting
Two Hose Clamps Offset

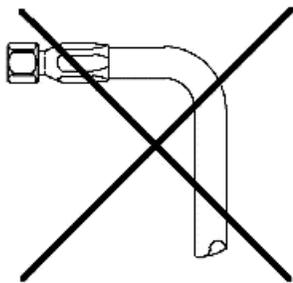


4. Ensure all high-pressure hoses have sufficient slack and are not pulled tight into a sharp or immediate bend.

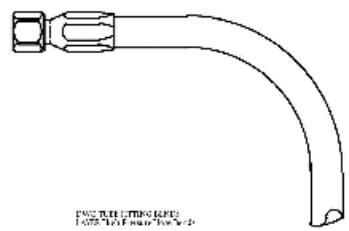
No Slack
Stress at Fitting



Bend Radius Too Small
Hose Will Kink and Burst



Proper Minimum 6" Bend Radius
Slack Allowed after fitting



Chapter 5

Pre-Installation Safety

Ensure that you-as the Installer, Operator or both-read and understand the prerequisites, warnings and important notes within this topic.

Storage Prior to Uncrating

You must adhere to the following crate markings:

- **DO NOT** store in direct sunlight
- **DO NOT** store above 120°F (50°C)
- **DO NOT** allow the System to freeze (do not store below 32°F (0°C))
- **DO NOT** store longer than four (4) months without flushing with storage chemical
- Store only on base with **ARROWS UP**
- Keep the RO Membrane Element wet at all times

Uncrating

- **DO NOT DISCARD ANY PACKAGING UNTIL YOU HAVE FOUND AND IDENTIFIED ALL PARTS!**
- Remove the Seafari Escape system from the shipping carton. Note that some of the components are loose and/or separately packaged in the shipping container.
- Refer to the Illustrated Packing List pages to identify and confirm the contents of the Shipping Crate.
- **USE CAUTION WHEN TROUBLESHOOTING. DO NOT PERFORM MAINTENANCE UNLESS THE FOLLOWING CONDITIONS ARE MET:**
 - The System Feed Water Sea Cock Valve is closed.
 - The system main electrical disconnect switch is switched OFF, LOCKED, and TAGGED.
- **CAUTION: ELECTRICAL SHOCK HAZARD!** A Volt / Ohm Meter will be necessary. The Installation procedures expose the Installer to High Voltage and electrical shock hazard. Only attempt this if you are a qualified electrician and only if surrounding conditions are safe.

Tools required for Installation

Not all installations are typical; therefore, it is recommended to have a full set of Mechanic's, Plumber's, and Electrician's tools available. No special system tools are required for installation. A separate TDS Meter, available from Horizon Reverse Osmosis, will assist in confirming System product water quality. A volt/ohm meter (VOM) is required for system installation and commissioning to ensure proper electrical power and connection.

Chemical Precautions



Danger: The RO Membrane Element is susceptible to chemical attack. Take extreme caution in handling and storing! Do not expose your Seafari Escape RO Desalination System to feed water containing chemicals not approved in writing by Horizon Reverse Osmosis.

Do not connect a water line to your *Seafari Escape RO Desalination System* that may contain any of the following chemicals:

- Hydrogen peroxide chloramines-T
- Chlorine dioxide chlorine
- Bromine phenolic disinfectants
- Chloramines N-chloroisocyanurates
- Hypochlorite iodine
- Bromide petroleum products



Important: The use of non-authorized and/or the misuse of authorized chemicals will void your Horizon Reverse Osmosis warranty! For example, DO NOT connect the System's inlet to your ship's potable water system if it contains chlorinated or brominated water. These chemicals destroy the copolymer components and the oxidants will damage the RO Membrane Element. In this situation, you can use the optional Horizon Reverse Osmosis Fresh Water Flush Accessory to remove the chlorine and bromine from your ship's potable water system before connecting the Seafari Escape RO Desalination System.

System Safety Check



Danger: Do not perform installation, maintenance or troubleshooting procedures until you have verified the conditions below.

- The System's Feed Water Sea Cock Valve is closed.
- The System's main electrical disconnect switch is **OFF, LOCKED** and **TAGGED**.

Installer Minimum Qualifications

The System's Installer must have technical expertise in the following areas:

- Electrical, Electronic, Electric Motors and Circuits
- Electromechanical and Mechanical Systems
- Hydraulic and Liquid Pressure and Flow Systems
- Piping and Plumbing Systems
- Water Suction and Pressure Lines
- Thru-Hull Fitting below and above water level

Warnings



Danger: ELECTRICAL SHOCK HAZARD! The Seafari Escape RO Desalination System installation procedures expose the installer to high voltage and potential electrical hazards. Technicians should only attempt installation if (1) they are qualified electricians and (2) surrounding conditions are safe.

-  **Caution:** Do not attempt Installation, commissioning, troubleshooting, or repair of the Seafari Escape RO Desalination System unless you are proficient in the fields/functions listed within the chapter Installer Minimum Qualifications.
-  **Caution:** The RO Membrane Element is stored in sodium bisulfite. Avoid skin and eye contact with this packaging solution. If skin contact occurs, rinse skin thoroughly with water. If eye contact occurs, flush eyes repeatedly with water and notify a physician immediately.
-  **Caution:** Never mount the liquid holding component above any electrical or electronic device. Extensive damage to the electronic device will result if liquid enters device during maintenance and/or component failure.
-  **Important:** Do not over-tighten PVC fittings. If threaded pipe fittings leak after installation, remove the fitting, clean the mating threads, apply three (3) to four (4) wraps of Teflon tape to the male threads, apply liquid Teflon pipe sealer sparingly, and thread the parts back together. PVC fittings should be hand tightened, without the use of a wrench.
-  **Important:** The Sea Cock Valve, Inline Pressure Gauge, Sea Strainer, Rinse Clean Inlet Valve, and Booster Pump should be installed below water level. This will aid the Booster Pump in priming.
-  **Important:** Always allow hoses and tubes to enter and exit straight from the connection for a minimum of 1 in. prior to a bend. If stress is placed on the fitting due to a tight bend, the fitting will leak and may break.
-  **Important:** All connection lines should be as short and straight as possible using minimum fittings. Ensure that they are not “kinked.”
-  **Important:** Ensure that the power source is sufficiently sized to provide the correct voltage and cycles during System start up and operation.
-  **Remember:** Install the system and its supporting components in an accessible manner.

Special Considerations

Length of Connection Lines

- All connection lines should be as short and straight as possible using minimum fittings.
 - Increased length causes vacuum and line-loss in the Suction chapter of the Feed Water line.
 - Increased length causes pressure loss in the Pressurized chapter of the Feed Water line.
 - Increased length causes excessive pressure build up in the Brine Discharge line.
 - Increased length causes excessive pressure build up in the Product Water line.
- The connection lines must not be kinked.
 - Kinks in the Feed Water line cause Booster Pump cavitation and continual System shut down.

-
- Kinks in the Pressurized chapter of the Feed Water line cause excessive pressure build up and damage, as well as loss of required pressure to the ETD.
 - Kinks in the Brine Discharge line cause excessive pressure build up and damage.
 - Kinks in the Product Water line cause excessive pressure build up and damage.

Accessibility

- Install the system and supporting components in an accessible manner. The Seafari Escape System requires regular operator maintenance such as filter element changing. As with any Electro Mechanical system utilized in the Marine environment, the Seafari Escape System will require repair from time to time. Hidden or out of reach items may become forgotten, not maintained, and cause damage to other system components.
- The Electrical Control Panel Touch Pad must be accessible for operation of the System.
- The ETD and RO Membrane Element Pressure Vessel must be accessible for Membrane Element cleaning, rinsing, storing, and winterizing.
- Sea Strainer, Prefilters, Charcoal Filter, and pH Neutralizer must be accessible for user changing.

Chapter 6

Installation

System and Component Mounting

The following instructions discuss the placement and mounting of the Seafari Escape Compact and Modular system components. If an optional accessory has not been included in your system, then please ignore that step and move to the next.



Caution: Mounting surfaces must be flat in order to avoid warping of brackets and frames. Use appropriate shims on uneven surfaces to ensure that mounting of the system components does not cause bending or warping, and subsequent leaking or breakage. Damage to any system component due to attachment to uneven surfaces is the responsibility and liability of the installer and is not covered by the Horizon Reverse Osmosis Warranty.

- **ATTACHMENT:** All individual components are supplied with common mounting hardware. Some installations may require different hardware than what has been supplied.
- **SUPPLIED HOSE AND TUBE LENGTHS:** When planning out the location and mounting of the system and related components, give consideration to the length of hose and tube supplied with the system.

1. Attach the supplied Feed Water Connector Assembly, 1/2 " FNPT elbow with attached 1/2" hose barb, to the boat's Sea Cock 1/4 turn ball Valve. Position the Outlet Hose Barb toward the Sea Strainer Inlet.
2. Attach the supplied Brine Discharge Tee Connector Assembly, 1/2 " FNPT elbow with attached 1/4" Tube Fitting to the boat's overboard discharge fitting. Position the Inlet Tube Fitting toward the System Brine Discharge.
3. Attach the supplied Potable Water Storage Tank Tube Connector 1/4" MNPT x 1/4" Tube Fitting to the 1/4" FNPT tap at the Potable Water Tank. The product water line may also be attached to the potable water storage tank fill line rather than drilling and tapping into the top of the tank itself.



Caution: Do not use water tank diversion valves in this line to fill more than one tank. If it is absolutely necessary to use a diversion valve to fill more than one tank, use only a "never-closed"-type ball valve, which allows water to flow regardless of the valve handle position. If a valve in this line is closed during operation, extensive damage to the system will occur. Damage caused to the system due to installation of valves in the product water line is the responsibility and liability of the installer and is not covered by the Horizon Reverse Osmosis Warranty.

4. The Sea Strainer is mounted in an accessible location below water level between the Inlet Sea Cock Valve and Booster Pump. Allow at least 4 inches (10 cm) of clearance below the bowl to access the mesh screen for cleaning or replacement.

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5. The ***Inlet Rinse Clean Valve is mounted in an accessible location below water level between the Sea Strainer Outlet and the ***Fresh Water Flush Check Valve Inlet if used, otherwise the Booster Pump Inlet.
 6. The Booster Pump is mounted at or below water level to assist the pump in priming. Mount the Booster Pump between the Sea Strainer Outlet and the ***Plankton Filter Inlet if used, otherwise the Prefilter Inlet. It is best to mount the Booster Pump below water level to assist priming and in an accessible location to allow access for maintenance.



Caution: Do not mount the pump head vertically above the motor, as motor damage will occur if the pump or its fittings should develop a leak. Eventually, the pump seal will wear and leak from use requiring replacement. Water damage to the motor, if mounted improperly, is the responsibility and liability of the installer and not covered by Horizon Reverse Osmosis Warranty



Caution: Mounting of the Booster Pump above water level will cause a vacuum at the inlet of the pump and will result in premature wear resulting from cavitation. Improper installation of the Booster Pump causing excessive vacuum at the inlet of the pump resulting in cavitation and premature wear is the responsibility and liability of the installer and not covered by the Horizon Reverse Osmosis Warranty.

7. The ***Freshwater Flush Filter Canister with attached Flush Pump is mounted in an accessible location to a vertical surface between an unpressurized line in the potable water system and the Freshwater Flush Check Valve. Allow at least 4 inches (10 cm) of clearance below the bowl for element replacement.



Caution: Potable water may spill during filter element replacing. Therefore, do not mount the Prefilter above any electrical or electronic component.

8. The ***Freshwater Flush Check Valve Assembly is mounted vertically in close proximity to the outlet of the Feed Water Pump and the inlet of the Plankton Filter or 25-micron Prefilter.
9. The ***Plankton Filter is mounted in an accessible location to a vertical surface between the Booster Pump Outlet and the Prefilter Inlet, which is mounted to the system frame. Allow at least 4 inches (10 cm) of clearance below the bowl for element replacement.



Caution: Feed water may spill during filter element replacing. Therefore, do not mount the plankton filter above any electrical or electronic component.

10. The Prefilters are mounted to the system frame. They may be removed from the system frame and mounted separately in an accessible location to a bulkhead. Allow minimum 4 inches (10 cm) below the bowl for filter element removal.



Caution: Feed water may spill during filter element replacing. Therefore, do not mount the Prefilter above any electrical or electronic component.

11. The system frame is mounted in an accessible location to a flat surface allowing ease of access to controls and for maintenance.
12. The Charcoal Filter is mounted in an accessible location to a vertical bulkhead. Allow minimum 4 inches (10 cm) below the bowl for filter element removal.



Caution: Product water may spill during filter element replacing. Therefore, do not mount the charcoal filter above any electrical or electronic component.

13. The ***pH Neutralizing Filter is mounted in an accessible location to a vertical bulkhead after the Charcoal Filter and prior to the UV Sterilizer.



Caution: Product water may spill during filter element replacing. Therefore, do not mount the pH Neutralizing Filter above any electrical or electronic component.

14. The ***UV Sterilizer is mounted to a bulkhead directly after the Charcoal Filter, or after the pH Neutralizing Filter if used. The UV Sterilizer should be mounted vertically with the electrical fitting on the top. The UV should be plumbed with the inlet on the bottom and the outlet on top. Horizontal mounting is acceptable with outlet port on top (pointed up) to displace air. Do not mount the UV Sterilizer with the electrical fitting on the bottom.
15. The ***Discharge Rinse Clean Valve is mounted in an accessible location between the System Brine Discharge Outlet and the Brine Discharge Thru-Hull Fitting. Mount this valve in an accessible location.
16. The ***Remote Controller is mounted to a flat surface with appropriate cut out for flush mounting to the flat surface. Mount the Remote Controller in a protected area away from water spray.

Electrical Connections

1. Remove the front cover from the system controller to access the Main Terminal Strip and PC Board.
2. Connect main power using cable recommendations. The main power cable is inserted through one of the large strain reliefs on the bottom of the controller enclosure. For AC systems only, the boat's 12 VDC power source is also inserted through a small strain relief indicated on the diagram below.
3. Connect the Booster Pump motor power through the other large strain relief on the bottom of the controller enclosure to terminals.
4. Connect the Freshwater Flush (FWF) Boost Pump using the supplied cable. Loosen the FWF strain relief on the controller enclosure and insert the cable.
5. Connect UV Sterilizer using supplied purple cable. Loosen the other small strain relief on the bottom of the controller enclosure and insert the purple cable. Connect to the PC Board.
6. Remote Control: Close supplied square relief around the flat cable and snap together. Insert into square cutout on bottom of controller. Connect other end to modular plug on PC Board. Connect the 3/4" Elbow to the Inlet Thru-Hull Fitting or the Sea Cock Valve. The installer should use common sense when installing the Inlet Thru-Hull Fitting, the Sea Cock Valve and the Inlet Elbow assembly.

Hose Lines

REJECT WATER 5/8" HOSE LINE

Use the 5/8" braided hose to connect the 1/2" hose barb on the ETD outlet labeled "S" to the 1/2" hose barb on the Reject Water Assembly. The Reject Water Assembly should be connected to the Thru-Hull Discharge Fitting.

PRESSURE LINES - 1/4" BLACK TUBE

Use the 1/4" black tube to connect the tube connection on the Booster Pump to the Vacuum Gauge on the Prefilter Assembly. Use the 1/4" black tube to connect the tube connection on the first Inline

Tee Assembly to the tube connection on the high-pressure switch manifold on the Prefilter Assembly, and then use the other tube connection to connect to the Inlet Prefilter Pressure Gauge on the Front Panel Assembly. Use the 1/4" black tube to connect the tube connection on the second Inline Tee Assembly to the tube connection behind the Outlet Prefilter Pressure Gauge on the Front Panel Assembly.

PRODUCT LINES - 1/4" BLACK TUBE

Use the 1/4" black tube to connect the tube connection on the back of the Product Manifold to the tube connection on the Membrane Vessel Assembly. Use the 1/4" black tube to connect the tube connection on top of the Product Manifold to the tube connection on the boat's product tank.

REJECT LINES - 3/4" BLACK TUBE

Use the 1/4" black tube to connect the tube connection on the side of the Product Manifold to the tube connection on the Reject Water Assembly.

FEED WATER 5/8" HOSE LINE

Use the 5/8" braided hose to Connect the 1/2" hose barb on the 3/4" Inlet Elbow Assembly to the Sea Strainer inlet. Always use two 3/4" hose clamps when assembling the 5/8" braided hose. Connect the outlet of the Sea Strainer to the Booster Pump then to the Prefilter Inlet Tee on the Compact Frame Assembly.

Required Hose and Tube Connections

** = Supplied by Installer or Owner

*** = Optional Accessory

1. Connect Feed and Freshwater Flush Lines with the supplied 20 feet (6 meters) of 1/2" (12.7 mm) I.D. Inlet Suction Hose. Secure the hose with two hose clamps offset 180 degrees at each fitting. Ignore any optional accessory that is not to be installed:

Step	from Outlet of:	to Inlet of:
1.	Feed Water Connector	Sea Strainer
2.	Sea Strainer	***Inlet 3-Way Clean/Rinse Valve (left or right port)
3.	**Rinse/Clean bucket or container	***Inlet 3-way Clean/Rinse Valve (left or right port)
4.	***Inlet 3-way Clean/Rinse Valve (center port)	Booster Pump
5.	Booster Pump	Freshwater Flush Check Valve
6.	Freshwater Flush Check Valve	***Plankton Filter
7.	***Plankton Filter	Prefilter 25 micron located on the left of the system frame
8.	**Unpressurized Potable Water Tank Line	Freshwater Flush Pressure Pump
9.	Freshwater Flush Carbon Filter	Freshwater Flush Check Valve

2. Connect Brine Discharge Line with the supplied 20 feet (6 meters) of 3/8" (9.5 mm) O.D. Brine Discharge Tubing:

Step	from Outlet of:	to Inlet of:
1.	ETD located inside the system frame	***Discharge Rinse Clean Valve (center port)
2.	***Discharge Rinse Clean Valve (left or right port)	**Rinse Clean bucket or container
3.	***Discharge Rinse Clean Valve (left or right port)	Brine Discharge Connector

3. Connect Product Water Line with the supplied 30 feet (9.14 meters) of 3/8" (9.52 mm) O.D. nylon tubing:

Step	from Outlet of:	to Inlet of:
1.	Product Water Manifold Port "B" Unpotable located inside the system frame	Brine Discharge Tee
2.	Product Water Manifold Port "A" Potable located inside the system frame	Charcoal Filter
4.	Charcoal Filter	***pH Neutralizing Filter
5.	***pH Neutralizing Filter	***UV Sterilizer
5.	***UV Sterilizer	**Potable Water Storage Tank Connector

4. Connect Pressure pick-up with Pressure Gauges with the supplied 20 feet (6 meters) of 1/4" (6.35 mm) O.D. nylon tubing:

Step	from Outlet of:	to Inlet of:
1.	Booster Pump Pressure Pick Up Tee located on booster pump	Inlet Compound Vacuum/Pressure Gauge located inside the system frame

Ultraviolet (UV) Light Installation

The SP-Series UV unit is shipped with the UV lamp, quartz sleeve, fittings and O-rings and needs to be assembled before the UV unit can be used.

1. Install the UV unit in a sheltered, well-ventilated area.
2. Install the UV unit as close as possible to the point-of-use to avoid potential contamination discharge from pipes, fittings, etc.
3. The UV unit should be mounted on stable support to avoid straining or warping. Allow sufficient clearance around the unit for servicing.
4. Verify the location is free from vibration.
5. All UV units are rated for maximum operating pressure at 50psig (8.24 bar).
6. The UV unit must be properly grounded for safe and proper operation. Failure to properly ground the UV unit automatically voids all unit warranty.
7. Line voltage must be within 10.56V to 16.50V. Voltage outside the range will compromise the performance of the UV unit.

Plumbing Requirements

All piping, tubes and hoses leading to the UV unit connection points must be leak-free!



Note: UV unit may be installed horizontally or vertically. For vertical installation, make sure the inlet port is positioned at the bottom.



Note: Do not assemble or install damaged parts. Quartz sleeve and UV lamp are fragile and must be handled with care.

Install Fittings

Perform this procedure to prepare the UV unit for installation.

1. Inspect each port and fitting to ensure threads are free of dirt, burrs and excessive nicks. If threads are badly nicked, replace the fitting.
2. Wrap ¼" wide PTFE tape 2 to 3 turns counterclockwise around the male threads of the ¼" fitting. Do not wrap tape around the first thread.
3. Screw the fitting into cylinder ports to finger-tight position to achieve desired alignment.
4. Do not back off fitting. Do not overtighten fitting. Overtightening could strip the fitting threads and cause leak.

Install Quartz Sleeve

Perform this procedure only when water piping for UV unit is in place and ready for service.

1. Visually inspect quartz sleeve for cracks and damages.
2. Remove the four screws holding the ballast box cover and remove the cover.
3. Remove the rubber boot and pull out the 4-point lamp connector.
4. Remove the compression nuts.
5. Insert the close-end of the quartz sleeve into the cylinder through the ballast box pass-thru.
6. Allowing ½" of the quartz sleeve to expose on the viewport pass-thru.
7. Lubricate the tips of the quartz sleeve with clean water and insert new O-ring. Ensure the O-ring has all-round contact with the cylinder pass-thru.
8. Tighten the compression nut while making sure the nut does not contact the quartz sleeve. Adjust O-ring position as necessary. The compression nut should be snug and tight, do not over-torque.
9. Repeat Step 7 and 8 on the ballast box compression nut.

Connect Plumbing

Tube or hose ends must be cut squared and clean and have no rough edges. The quick fit elbow fitting has a C-clamp that will lock the tube in place once inserted.

1. Insert the supply pipe into one cylinder port and label the port "Inlet."
2. Insert the temporary pipe into the other cylinder port to direct water into a container.
3. Slowly fill the cylinder with water and flush cylinder for 1 minute.
4. Remove temporary pipe and insert the return pipe into the cylinder port and label the port "Outlet."
5. Slowly pressurize the UV unit by filling the cylinder with water while checking for leaks.

6. If leaks are found on the compression nuts, depressurize the unit and slightly tighten the leaking compression nut.
7. Retest until a leak-free installation is verified.
8. Once UV unit is leak-free, the quartz sleeve installation is complete and the UV lamp can be installed.



Note: To remove tube from fitting, first remove the C-clamp then push fitting sleeve down. Once the fitting sleeve is down, pull the tube out of the fitting.

Install Lamp

Perform this procedure only after the quartz sleeve installation and leak-tests are completed successfully

1. Connect the UV lamp to the 4-point receptacle. If the lamp is not installed properly, lamp breakage will occur.
2. Insert lamp into quartz sleeve through compression nut pass-thru.
3. Install rubber boot over compression nut.
4. Connect unit power cable to power source.
5. Tighten the 4 screws to secure ballast box cover.
6. Turn ON the power to the unit.
7. Verify UV lamp operation from the viewport.
8. Allow one minute for the UV lamp to warm up prior to flowing water through the UV unit.



Caution: Use the viewport to verify the proper operation of the UV lamp.



Caution: Rapid successive cycling of the power to the ballast can cause premature failure of the unit.



Caution: Prior to energizing the lamp, make sure there is no water leaking from the quartz sleeve compression nuts.

Mounting the Unit

Once the UV unit is assembled and tested successfully, it can be mounted onto its permanent operational location. The unit must be mounted in a manner that will prevent excessive vibration and warping which will damage the quartz sleeve.

Operational Notes

- Release the pressure in the UV treatment chamber before breaking the compression nut seals.
- Disconnect all power to the UV unit before servicing.
- Do not allow the inlet water temperature to drop below 35°F (2°C).
- Do not allow the flow rate to exceed 2 GPM.
- Do not cycle the UV unit more than 3 "ON/OFF" cycles in a 24-hour period.
- Ensure all plumbing connections are tightly sealed before applying pressure.
- Before connecting the return tube, flush the unit to rinse out any debris left from the installation process.

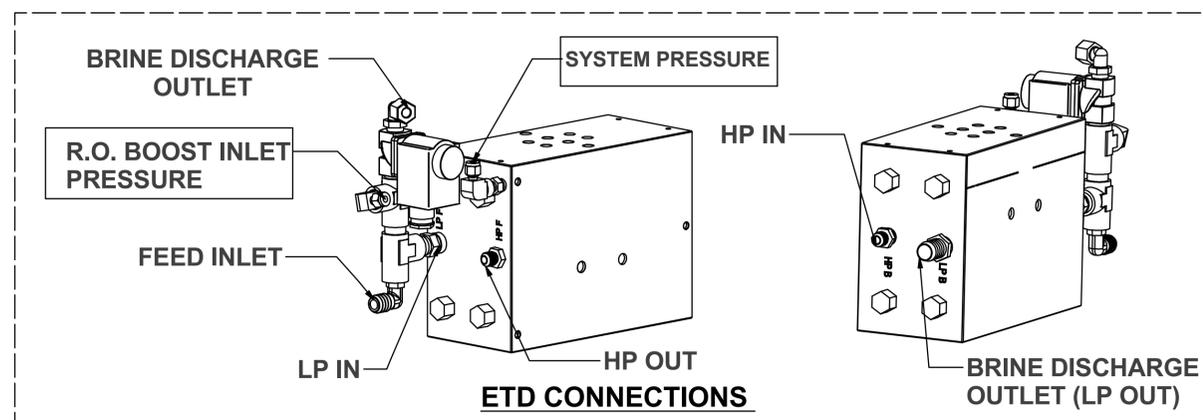
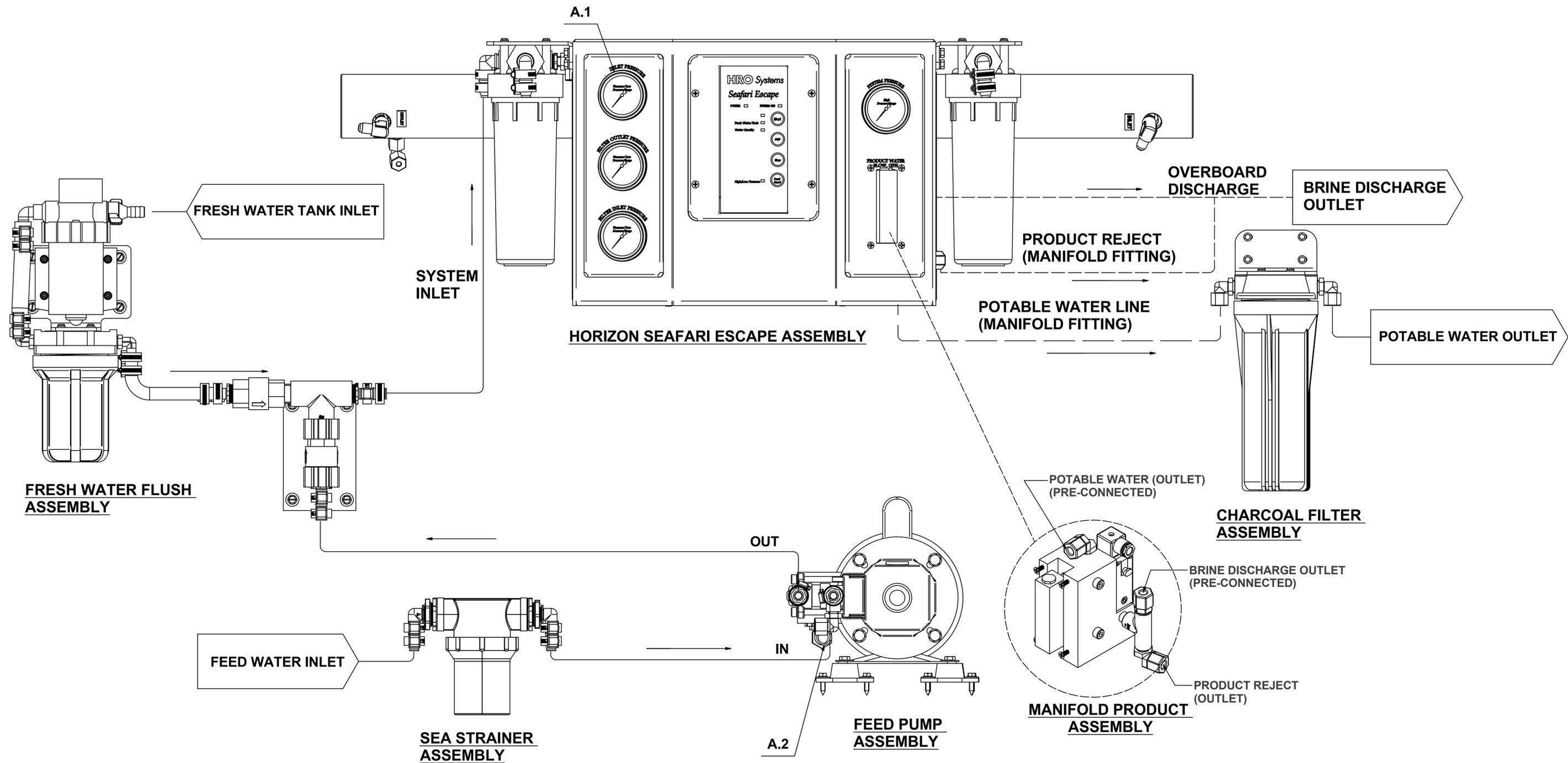
 **Danger:** UV LIGHT EXPOSURE CAN SEVERELY BURN AND DAMAGE EYES AND SKIN.

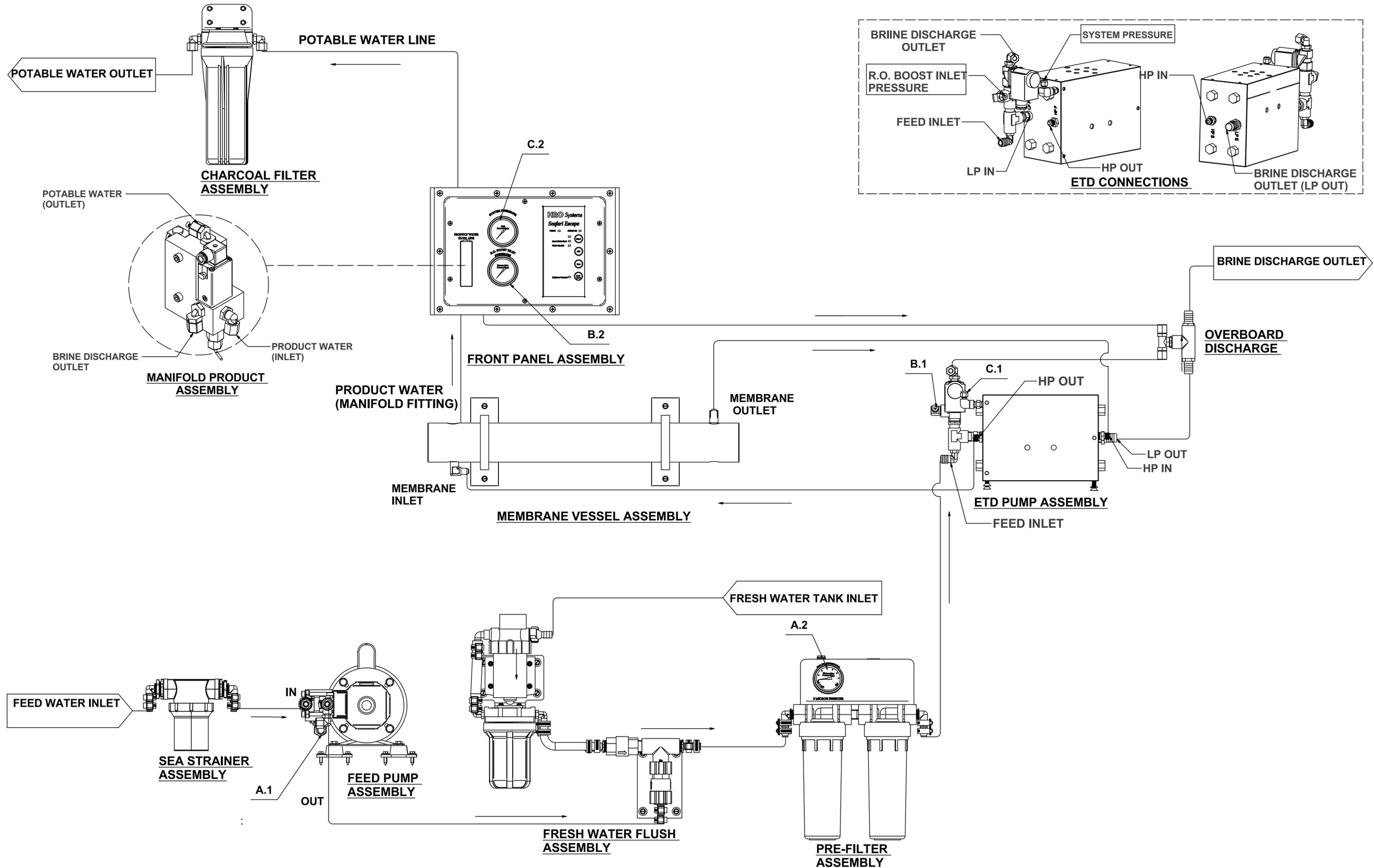
 **Danger:** DO NOT look at the blue UV light. DO NOT operate the UV lamp outside of the UV treatment chamber.

 **Danger:** The unit operates on high voltage and must be serviced by qualified personnel only.

 **Caution:** Standard flow rate are based on water temperature 35°F to 100°F. If the inlet water temperature exceeds 100°F (38°C), please contact your local CSR.

 **Caution:** Cycling more than 3 cycles will reduce the end-of-life (EOL) output and/or cause premature lamp failure.





Chapter 7

Commissioning a New System

New System Start-up Procedures

1. Ensure that the installation has been properly performed.
2. Ensure that the tube-shipment plug has been removed from the potable water outlet port of the Water Control Manifold (Compact System) or from the RO Membrane/Vessel Product Water Port (Modular System) and that all 1/4-inch and 3/8-inch product water tubes are connected.
3. Check the RO Membrane Element as described below.



Note: Some systems are shipped WITHOUT the RO Membrane Element. This is to accommodate, for example, boat builders who install the system well in advance of commissioning the boat and the Horizon Reverse Osmosis System.

If the RO Membrane Element has been installed, there will be an Element Serial Number tag attached to the RO Membrane/Vessel Assembly. Find this serial number tag to ensure that the RO Membrane Element has been installed.

If the RO Membrane Element Serial Number tag is missing or does not contain a serial number and date, then immediately contact the company that sold the system to you or Horizon Reverse Osmosis. Provide Horizon Reverse Osmosis with the system serial number and model number of this Seafari Escape System.



Caution: DO NOT attempt to operate the system without a RO Membrane Element installed in the system, as extensive damage will result.

4. Ensure that the manual bypass lever located on the side of the 3-Way Product Water Solenoid Diversion Valve is positioned outward (away from the coil body).
5. Check each hose and tube connection to the system to ensure that the installer has properly connected and routed each hose and tube. Ensure that there are no kinks or blockages in any of the hoses or tubes leading to and from the Seafari Escape System. Improper routing and any blockage in any line causes damage to the system. *Do not rely on the installer's word; check it yourself.*
6. Make sure that the electrical power source, the boat's circuit breaker, to the system is switched "OFF."
7. Open the front panel of the Main Power Enclosure. Check all electrical and electronic connections for proper wiring and attachment.
8. Ensure that the installer has used the proper-sized power wire and Booster Pump wire.
9. Close the Main Power Enclosure front panel.
10. Open the Sea Cock Valve.

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11. Open any auxiliary valve within the incoming feed line, Outgoing Brine Discharge Line and Outgoing Product Water Line.



Caution: Any auxiliary valve in these lines damages the Horizon Reverse Osmosis System if left closed during starting and/or operation of the system.

12. If the optional Clean Rinse Valves are installed, ensure that they are positioned properly for normal operation.
13. Switch the electrical power source to the “ON” position, the boat’s circuit breaker.
14. Perform a booster pump motor rotational check. Ask an assistant to view the fan chapter of the Feed Water Pump Motor while “jogging” this electric motor.

Press the “START/STOP” switch; then immediately after the booster pump starts, press the “START/STOP” switch. Ensure that the Feed Water Pump Electric Motor is turning in the proper rotation.

To change rotation in DC systems, reverse polarity to the electric motor by interchanging the positive and negative power leads to the motor. Then check the rotation again to ensure proper rotation.



Caution: The booster pump is a very close tolerance vane pump. It requires water for lubrication. Operating this pump dry will damage it within 30 seconds. Prime the system with water up to the booster pump inlet to ensure that it is wet prior to starting.

15. To start the system, press, the “START/STOP” switch. If the system automatically shuts off immediately or after 20 seconds of operation, this may be due to a system fault. Look at the touch pad to confirm whether a fault has occurred. If the “High-/Low-Pressure” Fault Lamp is illuminated, ensure that the system feed line is primed and that there is no air in the feed water line. Press the Fault Reset button on the touch pad and restart the system. Initial new system commissioning may require priming of the feed water up to the Booster Pump inlet and through the prefiltration chapter in order to build sufficient feed water pressure to maintain operation.

a) Low Pressure Fault

The Low-Pressure Switch is a normally open switch that closes at 40 PSI or greater pressure. The Low-Pressure Switch must receive a minimum of 40 PSI line pressure in order for it to “close” and maintain operation of the system. The Low-Pressure Switch monitors the feed water line pressure from the outlet of the Booster Pump and signals the electronic controller if there is a low-pressure condition in the feed line prior to or at the Booster Pump. When the line pressure at the Booster Pump inlet experiences an abnormal vacuum, or the Booster Pump is unable to develop an outlet pressure of more than 40 PSI into the prefiltration components, the “High-/Low-Pressure” lamp illuminates and intermittently, blinks. If the condition does not correct itself or is not corrected by the operator, the system automatically shuts down after 20 seconds and the “High-/Low-Pressure” lamp steadily illuminates. Refer to the Troubleshooting Chapter of this manual.

b) High-Pressure Fault

The High-Pressure Switch stops the system if the pressure at the Booster Pump outlet exceeds 190 PSI. This protects the prefiltration components from excessive pressure. The High-Pressure Switch is a normally closed switch and will open to immediately shut the system off at 190 PSI. Refer to the Troubleshooting Chapter of this manual.

16. If there are no unforeseen abnormalities, the Seafari Escape System pressure will automatically increase to normal operating range immediately after starting. The ETD will increase pressure to a point at which the system produces the specified amount of product water. The next section (Production, Operating Pressure and Operating Power Consumption) lists approximate expected

pressures that a new system should develop when operating in typical sea water of 35,000 PPM TDS at 77 F / 25 C. If any abnormality develops, stop the system and correct the problem.

17. Although the system is producing “product water,” the “product water” may not be “potable” for up to 30 minutes. New RO Membrane Elements require operating time to flush storage chemical from the product water channel. Daily operation requires operating time to flush dissolved solids from the product water channel. The operating time required to flush the product water channel is normal for reverse osmosis systems. The “Water Quality” Lamp illuminates “red” if the product water is unpotable and “green” if the product water is potable.

The salinity of the product water diminishes gradually and is measured by the salinity probe. When the salinity of the product water has diminished to the factory setting, the salinity controller will energize the “green” Water Quality Lamp and the 3-Way Product Water Diversion Valve. At that instant, product water will be routed to the charcoal filter, pH neutralizer and UV sterilizer onward to the potable water storage tank.

18. Check for the following:
 - a) A constant feed water flow.
 - b) A consistent system pressure.
 - c) Leaks in the system.
 - d) Unusual noises or other occurrences.
19. Complete the **“NEW SYSTEM INITIAL READINGS”** form at the end of this chapter.
20. Prior to stopping the system, determine if the system will be stored for a period of time or if it will be turned over to the owner and operated regularly. Failure to properly flush and/or store the system will lead to premature fouling or drying out of the RO Membrane Element, which is not covered by the Horizon Reverse Osmosis Warranty and is the liability of the person commissioning the system.
 - a) If the system will be operated within the next two weeks, no action is necessary. However, if the system will be exposed to freezing temperatures, you must perform winterizing procedures. Freezing temperatures will cause extensive damage if the system is not properly protected.
 - b) If the system will not be operated within the next two weeks, perform a freshwater flush. If the Horizon Reverse Osmosis Automatic Freshwater Flush is installed, ensure that the potable water storage tank has potable water for the freshwater flush to utilize in rinsing the system. If the system does not include an automatic freshwater flush, then perform a manual freshwater flush.
 - c) If the system will not be operated within the next two months or longer, perform a long-term storage operation.
21. Stop the system by pressing the “START/STOP” switch once. If the freshwater flush assembly is installed, the freshwater flush lamp will illuminate, intermittently blinking for 90 minutes. This time delay is to allow the ETD to dissipate its pressure. After the 90-minute wait period, the freshwater flush automatic cycle will begin, as indicated by a steady, non-blinking illumination of the freshwater flush lamp.

The freshwater flush pump is equipped with a pressure switch that will cycle the pump on and off. If the pump’s outlet pressure is below 45 PSI, the pump will operate; when the pump’s outlet pressure is above 45 PSI, the pump will stop. The freshwater flush pump will cycle on and off during the freshwater flush cycle. This is normal and to be expected.

The freshwater flush cycle will last for approximately 10 minutes. The 10-minute cycle is adjustable from 6 to 13 minutes. After the freshwater flush cycle is complete, the freshwater flush lamp will illuminate and intermittently blink in the stand-by mode. Every 7 days, the freshwater flush rinse cycle will repeat automatically.

If the “START/STOP” switch is pressed twice, the automatic freshwater flush cycle will be cancelled, and the freshwater flush lamp will not be illuminated.

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22. Close the Inlet Sea Cock Valve. This is a safeguard for vessel installations.
 23. If the freshwater flush is installed and activated, do not interrupt power. If the freshwater flush is not installed or is not activated, turn off the electrical power source (circuit breaker) to the system. This eliminates the chance of inadvertently starting the system. If the power source has been turned off, the freshwater flush will not cycle every 7 days.

Pressure Changes

The system operating pressure (the pressure applied to the RO Membrane Element) varies with the feed water temperature, the feed water salinity and the condition of the RO Membrane Element. The system design specifications are based on feed water temperature of 77° F / 25° C and a feed water salinity of 35,000 PPM-TDS (parts per million-total dissolved solids). Each RO Membrane Element can vary +/- 15%, which will cause the final operating pressure to decrease or increase accordingly. However, assuming the "perfect RO Membrane," at this temperature and salinity the system will operate at the standard system pressure listed within the specifications at the beginning of this Owner's Manual.

If the feed water salinity increases or if the feed water temperature decreases, the system operating pressure will increase. Inversely, if the feed water salinity decreases or if the feed water temperature increases, the system operating pressure will decrease. Furthermore, if the RO Membrane Element is new or old and fouled, the system operating pressure automatically decreases or increases accordingly to overcome the RO Membrane Element condition.

Operating amperage and operating pressure will increase if:

1. The feed water temperature is lower than 77° F / 25° C.;
2. The feed water salinity is greater than 35,000 PPM TDS (3.5% Total Dissolved Solids);
3. The RO Membrane Element becomes fouled;
4. The RO Membrane Element is new and on the minus 15% side of the specifications.

Operating amperage and operating pressure will decrease if:

1. The feed water temperature is higher than 77° F / 25° C.;
2. The feed water salinity is less than 35,000 PPM TDS (3.5% Total Dissolved Solids);
3. The RO Membrane Element is new and on the plus 15% side of the specifications.

By monitoring feed water salinity, temperature and resulting system operating pressure, it is possible to measure and monitor the fouling of the RO Membrane Element over time and use. As the feed water vane pump becomes worn from normal use, it will lose flow and the ability to build up pressure. A reduction in product water production could be caused by insufficient pressure and/or flow from the booster pump. Should the booster pump become worn resulting in reduced pressure and/or flow, it may be returned to Horizon Reverse Osmosis for rebuild or replacement. Because of the specific matching requirements of the wear parts and tight tolerance, it is not practical to repair in the field.

Horizon Reverse Osmosis Seafari Escape NEW SYSTEM INITIAL READINGS

At the time of commissioning the NEW system, record the following information after one hour of continuous proper operation of the system. Retain this form in the Owner's Manual for future reference and troubleshooting. This information is valuable to the servicing technicians in providing technical support to the owner and future operators of the Seafari Escape System. Provide this information to service technicians when requesting technical assistance.

Serial Number: _____

Check Model Number:

Seafari Escape Compact _____ 200; _____ 400; or _____ 600

Seafari Escape Modular _____ 200; _____ 400; or _____ 600

Name of Operator: _____

Date: _____

Installer Information:

Company _____

Street Address _____

City, State _____

Country, Postal Code _____

Telephone Number _____

Name of Installer _____

System Power: _____ Volts AC, _____ Hz or _____ Volts DC

Feed Water Temperature: _____ Fahrenheit or _____ Celsius

Hour Meter Reading: _____ Hours

PRESSURE GAUGE READINGS:

Booster Pump Inlet Vacuum/Pressure Gauge Reading: _____ - In Hg, or _____ PSI, or _____ Kg/Cm²

Prefilter Inlet Pressure Gauge Reading: _____ PSI, _____ Bar, _____ KPa, or _____ Kg/Cm²

ETD Inlet Pressure Gauge Reading: _____ PSI, _____ Bar, _____ KPa, or _____ Kg/Cm²

RO Membrane/Vessel Assy Outlet Pressure Gauge Reading:

_____ PSI, _____ Bar, _____ KPa, or _____ Kg/Cm

WATER FLOW METER READINGS:

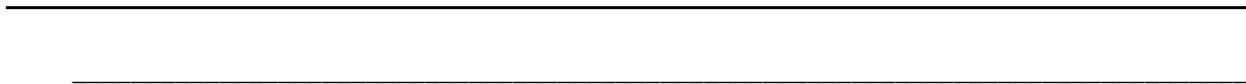
Product Water Flow Meter: _____ US Gallons Per Hour, or _____ Liters Per Hour

WATER QUALITY:

Feed Water Salinity: _____ ppm or Location of Use: _____

Product Water Salinity: _____ ppm

Unusual Occurrences or Noises: _____



Chapter 8

System Daily Operation

Day-to-Day Start-up Procedures for the Seafari Escape System

1. Open any auxiliary valve within the incoming feed line, Outgoing Brine Discharge Line and Outgoing Product Water Line.



Danger: Any auxiliary valve in these lines damages the Horizon Reverse Osmosis System if left closed during starting and/or operation of the system.



Caution: In temperatures below 32° F / 0° C, the freshwater will freeze and damage the components filled with freshwater. Do not operate the system in below-freezing feed water temperatures.

2. If the optional Clean Rinse Valves are installed, ensure that they are positioned properly for normal operation. Refer to the Piping and Interconnect Diagram at the beginning of this Chapter.
3. Open the Sea Cock Valve.
4. Switch the electrical power source to the “ON” position, boat’s circuit breaker.



Danger: The booster pump is a very close tolerance vane pump. It requires water for lubrication. Operating this pump dry will damage it within 30 seconds. If feed water has drained from the pump, prime the system with water up to the booster pump inlet to ensure that it is wet prior to starting.

5. To start the system, press the “START/STOP” switch. If the system automatically shuts off immediately or after 20 seconds of operation, this may be due to a system fault. Look at the touch pad to confirm whether a fault has occurred. If the “High-/Low-Pressure” Fault Lamp is illuminated, ensure that the system feed line is primed and that there is no air in the feed water line. Press the “Fault Reset” button on the touch pad and restart the system.
6. If there are no unforeseen abnormalities, the Seafari Escape System pressure will automatically increase to normal operating range immediately after starting. Refer to temperature and salinity charts in the final chapter of this manual.
7. If any abnormality develops, stop the system and correct the problem.
8. Although the system is producing “product water,” the “product water” may not be “potable” for up to 30 minutes. The “Water Quality” lamp illuminates “red” if the product water is unpotable and “green” if the product water is potable. The salinity of the product water diminishes gradually and is measured by the salinity probe. When the salinity of the product water has diminished to the factory setting, the salinity controller will energize the “green” water quality lamp and the 3-Way Product Water Diversion Valve. At that instant, product water will be routed to the charcoal filter, pH neutralizer, UV sterilizer and onward to the potable water storage tank.

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9. Check for the following:
 - a) A constant feed water flow.
 - b) A consistent system pressure.
 - c) Leaks in the system.
 - d) Unusual noises or other occurrences.

Shutting Down the Seafari Escape System

The freshwater flush pump is equipped with a pressure switch that will cycle the pump on and off. If the pump's outlet pressure is below 45 PSI, the pump will operate; when the pump's outlet pressure is above 45 PSI, the pump will stop. The freshwater flush pump will cycle on and off during the freshwater flush cycle. This is normal and to be expected.

1. Prior to stopping the system, determine if the system will be stored for a period of time or if it will be operated again soon. Failure to properly flush and or store the system will lead to premature fouling or drying out of the RO Membrane Element, which is not covered by the Horizon Reverse Osmosis Warranty and is the liability of the operator of the system. If the system will not be operated within the next month or longer, perform a long-term storage operation.
 - a) If the system will be exposed to freezing temperatures, you must follow winterizing procedures. Freezing temperatures will cause extensive damage if the system is not properly protected.
 - b) If the system will be operated within the next two weeks, no action is necessary besides winterization for freezing temperatures.
 - c) If the system will not be operated within the next two weeks, perform a freshwater flush. If the Horizon Reverse Osmosis Automatic Freshwater Flush is installed, ensure that the potable water storage tank has fresh potable water for the freshwater flush to utilize in rinsing the system. If the system does not include an automatic freshwater flush, perform a manual freshwater flush of the system.
 - d) If the system will not be operated within the next month or longer, perform a long-term storage operation.
2. Stop the system by pressing the "START/STOP" switch once. If the freshwater flush assembly is installed, the freshwater flush lamp will illuminate, intermittently blinking for 90 minutes. This time delay is to allow the ETD to dissipate its pressure. After the 90-minute wait period, the freshwater flush automatic cycle will begin as indicated by a steady, non-blinking illumination of the freshwater flush lamp.

The freshwater flush pump is equipped with a pressure switch that will cycle the pump on and off. If the pump's outlet pressure is below 45 PSI, the pump will operate; when the pump's outlet pressure is above 45 PSI, the pump will stop. The freshwater flush pump will cycle on and off during the freshwater flush cycle. This is normal and to be expected.

The freshwater flush cycle will last for approximately 10 minutes. The 10-minute cycle is adjustable from 6 to 13 minutes. After the freshwater flush cycle is complete, the freshwater flush lamp will illuminate, intermittently blinking in the stand-by mode. Every 7 days the freshwater flush rinse cycle will repeat automatically.

If the "START/STOP" switch is pressed twice, the automatic freshwater flush cycle will be cancelled, and the freshwater flush lamp will not be illuminated.

3. Close the Inlet Sea Cock Valve. This is a safeguard for vessel installations.
4. If the freshwater flush is installed and activated, do not interrupt power. If the freshwater flush is not installed or is not activated, turn off the electrical power source (circuit breaker) to the system. This eliminates the chance of inadvertently starting the system. If the power source has been turned off, the freshwater flush will not cycle every 7 days.

Chapter 9

System Storage and Cleaning

Membrane Element Handling and System Storage Warnings

Freezing Temperatures

 **Caution:** The System must be protected from freezing if it will be exposed to temperatures below 32°F (0°C). Freezing temperatures will cause extensive damage to the System as the water expands during the freezing process. Resulting damage to the System caused by freezing temperatures is the liability of the Operator.

 **Caution:** DO NOT subject the System to temperatures below 32°F (0°C), unless the System has been rinsed with a solution of Product Water with 20% food-grade Glycerin (Propylene-Glycol).

RO Membrane Element Handling

 **Caution:** Never store the RO Membrane Element or Membrane/Vessel Assembly in direct sunlight. Never expose the RO Membrane Element or Membrane/Vessel Assembly to storage temperatures above 120°F (50°C) or below 32°F (0°C). High temperatures may cause irreversible damage and up to 40% production loss in the RO Membrane Element. Freezing temperatures cause mechanical System damage, as well as irreversible damage to the RO Membrane Element.

 **Caution:** The RO Membrane Element must remain wet at all times. Never allow the RO Membrane Element to dry out, as drying out may cause up to 40% production loss, as well as irreversible damage. Some, but not all, production may be restored by saturating the RO Membrane Element in Product Water for several days, and then operating the System by feeding Product Water into the System for a continuous 48-hour period.

 **Caution:** Never expose the RO Membrane Element to chemicals other than those supplied by Horizon Reverse Osmosis. Use caution when operating the system in harbors that may be polluted with chemicals, oil or fuel, as these chemicals may damage the RO Membrane Element beyond repair.

 **Caution:** Protect the RO Membrane Element from biological fouling, as it may cause significant production loss. Some, but not all, production may be restored after cleaning. The System must be protected from biological fouling if it will not be operated over a period of two (2) weeks or more.



Important: Third-party chemicals will destroy the RO Membrane Element! Only use Horizon Reverse Osmosis-supplied chemicals. Never use third-party chemicals, as they are incompatible with various System materials and will dissolve the co-polymer parts. Damage to the System or its components as a result of using third-party chemicals is not covered by the Horizon Reverse Osmosis Corporation Warranty.

Fresh Water Flush

There must be sufficient Fresh Water in the Potable Water Storage Tank. In order to provide the required water flow to the System during the Fresh Water Flush cycle, the ship's fresh-water pressure system must deliver a minimum of 1 U.S. Gallons (3.8 Liters) per minute at minimum 25 PSI and maximum 60 PSI (minimum 172 kPa and maximum 414 kPa).

- If the Minimum of 1 U.S. Gallons (3.8 Liters) per minute at minimum 25 PSI (minimum 172 kPa) is not achieved, then the System may not fully flush the System with enough fresh water to displace the Feed Water (i.e., sea water).
- If the Maximum 60 PSI (maximum 414 kPa) is exceeded, then the System will shut down and revert to a fault mode due to excess pressure. In this event, the Owner or Installer must install a Pressure Reduction Valve from the ship's Pressurized Fresh Water Line prior to the inlet of the System Fresh Water Flush Charcoal Filter Inlet.

System Storage

If the System is not equipped with the Automatic Fresh Water Flush option or it will not be operated for an extended period of time (i.e., three months or longer), then you must perform a manual fresh water flush.

Fresh Water Flush

Automated Fresh Water Flush

If the Automated Freshwater Flush (FWF) Accessory is installed, after a 90-minute delay, the Seafari Escape is flushed with freshwater automatically each time the system is stopped after operation. The Seafari Escape may also be flushed with freshwater simply by pressing the FWF switch at the touch pad. Refer to the two diagrams in this chapter, which illustrate the water flow when the Seafari Escape is performing an Automated Freshwater Flush, if the included Freshwater Flush Accessory is installed.

Manual Fresh Water Flush

If the Automated Freshwater Flush Accessory is not installed, or if a manual freshwater flush is preferred, when the instructions within this chapter state “configure for once-through rinse” to rinse the system with freshwater for short-term non-use in non-freezing temperatures, proceed as follows.

1. Configure the suction line for a once-through process.
 - a) Close the Sea Cock Valve.
 - b) If the Optional Rinse/Clean Inlet Valve is not installed, disconnect the hose from the outlet line of the Sea Strainer, and place it in the Rinse/Clean Solution Container or bucket.
 - c) If the Optional Rinse/Clean Inlet Valve is installed, position it to draw water from the Rinse/Clean Container.
2. Configure the brine discharge line for a once-through process.

- a) Connect the brine discharge line from the system to the thru-hull overboard discharge fitting. This is the normal connection for normal operation.
- b) If the system is equipped with an Optional Discharge Rinse/Clean Outlet Valve, position this valve to discharge through the Brine Discharge Connector. This is the normal connection for normal operation.

Once-Through Depressurized Rinse

When the instructions within this chapter state “configure for once-through depressurized rinse” used for once-through flushing of storage chemical, winterizing chemical or rinse between RO Membrane cleaning, proceed as follows. Refer to the two diagrams illustrated in this chapter.

1. In order to relieve pressure during the once-through winterizing rinse process, the Pressure Relief Tube Kit must be installed.
 - a) Disconnect only one end of the High-Pressure Hose MVA Outlet/Energy Transfer Device Return either from the RO Membrane/Vessel Assembly Outlet (brine discharge end) or from the ETD (whichever is easier to access).
 - b) Connect the Product Relief Tube Kit to the loose end of the High-Pressure Hose and to the exposed fitting on the RO Membrane/Vessel Assembly Outlet or the ETD fitting (whichever fitting the High-Pressure Hose was disconnected from).
 - c) Route the ¼-inch O.D. Tube from the Pressure Relief Tube Kit into the Rinse/Clean Solution Container or bucket.
2. Configure the suction line for a once-through process.
 - a) Close the Sea Cock Valve.
 - b) Disconnect the outlet line from the Sea Strainer and place it in the Rinse/Clean Solution Container.
 - c) If the System is equipped with an Optional Inlet Rinse/Clean Valve between the Sea Strainer and Booster Pump, then position this valve to draw from the Rinse/Clean Solution Container.
3. Configure the brine discharge line for a once-through process.
 - a) Connect the brine discharge line from the system to the thru-hull overboard discharge fitting. This is the normal connection for normal operation.
 - b) If the System is equipped with an Optional Discharge Rinse/Clean Outlet Valve, position this valve to discharge through the Brine Discharge Connector. This is the normal connection for normal operation.

RO Membrane Element Cleaning Closed Loop

When the instructions within this chapter state “configure for RO Membrane Element Cleaning Closed Loop,” proceed as follows.

1. In order to relieve pressure during the closed loop process, the Product Relief Tube Kit must be installed.
 - a) Disconnect only one end of the High-Pressure Hose MVA Outlet/Energy Transfer Device Return either from the RO Membrane/Vessel Assembly Outlet (brine discharge end) or from the ETD (whichever is easier to access).
 - b) Connect the Product Relief Tube Kit to the loose end of the High-Pressure Hose and to the exposed fitting on the RO Membrane/Vessel Assembly Outlet or the ETD (whichever fitting the High-Pressure Hose was disconnected from).
 - c) Route the ¼-inch O.D. Tube from the Pressure Relief Tube Kit into the Rinse/Clean Solution Container or bucket.

-
2. Configure the suction line for a closed loop process.
 - a) Close the Sea Cock Valve.
 - b) Disconnect the outlet line from the Sea Strainer and place it in the Rinse/Clean Solution Container.
 - c) If the system is equipped with an Optional Inlet Rinse/Clean Valve between the Sea Strainer and Booster Pump, then position this valve to draw from the Rinse/Clean Solution Container.
 3. Configure the brine discharge line for a closed loop process.
 - a) Disconnect the brine discharge line from the thru-hull overboard discharge fitting and place it in the Rinse/Clean Solution Container.
 - b) If the system is equipped with an Optional Discharge Clean/Rinse 3-way Ball Valve, position this valve to return to the Rinse/Clean Solution Container.

Short-Term Shutdown

A short-term shutdown is defined as a period of time in which the system is not utilized for up to four weeks. An effective short-term protection for the system and RO Membrane Element is a freshwater rinse of the entire system with freshwater (product water from the system). This prolongs the system life by minimizing electrolysis and retarding biological growth.



Important: If the system is equipped with an automatic freshwater flush, then it is not necessary to read this chapter. The Automated Freshwater Flush rinses the system every 7 days automatically. However, see “Winterizing and Freezing” note below.



Important: If the system is exposed to freezing temperatures, perform a manual freshwater rinse as described below, and follow the included winterizing instructions.

Manual Fresh Water Rinse Procedure

Follow the directions below if the system is not equipped with an Automated Freshwater Flush System or if the system will be subjected to freezing temperatures during non-use. This procedure displaces the system feed water with fresh water and allows a short-term shutdown for up to four weeks. Five gallons (19 liters) of fresh product, or potable water, is required for the freshwater rinse. These instructions also explain how to winterize the system. One gallon (3.8 liters) of food-grade propylene glycol will be required to winterize the system.

1. Configure the system for a **“Once-Through Rinse.”**
2. Clean the Sea Strainer Mesh Screen.
3. Clean the Plankton Filter Element.
4. Clean (hose off) or replace the 25- and 5-micron prefilter elements with new 25- and 5-micron Horizon Reverse Osmosis prefiltration elements.
5. Fill the Rinse/Clean Solution Container or a 5-gallon container with clean, fresh water.
6. Press the “START/STOP” switch. The freshwater rinses the system and discharges out through the thru-hull discharge fitting.
7. Just prior to depleting the rinse water from the Rinse/Clean Solution Container, stop the system by pressing the “START/STOP” switch.
8. If the system will NOT be exposed to freezing temperatures, reconfigure the suction line for normal operation. If the system will be exposed to freezing temperatures during non-use, skip this step and go to step 9 below.
 - a) Leave the Sea Cock Valve closed.

- b) Reconnect the Sea Strainer outlet line to the outlet of the Sea Strainer, or reposition the Inlet Clean Rinse Valve to the normal operating position.

IN NON-FREEZING TEMPERATURES THE SYSTEM MAY NOW BE LEFT UNATTENDED FOR SEVERAL WEEKS. A GUIDE WOULD BE 4 WEEKS IN WARM CLIMATES AND 8 WEEKS IN COLD CLIMATES. HOWEVER, IF THE SYSTEM WILL BE EXPOSED TO FREEZING TEMPERATURES, CONTINUE WITH THE FOLLOWING PROCEDURES:

9. If the system will be exposed to freezing temperatures during non-use of the system, configure the system for a "Once-Through Depressurized Rinse" using the Product Relief Tube Kit
10. Again, fill the Rinse/Clean Solution Container or a 5-gallon bucket with 4 gallons (15 liters) of clean, freshwater. Add 20% (1 gallon/3.8 liters) food-grade propylene glycol to the storage chemical solution. This prevents the water in the system from freezing.
11. Press the "START/STOP" switch. The winterizing solution rinses the system and discharges out the waste.
12. Just prior to depleting the winterizing solution from the Rinse/Clean Solution Container, stop the system by pressing the "START/STOP" switch twice (2 times) in order to stop the system as well as deactivate the freshwater flush cycle. Ensure that the "freshwater flush" lamp is NOT illuminated.
13. Reconfigure the system for normal operation:
 - a) Leave the Sea Cock Valve closed.
 - b) Reconnect the Sea Strainer outlet line to the outlet of the Sea Strainer or reposition the Inlet Clean Rinse Valve to the normal operating position.
 - c) Remove the Product Relief Tube Kit.
 - d) Reconnect the High-Pressure Hose.
14. The Sea Strainer and post-filtration chapter have not received winterizing solution in this process. The water must be drained from the respective components.
 - a) Remove the Sea Strainer bowl from the Sea Strainer and drain the feed water from it. Replace the Sea Strainer bowl back onto the Sea Strainer.
 - b) Remove the charcoal filter bowl from the charcoal filter and drain the product water from it. Replace the charcoal filter bowl back onto the charcoal filter.
 - c) Remove the pH neutralizer filter bowl from the pH neutralizer filter and drain the product water from it. Replace the pH neutralizer bowl back onto the pH neutralizer filter.
 - d) Disconnect the top and bottom tube fittings from the ultraviolet sterilizer and drain the product water from the UV sterilizer chamber. Reconnect the top and bottom tube fittings back onto the UV sterilizer.
 - e) Disconnect the freshwater line from the potable water storage tank to the freshwater flush pump or if a valve is installed in this line close it to isolate the potable water line from the freshwater flush pump.
 - f) Remove the Fresh Water Flush Charcoal Filter bowl and drain it. Replace the Fresh Water Flush Charcoal Filter bowl back onto the Fresh Water Flush Charcoal Filter.

IN FREEZING TEMPERATURES THE SYSTEM MAY NOW BE LEFT UNATTENDED DURING THE FREEZING TEMPERATURE SEASON. AFTER THE SEASON, THE SYSTEM SHOULD BE RINSED WITH STORAGE CHEMICAL IF IT WILL NOT BE OPERATED.

Long-Term Shutdown

A long-term or prolonged shutdown is a period in which the system is not used for longer than 3 to 4 months, depending on conditions. For this interval, the system should first be rinsed with freshwater, then stored with System and Membrane Element Storage Chemical (SRC SC). This chemical inhibits bacterial growth while maintaining the high flux and salt rejection of the RO Membrane Element. The

long-term shutdown procedure requires 10 gallons (38 liters) of potable water. Follow the directions listed below.



Important: If the system will be exposed to freezing temperatures during non-use, have ready (1 gallon / 3.8 liters) food-grade glycerin (propylene glycol), and follow instructions to add it to the storage chemical solution. This prevents the water in the system from freezing.

1. Configure the system for a “Once-Through Depressurized Rinse” using the Product Relief Tube Kit.
2. Close the Inlet Sea Cock Valve.
3. Clean the Sea Strainer Mesh Screen.
4. Clean the Plankton Filter Element.
5. Replace the prefiltration cartridges with new 25- and 5-micron Sea Recovery prefiltration elements.
6. Fill the Rinse/Clean Solution Container with non-chlorinated product water.
7. Start the system. The rinse water rinses the entire system and discharge to waste.
8. Just prior to depleting the rinse water from the Rinse/Clean Solution Container, stop the system by pressing the “START/STOP” switch twice to stop the system and also to abort the freshwater flush cycle.
9. Once again, fill the Rinse/Clean Solution Container with non-chlorinated product water.
10. Add ONLY 4 ounces (1/6th of the container) of SRC SC storage chemical to the water in the Rinse/Clean Solution Container.
11. Mix and thoroughly dissolve the solution in the Rinse/Clean Solution Container.
12. If the system will be exposed to freezing temperatures, add 1-gallon (4 liters) food-grade glycerin (propylene glycol) to the storage solution mixture. This prevents the system from damage in freezing temperatures.
13. Operate the system by pressing the “START/STOP” switch. The storage chemical solution flows from the container, through the system, and out the brine discharge thru-hull fitting.
14. Discard any remaining winterizing solution in a safe, environmentally friendly and legal manner.
15. Reconfigure the system for normal operation:
 - a) Leave the Sea Cock Valve closed.
 - b) Reconnect the Sea Strainer outlet line to the outlet of the Sea Strainer or reposition the Inlet Clean Rinse Valve to the normal operating position.
 - c) Remove the Product Relief Tube Kit.
 - d) Reconnect the High-Pressure Hose.
16. The Sea Strainer and post-filtration chapter have not received storage and winterizing solution in this process. The water must be drained from the respective components.
 - a) Remove the Sea Strainer bowl from the Sea Strainer and drain the feed water from it. Replace the Sea Strainer bowl back onto the Sea Strainer.
 - b) Remove the charcoal filter bowl from the charcoal filter, clean the inside of the bowl and replace the element with a new Horizon Reverse Osmosis charcoal filter element.
 - c) Remove the pH neutralizer filter bowl from the pH neutralizer filter, drain the product water from it and clean the inside of the bowl. Replace the pH neutralizer bowl back onto the pH neutralizer filter.
 - d) Disconnect the top and bottom tube fittings from the ultraviolet sterilizer and drain the product water from the UV sterilizer chamber. Reconnect the top and bottom tube fittings back onto the UV sterilizer.

- e) Disconnect the freshwater line from the potable water storage tank to the freshwater flush pump or, if a valve is installed in this line, close it to isolate the potable water line from the freshwater flush pump.
- f) Remove the freshwater flush charcoal filter bowl; drain and clean the inside of the bowl. Replace the freshwater flush charcoal filter element with a new Horizon Reverse Osmosis freshwater flush charcoal filter element, and replace the bowl with new element back onto the housing.

The system may now be left unattended for up to 3 to 6 months. With ideal conditions, including a relatively new RO Membrane Element, a clean system prior to storage, cool temperatures and no leakage of storage chemical within the system, it provides protection for up to 6 months. Adverse conditions may provide less protection. Evaluate these factors before determining the proper interval between repeated rinsing and storage periods.

RO Membrane Element Cleaning Procedures



Important: Do not arbitrarily clean the RO Membrane in a new system. If a new system experiences low production or high salinity, then the system should be operated for up to 48 hours continuously to clear and saturate the RO Membrane Element product water channel. If a new system still experiences low production and or high salinity after 48 hours of continual operation, then contact the factory.



Important: The membrane element requires cleaning from time to time. Biological growth and salt accumulation eventually make replacement necessary. The frequency of required cleaning depends on the amount of production loss and salt-rejection loss resulting from normal use and exposure to feed water. In order to properly assess performance changes, it is important to maintain daily log readings for comparison.



Important: During performance comparisons, feed water temp, feed water salinity and system operating pressure must be taken into consideration and compensated for. After compensations, a 10% decline in productivity (GPH Flow) and/or a 10% increase in salt passage indicate that the RO Membrane Element may require cleaning.



Important: If the production rate has dropped dramatically since the last time the system was used, this may be due to drying out of the RO Membrane Element and/or fouling during storage. If the system has not been used for several months and the production rate has dropped dramatically since the last time used, try operating the system for 48 or more continuous hours to saturate the product water channel within the RO Membrane Element.



Important: A dramatic increase in product water production from one day to the next may be the result of a mechanical failure such as a broken O-ring or damaged RO Membrane Element.

RO Membrane Element Cleaning Water and Chemical Requirements

1. The Horizon Reverse Osmosis cleaning compounds are designed to clean in a closed loop configuration moderate fouling from the RO Membrane Element. If the RO Membrane Element is excessively fouled and in-field cleaning is not successful, the RO Membrane Element may be returned to Horizon Reverse Osmosis or to one of Horizon Reverse Osmosis's many service dealers for professional chemical cleaning. If your membrane requires professional cleaning, please contact Horizon Reverse Osmosis for a return authorization number, price quotation and return instructions. Note: Very heavily fouled RO Membrane Elements may be more cost-effective to replace rather

than clean as the cleaning process will take several hours of labor, chemical cost and packaging and shipping charges to and from the factory.

2. **SRC MCC-1**, Membrane Cleaning Compound "No. 1" is an alkaline cleaner designed to clean biological fouling and slight oil fouling from the RO Membrane Element. Biological fouling is usually the first cause of the RO Membrane Element fouling. The system is constantly exposed to seawater and biological growth. If exposed to seawater and left to sit, the RO Membrane Element becomes fouled even with no actual system use. This fouling is minimized with freshwater rinsing whenever the system is not in use.
3. **SRC MCC-2**, Membrane Cleaning Compound "No. 2" is an acid cleaner designed to clean calcium carbonate and other mineral deposits from the RO Membrane Element. Mineral fouling is a slow process that takes place during use of the system. Therefore, if the system has relatively few hours of use yet shows signs of RO Membrane Element fouling, then that fouling is likely biological. If the system has several thousand hours of use, then there may be some mineral fouling combined with biological fouling.
4. **SRC MCC-3**, Membrane Cleaning Compound "No. 3" is used for iron fouling. It is not included in the SRC Membrane Cleaning Chemical Kit. If the system's RO Membrane Element is fouled with rust from iron piping, then SRC CC-3 may be used for effective removal of light or moderate rust fouling. Heavily rust-fouled RO membranes may not be recoverable as rust not only fouls the membrane element but also damages the membrane surface.



Caution: Never expose the RO Membrane Element to chemicals other than those supplied by Horizon Reverse Osmosis. Use caution when operating the system in harbors that may be polluted with chemicals, oil or fuel, as these chemicals may damage the RO Membrane Element beyond repair.

RO Membrane Element Cleaning Instructions

Table 6: Product Water Required, in U.S. Gallons, for Cleaning of the RO Membrane Element

Chemical	Rinse water required	Cleaning water required	Second rinse water required	Final rinse water required	Total water required
CC-1	5	5	5	5	20
CC-2	5	5	5	5	20
CC-3	5	5	5	5	20

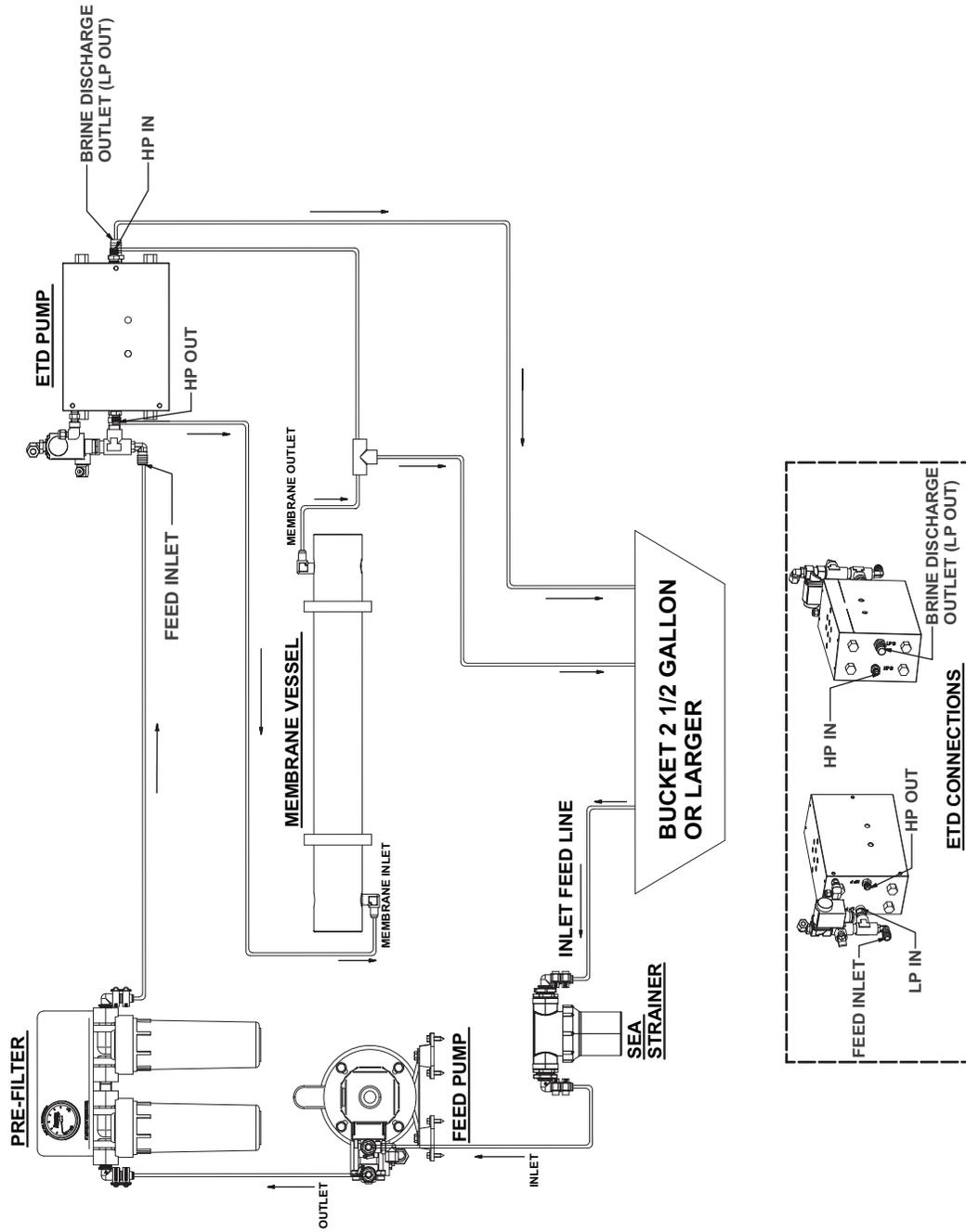
1. Configure the System for a "**Once-Through Depressurized Rinse**" using the Product Relief Tube Kit as illustrated in this chapter.
2. Close the Inlet Sea Cock Valve.
3. Clean the Sea Strainer Mesh Screen.
4. Clean the Plankton Filter Element.
5. Replace the prefiltration cartridges with new 25- and 5-micron Sea Recovery prefiltration elements.
6. Fill the Rinse/Clean Solution Container with non-chlorinated product water.
7. Start the system. The rinse water rinses the entire system and discharge to waste.
8. Just prior to depleting the rinse water from the Rinse/Clean Solution Container, stop the system by pressing the "START/STOP" switch twice to stop the system and also to abort the freshwater flush cycle.
9. Once again, fill the Rinse/Clean Solution Container with non-chlorinated product water.
10. Add to the product water in the Rinse/Clean Solution Container one container (plastic bottle 1.5 lbs.) of Horizon Reverse Osmosis Membrane Element Cleaning Compound SRC MCC 1, SRC

MCC 2, or SRC MCC 3 (only one chemical as appropriate for the type of cleaning desired). **DO NOT ADD ANY OTHER CHEMICAL. DO NOT MIX MORE THAN ONE CHEMICAL TO THE WATER.**

11. Mix and thoroughly dissolve the solution in the Rinse/Clean Solution Container.
12. Configure the System for a **“RO Membrane Element Cleaning Closed Loop.”**
13. Disconnect the brine discharge line from the brine discharge tee and place it into the storage/cleaning container.
14. If the Clean/Rinse Outlet Valve is installed, position it to return to the storage/cleaning container.
15. Operate the system by pressing the “START/STOP” switch. The membrane cleaning solution flows from the container through the system and back into the container in a closed loop configuration.
16. After approximately one hour of circulation, stop the system by pressing the “START/STOP” switch twice, which will also disable the freshwater flush cycle.
17. Discard the cleaning chemical solution in a safe, environmentally friendly and legal manner.
18. To closed loop rinse the cleaning chemical from the system, again fill the Rinse/Clean Solution Container or bucket with 5 gallons of non-chlorinated product water.
19. Operate the system by pressing the “START/STOP” switch. The rinse water flows from the container through the system and back into the container in a closed loop configuration.
20. After approximately 15 minutes of circulation, stop the system by pressing the “START/STOP” switch twice, which will also disable the freshwater flush cycle.
21. Discard the rinse water in a safe, environmentally friendly and legal manner.
22. Perform a final rinse. Reconfigure the system for a **“ONCE-THROUGH DEPRESSURIZED RINSE”**.
23. Reconnect the brine discharge line to the brine discharge tee.
24. If the Clean/Rinse Outlet Valve is installed, position it to discharge out toward the brine discharge connector.
25. One final time, fill the Rinse/Clean Solution Container with non-chlorinated product water.
26. Start the system. The rinse water rinses the entire system and discharge to waste.
27. Just prior to depleting the rinse water from the Rinse/Clean Solution Container, stop the system by pressing the “START/STOP” switch once to initiate the Automated Freshwater Flush Cycle every 7 days. Press the “START/STOP” switch twice to abort the Automated Freshwater Flush Cycle.
28. Reconfigure the system for normal operation:
 - a) Reconnect the Sea Strainer outlet line or reposition the Inlet Rinse/Clean Valve to normal operation position.
 - b) Remove the Product Relief Tube Kit.
 - c) Reconnect the High-Pressure Hose.

The system may now be operated or left unattended for up to 4 to 8 weeks, refer to the short-term storage procedures. If the system will be stored without use for longer than 8 weeks, refer to the long-term storage procedures to winterize the system. If the system will be stored in freezing temperatures refer to short-term storage procedures or long-term storage procedures, as appropriate, to winterize the system.

Closed Loop Configuration



Chapter 10

Troubleshooting

Pressure Abnormalities

- Vacuum/Pressure -30 - 0 - 60
- Low Pressure 0-300 PSI
- High Pressure 0-1500 PSI
- System shuts off due to Low Pressure
- System shuts off due to High Pressure

Low-Pressure Abnormalities

Debris may plug up the prefilter elements causing the system to shut down. After shut-down, that same debris may loosen or settle off of the prefilter elements and down into the prefilter housing bowl. Restarting the system may initially give normal pressure-gauge readings. However, after a short period of time, 5 to 20 minutes, the debris will stir up, pack back onto the prefilter elements and, once again, clog them causing the system to shut down due to low pressure. Therefore, if the system shuts down after a few minutes of starting, restart the system and observe the pressure gauges during this time interval to determine if clogged prefilter elements are the reason for shut-down.

Another cause may be a plastic bag or other debris attached to the thru-hull inlet fitting that, after several minutes of operation, finds its way over the inlet thru-hull fitting, then drops away when the system shuts down, only to reappear when the system is again restarted.

Air can also enter the suction portion of the feed line causing the Booster Pump to lose pressure and flow. This can be difficult to detect and will only appear when the line is under a vacuum condition caused by a blockage in the line prior to the air leak. Air may also enter the feed line through the inlet thru-hull fitting from under the boat when the boat is underway.

High-Pressure Abnormalities

High-pressure abnormalities, excessive or higher than normal pressure at the RO Membrane Element as registered on the High-Pressure Gauge, can be caused by low-temperature feed water, high-salinity feed water, fouled RO Membrane Element, a blockage in the brine discharge line, and/or a blockage in the product water line.

High-Pressure or Low-Pressure Abnormalities Due to Mismatch of Components

The Seafari Escape System is designed to recover as product water a fixed percentage of the feed water. The system self-adjusts the operating pressure in order to maintain a constant and set product water flow. Therefore, the system will never experience greater than or less than normal product water flow, unless there is a failure or abnormality.

Three components must be properly matched in order to attain acceptable operating pressure limits and resulting product water production limits. The ETD, the RO Membrane Element and the Booster

Pump output flow of water must all be matched. Upon leaving Horizon Reverse Osmosis's factory at the time of shipment, these components have been matched and tested together as a system.

If the initial Horizon Reverse Osmosis customer (distributor, dealer or boat builder) has mistakenly interchanged one or more of these components from other systems in their stock, this will cause a mismatch resulting in insufficient operating pressure, insufficient product water flow, excessive operating pressure or excessive product water flow. If one or more of these components has recently been replaced, it may have been replaced with the incorrect component.

If the system is new and being operated for the first time or if one or more of the above-mentioned components has recently been replaced, check to ensure that the three components are properly matched. Refer to the following two pages.

ETD: If the ETD has been improperly changed to a higher size code from "B-22" to "B-25," product water flow will increase along with higher-than-normal operating pressure. The High-Pressure Switch will eventually signal the system to shut down due to excess pressure at the Prefilter Inlet Pressure Gauge.

If the ETD has been improperly changed to a lower size code from "B-25" to "B-22," product water flow will decrease along with lower-than-normal operating pressure and poor product water quality.

BOOSTER PUMP: If the Booster Pump has been improperly changed to a higher size code (i.e., from 100 GPH to 140 GPH) product water flow will increase along with higher-than-normal operating pressure. The High-Pressure Switch will eventually signal the system to shut down due to excess pressure at the Prefilter Inlet Pressure Gauge.

If the Booster Pump has been improperly changed to a lower size code (i.e., from 190 GPH to 125 GPH) product water flow will decrease along with lower-than-normal operating pressure and poor product water quality.

RO MEMBRANE ELEMENT: If the RO Membrane Element has been improperly changed to a HIGHER size code from "A" to "B" or "C" or from "B" to "C," then product water flow will not change and the operating pressure will decrease resulting in poor product water quality.

If the RO Membrane Element has been improperly changed to a lower size code from "B" to "A" or from "C" to "B" or "A," then product water flow will not change but the operating pressure will increase. The High-Pressure Switch will eventually signal the system to shut down due to excess pressure at the Prefilter Inlet Pressure Gauge.

Product Water Abnormalities

- Insufficient Product Water Flow
- Excessive Product Water Flow
- Poor Quality Product Water

The production of the system (product water flow) and the quality of the product water (high quality indicates low salinity; low quality indicates high salinity) are dependent upon the proper amount of feed water flow and operating pressure at the RO Membrane Element. Product water flow or quality abnormalities can be the result of pressure abnormalities described on the previous pages, which are repeated below.

Production abnormalities can also be the result of worn seals, worn O-rings, cracks or damage at sealing surfaces, or a fouled RO Membrane Element.

Quality abnormalities can also be the result of worn seals, worn O-rings, cracks or damage at sealing surfaces, or a fouled RO Membrane Element, Feed Water Temperature, and/or feed water salinity.

Lower-Than-Normal Product Water Flow

A blockage in the suction line, resulting in a heavy vacuum reading at the Booster Pump Inlet Compound Vacuum/Pressure Gauge, will cause the Booster Pump to cavitate and lead to a reduction of feed water flow and Booster Pump outlet pressure. The Seafari Escape System is designed to recover as product water a set percentage of the feed water. Therefore, if the Booster Pump flow decreases due to cavitation, then the product water flow will decrease accordingly.

Likewise, a blockage in the prefiltration, resulting in an excessive pressure reading at the Prefilter Inlet Pressure Gauge, will restrict the Booster Pump water flow and feed water pressure at the outlet of the prefilters. Again, the Seafari Escape System is designed to recover as product water a set percentage of the feed water. Therefore, if the Booster Pump flow decreases due to a blockage at the prefiltration, then the product water flow will decrease accordingly.

A decrease in product water flow can also be caused by a fouled RO Membrane Element. However, as the RO Membrane Element becomes fouled, the Prefilter Inlet Pressure Gauge, the Prefilter Outlet Pressure Gauge, and the High-Pressure Gauge will all register higher-than-normal pressure as the system self-adjusts to overcome the fouling. The High-Pressure Switch will eventually signal the system to shut down due to excess pressure at the Prefilter Inlet Pressure Gauge when pressure increases to 190 PSI.

Lower-than-normal feed water temperature causes the RO Membrane to require greater operating pressure in order to maintain the normal product water production. The Seafari Escape System self-adjusts by increasing the operating pressure to compensate for lower-than-normal feed water temperature.

A blockage in the product water line will cause lower-than-normal product water flow. The Seafari Escape System will attempt to self-adjust the operating pressure to overcome the drop in product water flow caused by a blockage in the product water line. The High-Pressure Switch will eventually signal the system to shut down due to excess pressure at the Prefilter Inlet Pressure Gauge when this pressure increases to 190 PSI.

Higher-Than-Normal Product Water Flow

Mismatching of system components can cause higher-than-normal product water flow accompanied by increased operating pressure. The High-Pressure Switch will eventually signal the system to shut down due to excess pressure greater than 190 PSI at the Prefilter Inlet Pressure Gauge.

A worn or broken product water O-ring at the end plug inside the high-pressure vessel will allow feed water to bypass into the product water to produce a greater-than-normal amount of product water. The resulting mixture of product water and feed water will be of low quality, or high in salinity. This will also show up as lower-than-normal operating pressure at the Operating Pressure Gauge.

A crack in the end plug between the feed water port and product water port or a rough surface at the product water O-ring will also allow feed water to bypass into the product water causing the product water flow to increase. The resulting mixture of product water and feed water will be of low quality, or high in salinity. This will also show up as lower-than-normal operating pressure at the Operating Pressure Gauge.

Higher-than-normal feed water temperature causes the RO membrane to require less operating pressure in order to maintain the normal product water production. The Seafari Escape System self-adjusts by decreasing the operating pressure to compensate for higher-than-normal feed water temperature. Product water quality will decrease, or increase in salinity, as the operating pressure is decreased to compensate for the higher-than-normal feed water temperature.

Low Product Water Quality (increase of salt content in the product water)

Mismatching of system components can cause lower-than-normal operating pressure resulting in low-quality product water.

A worn or broken product water O-ring at the end plug inside the high-pressure vessel will allow feed water to bypass into the product water. The resulting mixture of product water and feed water will be of low quality, or high in salinity. This will also show up as lower-than-normal operating pressure at the Operating Pressure Gauge.

A crack in the end plug between the feed water port and product water port or a rough surface at the product water O-ring will also allow feed water to bypass into the product water. The resulting mixture of product water and feed water will be of low quality, or high in salinity. This will also show up as lower-than-normal operating pressure at the Operating Pressure Gauge.

Higher-than-normal feed water temperature causes the RO membrane to require less operating pressure in order to maintain the normal product water production. The Seafari Escape System self-adjusts by decreasing the operating pressure to compensate for higher-than-normal feed water temperature. Product water quality will decrease, or increase in salinity, as the operating pressure is decreased to compensate for the higher-than-normal feed water temperature.

A fouled RO Membrane Element will produce poor-quality product water since the RO Membrane Element allows a constant passage of dissolved solids, salt and other minerals. The water molecules passing through the RO Membrane Element dilute the constant amount of dissolved solids. Therefore, the greater the amount of water passage, the lower the concentration, or lower percentage, of dissolved solids. As the RO Membrane Element becomes fouled, less water passes through it to dilute the constant dissolved solids' passage. This results in poor-quality product water. The Seafari Escape System self-adjusts the operating pressure to overcome the fouling. Eventually the High-Pressure Switch will signal the system to shut off due to excessive operating pressure above 190 PSI.

Chapter 11

Electrical Information



Caution: ELECTRICAL SHOCK HAZARD. A Volt/Ohm Meter will be necessary for some troubleshooting and subsequent corrective actions. The following procedures expose the technician to high voltage and electrical shock hazard. Only attempt this if you are a qualified electrician and surrounding conditions are safe.



Caution: Always allow slack in electrical cables. Allow the cable to enter or leave from the strain relief in a straight manner for several inches to ensure proper connection, to relieve stress to the cable and fitting, and to allow ease of detachment and reattachment for maintenance or replacement. If electrical cables are pulled tight causing them to bend at the strain relief they will pull out of the strain relief causing a dangerous electrical shock condition, the wire may break, and the strain relief will lose its watertight integrity.



Caution: Review the “Check Off Q.C. Sheet” that accompanied this Owner's Manual and the Invoice that accompanied this Seafari Escape System to ensure that it has been configured from Horizon Reverse Osmosis for the appropriate and proper DC Voltage or AC Voltage, Cycles, and Phase.

Notes:

1. A 12 VDC System will NOT function from 24 VDC Power.
2. A 24 VDC System will NOT function from 12 VDC Power.
3. An AC 50 Hz System will operate at higher than normal pressure and will over heat the Booster Pump Motor
4. An AC 60 Hz System will operate at lower than normal pressure, will produce 17% less product water than specified, and the product water will be high in salt content if connected to a 50 Hz power source.

Remove the Front cover from the system controller to access the Main Terminal Strip and Printed Circuit Board. System configuration, optional Accessories present, and the specific model all are contributing factors to the amount of electrical connections required during installation. The following items are listed but may either not be present (Optional Accessory not ordered) or may already be connected. Track each electrical wire to ensure proper connection. (** = Optional Accessory)

Seafari Escape System Required Electrical Connections

- Booster Pump Electric Motor
- Low Pressure Switch
- High Pressure Switch
- Fresh Water Flush Pump Electric Motor
- 3-way Product Water Diversion Solenoid Valve
- *** UV Sterilizer

- *** Remote Controller
- *** Soft Start
- Electrical Power to the System

Electrical Requirements

1. Amperage Notes:

Alternating Current powered Systems:

During start up, the current of the Feed Water Pump Alternating Current Electric Motor surges to “Locked Rotor” or “Starting Amps” amperage for a fraction of a second after which the Electric Motor begins to rotate. After the Electric Motor achieves full RPM rotation the current drops to normal running load. This process will take less than 1/2 second.

Therefore, the maximum surge current that the power source must be able to deliver equals the Feed Water Pump Electric Motor starting amperage listed in the Specification Chapter of this manual. If the AC Power Source (AC Generator or Dock Power) is insufficient the Seafari Escape Electric Motor will not gain the full RPM speed needed for it to switch to running amperage mode, will consume “starting amps” amperage continually, and will either trip the power source circuit breaker or overheat and short out. Similar results will occur if the Frequency (Hz or Cycles) drop below the minimum requirement which will occur from a weak AC Generator that slows down when a load is applied to it. This is an installation problem (insufficient power supply), it is not an Seafari Escape problem.

Direct Current powered Systems:

During start up, the current of the Feed Water Pump Direct Current Electric Motor draws high amperage for a fraction of a second after which the Electric Motor begins to rotate. After the Electric Motor achieves full RPM rotation the current drops to normal running load. This process will take less than 1/2 second.

Therefore, the battery bank power source must be fully charged and of sufficient amperage storage capacity to provide and maintain the full voltage (12 VDC or 24 VDC as appropriate) at the instant of starting the Feed Water Pump Electric Motor. If the battery bank power is insufficient the Seafari Escape electronic circuit may “drop out” due to power loss before the Electric Motor even begins to rotate. This is an installation problem (insufficient power supply), it is not an Seafari Escape problem. Low DC voltage to the Booster Pump electric motor will also be caused by insufficient diameter power cables connected from the battery bank, through the boat’s circuit breaker, and on to the Seafari Escape controller.

Power Source Requirements:

Check line voltage and frequency to ensure that it agrees with the system nameplate. Grounding and circuit protection should be done in accordance with National Electrical Code. See connection diagram on nameplate of motor or refer to the diagrams within this manual.

Voltage	HZ (AC)	Min. HZ	Max. HZ	Min. Voltage	Max. Voltage
DC Systems					
12 VDC	N/A	N/A	N/A	11 VDC	15 VDC
24 VDC	N/A	N/A	N/A	22 VDC	30 VDC
AC Systems					
12 VDC	N/A	N/A	N/A	11 VDC	15 VDC

Voltage	HZ (AC)	Min. HZ	Max. HZ	Min. Voltage	Max. Voltage
DC Systems					
24 VDC	N/A	N/A	N/A	22 VDC	30 VDC
120 VAC	60 HZ	57 Hz	62 Hz	108 VAC	132 VAC
230 VAC	60 HZ	58 Hz	62 Hz	207 VAC	253 VAC
100 VAC	50 HZ	48 Hz	52 Hz	90 VAC	110 VAC
220 VAC	50 HZ	48 Hz	52 Hz	198 VAC	242 VAC

Booster Pump Motor Electrical Specification

12 and 24 VDC	UW 200 12V / 24V	UW 400 12V / 24V	UW 600 24V
Nominal Operating Amps	26 / 13	34 / 17	23
Maximum Motor Amps	28 / 13.4	28 / 13.4	20
Horse Power	.3	.3	.5
Recommended Circuit Breaker	30 / 15	40 / 20	30
Minimum Size Power Wire AWG	6 / 8	6 / 8	6
Minimum Size Power Wire mm2	13 / 8	13 / 8	13

115 and 230 VAC 60 Hz	UW 200 115V / 230V	UW 400 115V / 230V	UW 600 115V / 230V
Nominal Operating Amps	5 / 2.5	5.3 / 2.7	7.5 / 3.7
Maximum Motor Amps	6.6 / 3.5	6.6 / 3.5	8.6 / 4.3
Starting Amps	25 / 12.5	25 / 12.5	46 / 23
Horse Power	.3	.3	.5
Recommended Circuit Breaker	10 / 5	10 / 5	10 / 5
Minimum Size Power Wire AWG	12	12	12
Minimum Size Power Wire mm2	3	3	3

110 and 220 VAC 50 Hz	UW 200 110V / 220V	UW 400 110V / 220V	UW 600 110V / 220V
Nominal Operating Amps	4.8 / 2.4	7 / 3.5	7.3 / 3.6
Maximum Motor Amps	5.2 / 2.6	5.2 / 2.6	7.4 / 3.7
Starting Amps	26 / 13	26 / 13	44 / 22
Horse Power	.3	.3	.5
Recommended Circuit Breaker	10 / 5	10 / 5	10 / 5

110 and 220 VAC 50 Hz	UW 200	UW 400	UW 600
	110V / 220V	110V / 220V	110V / 220V
Minimum Size Power Wire AWG	12	12	12
Minimum Size Power Wire mm2	3	3	3

Nominal Operating Amperage Will Increase if:

- The Feed Water Temperature is Lower than 77° Fahrenheit / 25° Celsius.
- The Feed Water Salinity is Greater than 35,000 PPM TDS (3.5% Total Dissolved Solids)
- The RO Membrane Element becomes fouled
- The RO Membrane Element is new and on the minus 15% side of the specifications

Nominal Operating Amperage Will Decrease if:

- The Feed Water Temperature is Higher than 77° Fahrenheit / 25° Celsius.
- The Feed Water Salinity is Less than 35,000 PPM TDS (3.5% Total Dissolved Solids)
- The RO Membrane Element is new and on the plus 15% side of the specifications

Wire Size Cross Reference American Wire Gauge (AWG) vs. Metric Wire Sizes

AWG	Diameter Inch	Square Inch (In ²)	Diameter Millimeters	Square Millimeters (mm ²)
0000	0.4600	0.1661	11.6840	107.1649
000	0.4096	0.1317	10.4038	84.9683
00	0.3648	0.1045	9.2659	67.3980
0	0.3249	0.0829	8.2525	53.4609
1	0.2893	0.0657	7.3482	42.3871
2	0.2576	0.0521	6.5430	33.6069
3	0.2294	0.0413	5.8268	26.6516
4	0.2043	0.0328	5.1892	21.1385
6	0.1620	0.0206	4.1148	13.2913
8	0.1285	0.0130	3.2639	8.3626
10	0.1019	0.0082	2.5883	5.2588
12	0.0808	0.0051	2.0523	3.3064
14	0.0641	0.0032	1.6281	2.0809
16	0.0508	0.0020	1.2903	1.3070
18	0.0403	0.0013	1.0236	0.8225
20	0.0320	0.0008	0.8128	0.5186
22	0.0254	0.0005	0.6452	0.3267

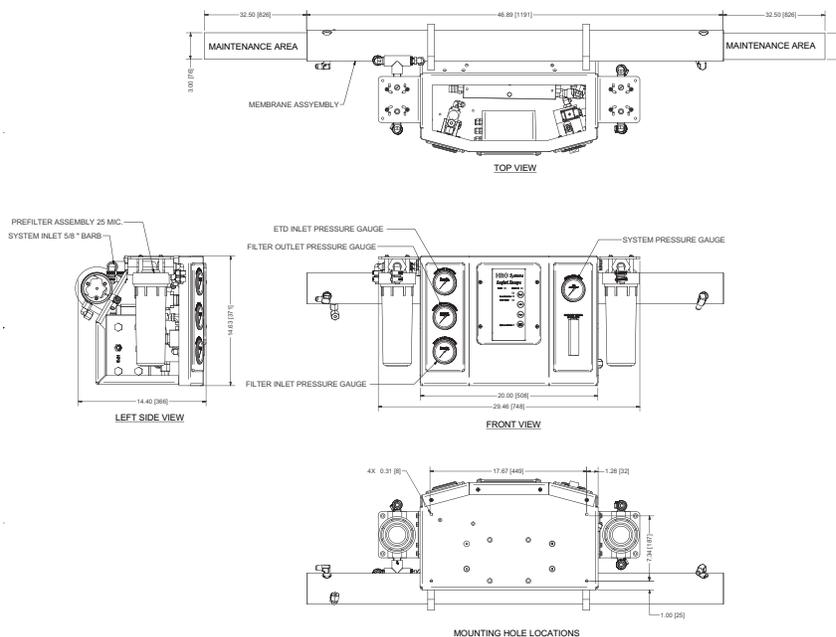
American Wire Gauge			Metric Wire Gauge		Metric Wire
AWG	dia inch	sq. inch	dia mm	sq mm	Size mm ²
0000	0.4600	0.1661	11.6840	107.1649	100
000	0.4096	0.1317	10.4038	84.9683	85
00	0.3648	0.1045	9.2659	67.3980	65
0	0.3249	0.0829	8.2525	53.4609	50
1	0.2893	0.0657	7.3482	42.3871	40
2	0.2576	0.0521	6.5430	33.6069	32
3	0.2294	0.0413	5.8268	26.6516	32
4	0.2043	0.0328	5.1892	21.1385	19
6	0.1620	0.0206	4.1148	13.2913	13
8	0.1285	0.0130	3.2639	8.3626	8
10	0.1019	0.0082	2.5883	5.2588	5
12	0.0808	0.0051	2.0523	3.3064	3
14	0.0641	0.0032	1.6281	2.0809	2
16	0.0508	0.0020	1.2903	1.3070	1
18	0.0403	0.0013	1.0236	0.8225	0.8
20	0.0320	0.0008	0.8128	0.5186	0.5
22	0.0254	0.0005	0.6452	0.3267	0.35

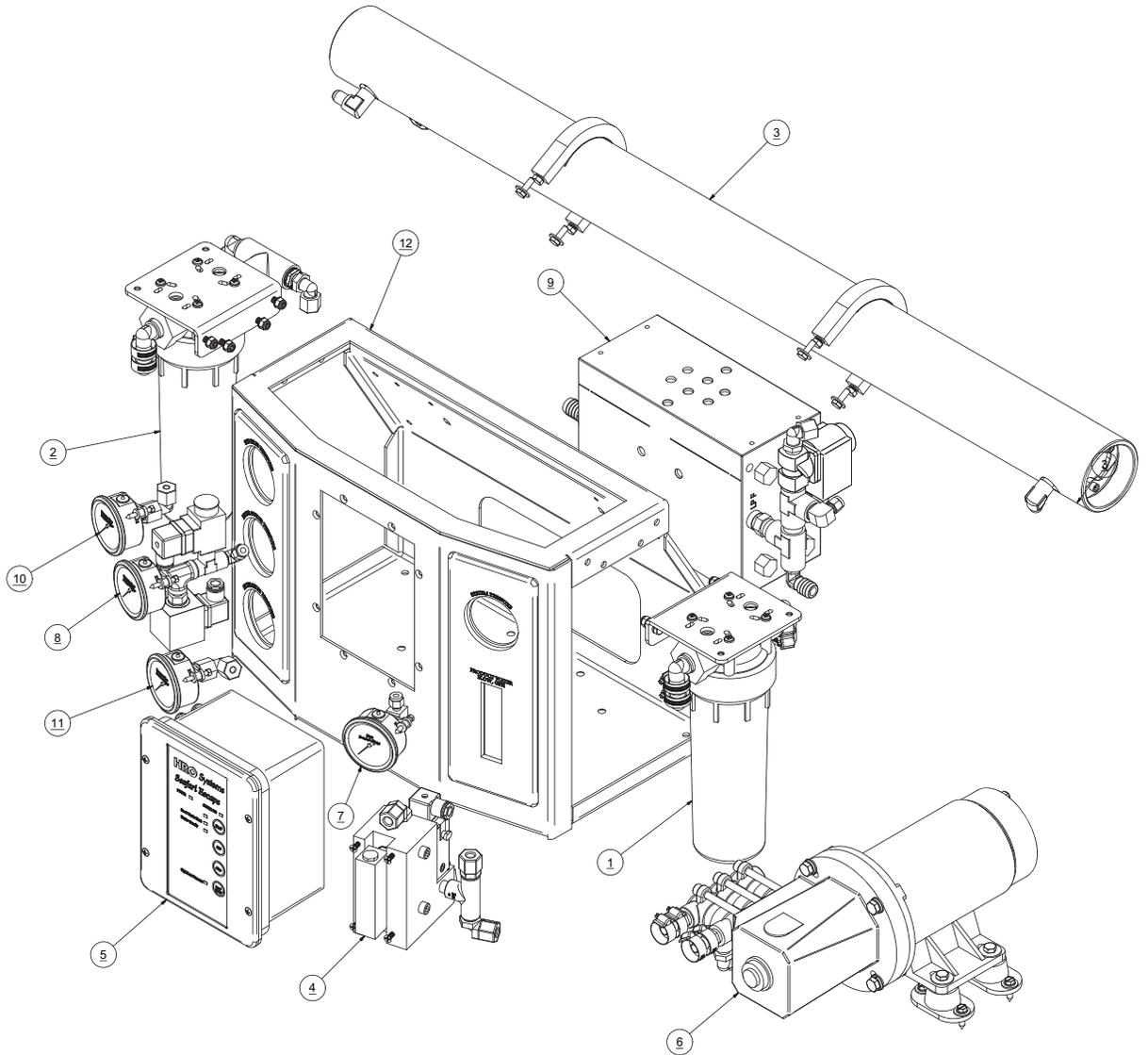
Chapter 12

Exploded Parts View

H030C SEAFARI ESCAPE COMPACT

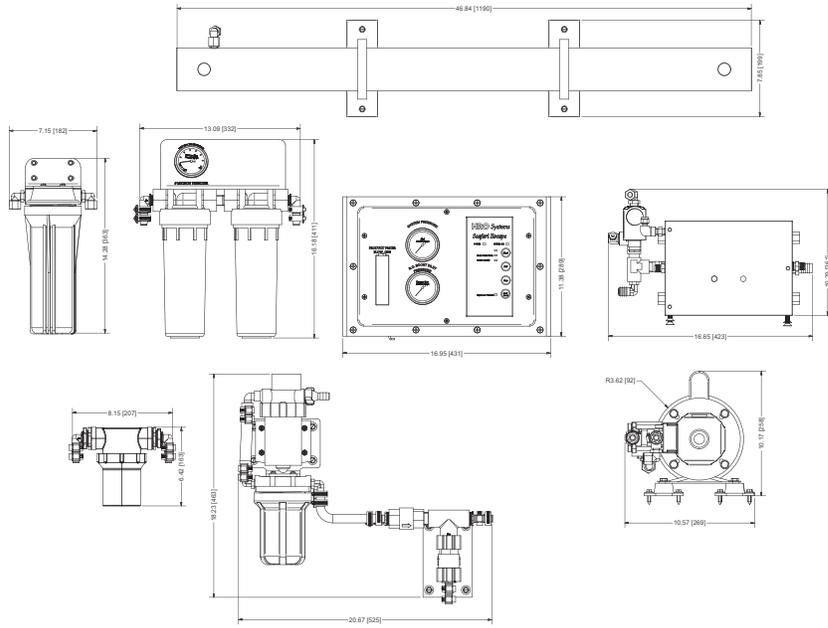
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	B589380009	PREFILTER ASSY UW-SE 05 MIC
2	1	B107380002	PREFILTER ASSY UW-SE 25 MIC
3	1	B196300002	MEMBRANE VESSEL ASSY 400 GPD
4	1	B502380002	MANIFOLD PROD ASSY UW-SE
5	1	B595390012	CONTROLLER SEC 12VDC
6	1	B007300014	FEED PUMP ASSY UWSE 400-1-3-12VDC
7	1	B145380001	HP GAUGE ASSY, SYSTEM PRESSURE
8	1	B146380001	HP GAUGE ASSY FILTER OUTLET
9	1	B152380002	ETD PUMP ASSY,UW-SE (13%)
10	1	B171380001	GAUGE ASSY, FEED PUMP INLET
11	1	B171380002	GAUGE ASSY, FILTER INLET
12	1	B586380002	FRAME ASSY UWC-SE COMPACT

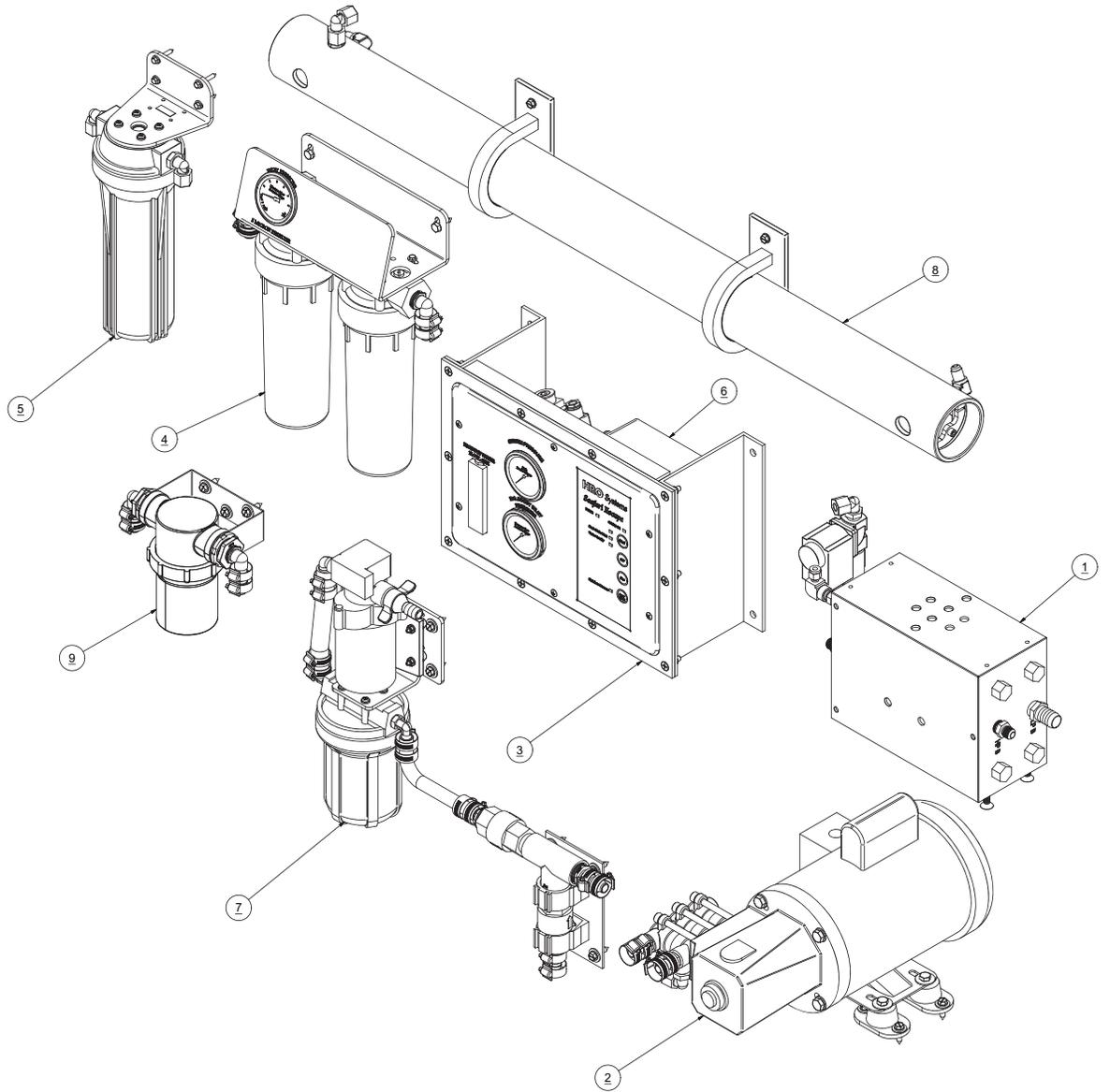




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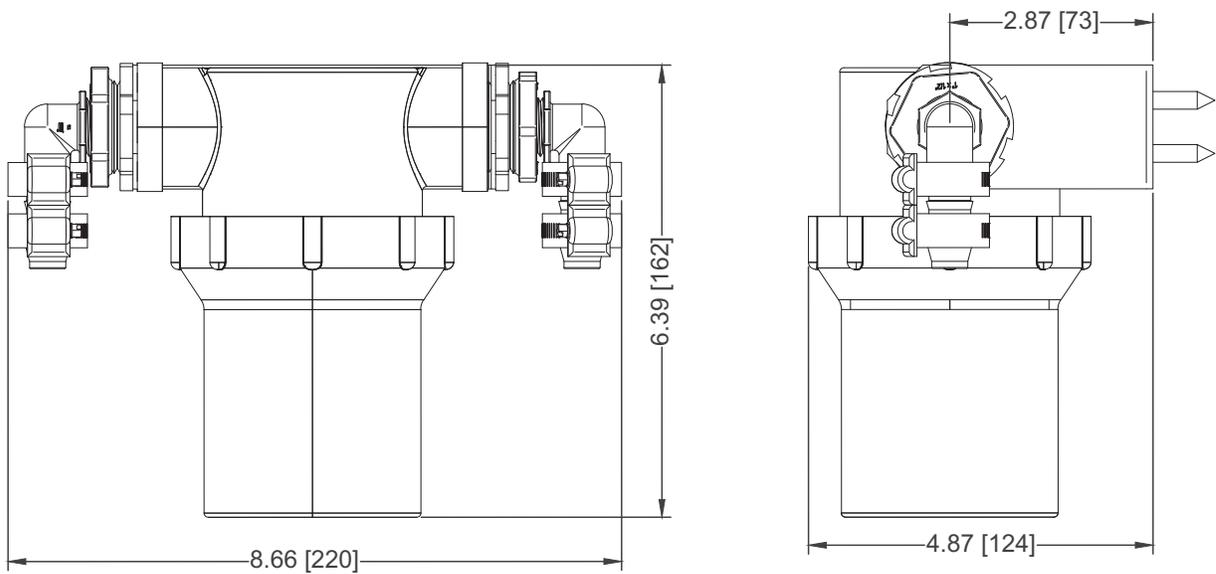
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	B152380002	ETD PUMP ASSY,UW-SE (13%)
2	1	B007300016	FEED PUMP ASSY UW-SE,600, 1-2, 12VDC
3	1	B594380001	FRONT PANEL ASSY UW-SE
4	1	B107380004	PREFILTER ASSY UW-SE M4-600
5	1	B521220002	CHARCOAL FILTER ASSY 170-350-UW
6	1	B595390012M	CONTROLLER SEC 12VDC
7	1	B598000005	FRESH WATER FLUSH UW-SE,12V
8	1	B196380003	MEMBRANE VESSEL ASSY 600 UWM
9	1	B006380001	SEA STRAINER UW-SE

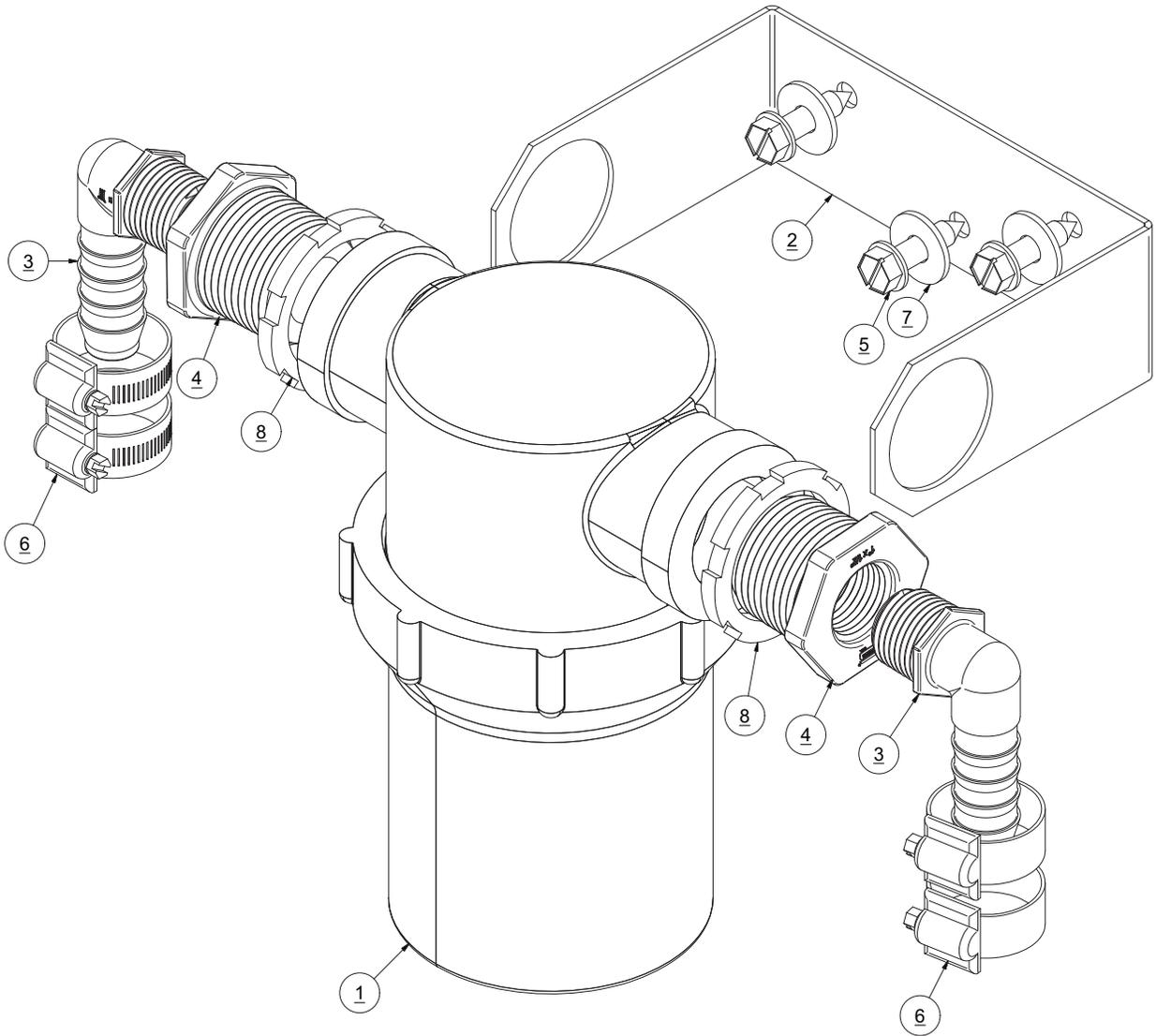




B006380001 SEA STRAINER UW-SE

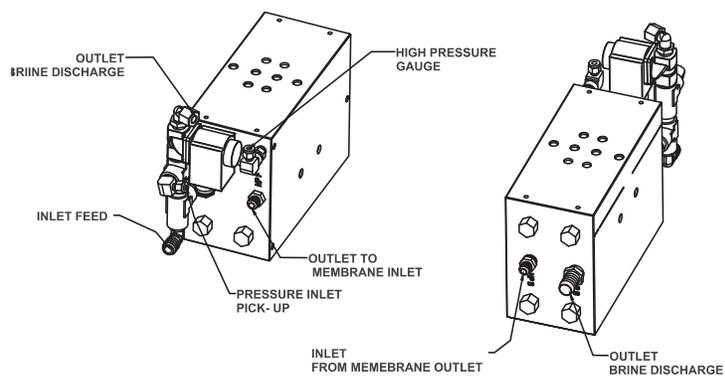
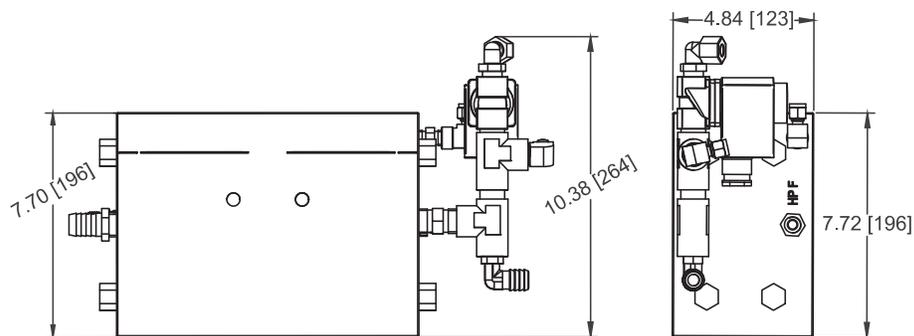
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	0412061278	SEA STRAINER 1.00
2	1	20200402010	BRACKET SEA STRAINER AS
3	2	0101072583	ELB90 0.50 MPT x 0.50 BARB
4	2	0101294283	RB 1.00 MT x 0.50 FT
5	3	061172143016	SC,HEX A,.25x1.00,SS
6	4	05181434AA	HOSE CLAMP .75 SS
7	3	061100043000	WASHER,FLAT,OS,1/4",SS
8	2	063200084000	NUT LOCK 1.00 STEEL

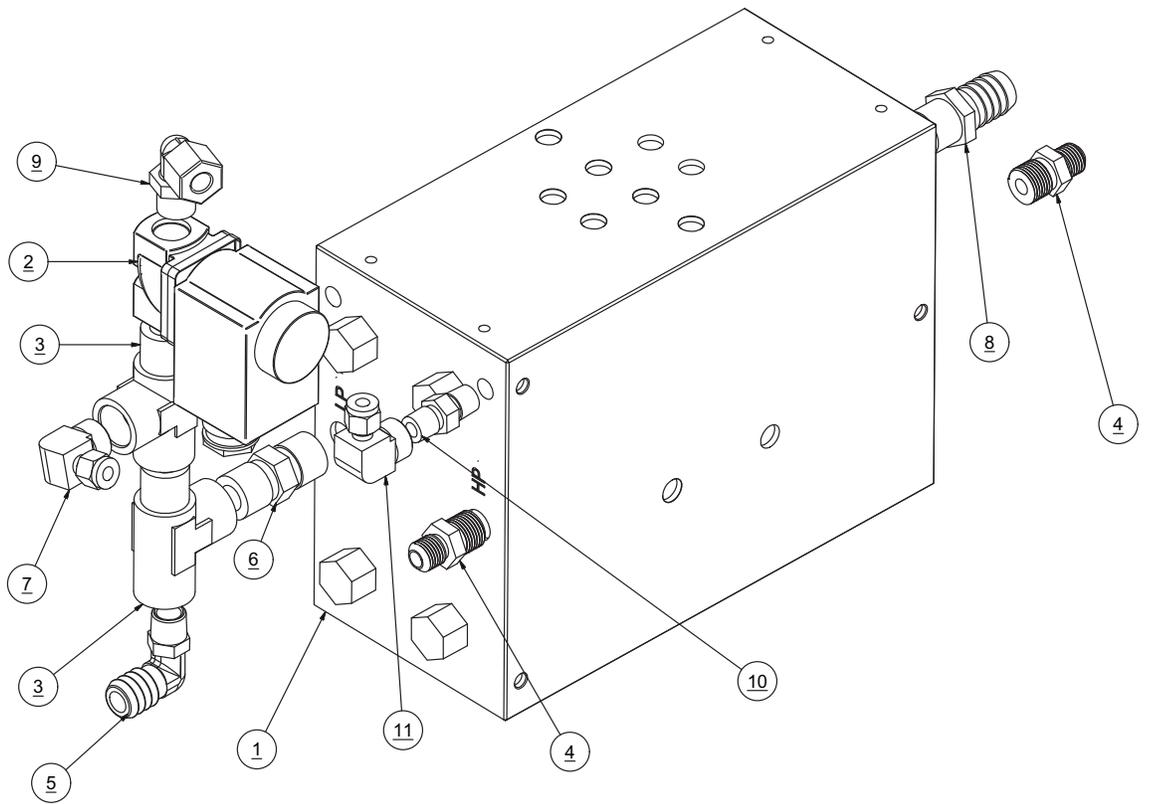




B152380002 ETD-PUMP ASSY UW-SE

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	12181301DS	ETD PUMP-NEW
2	1	1421081200	VALVE SOLENOID 12VDC UWDX
3	2	0117491869	TEE RUN .375 MPT X .375 FPT X.375 FPT SS
4	2	1317081769	CONN -6 FLARE X .375 MNPT SS
5	1	0112021800	ELB90 .375 MNPT x .62 BARB NYLON
6	1	0117362469	NIP HEX RED .5 MPT X .375 MPT
7	1	01170809BX	ELB90 .25 TUBE X .375 MPT SS
8	1	0112652506	ADAP .5 MPT X .625 BARB
9	1	0204021869	ELBOW,SS,3/8 ODx3/8 MT
10	1	0117380869	NIPPLE 0.25 NPT X 1.50 SS
11	1	0217010887	ELB90 .25 TUBE X .25 FPT SS





FEED PUMP UW-SE 200-400 1/3HP 12VDC

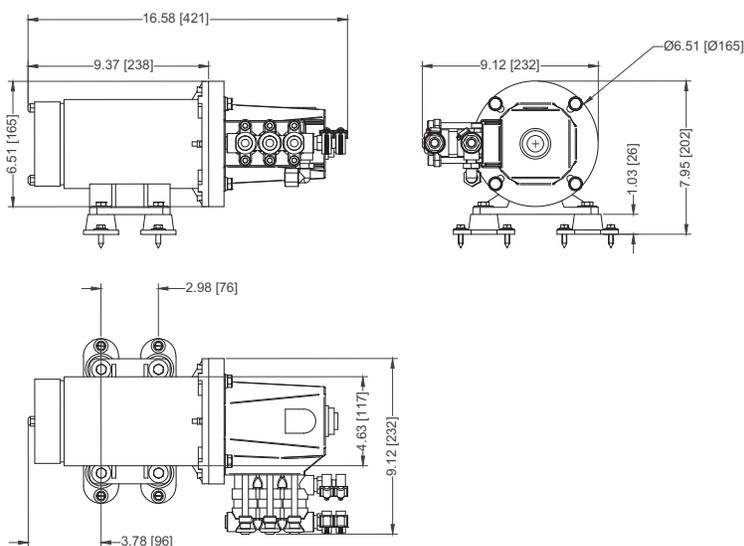
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
2	1	150933110CF	MOTOR .33HP 12 VDC
3	4	2115030120	RUBBER MOUNT 55 AQUA SERIES
4	2	0112651806	ADAP .375 MPT X .625 BARB NYLON
5	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
6	8	061172143016	SCREX,HEX A,.25x1.00,SS
7	1	0117341869	PLUG .375 MNPT SS
8	4	05181434AA	HOSE CLAMP .75 SS
8	4	061080056000	WASHER,FLAT,3/8",SS
10	8	061100043000	WASHER,FLAT,OS,1/4",SS
11	4	061100049000	WASHER,FLAT,OS,5/16",SS
12	4	061120056000	WASHER,LOCK,3/8",SS
13	4	061142150012	SCREW,HEX HEAD,.31-18x0.75,SS
14	4	061142157024	SCREW,HEX HEAD,3/8-16x1-1/2",SS
15	1	1904010043	STRAIN RELIEF 3217 .50 IN GREY

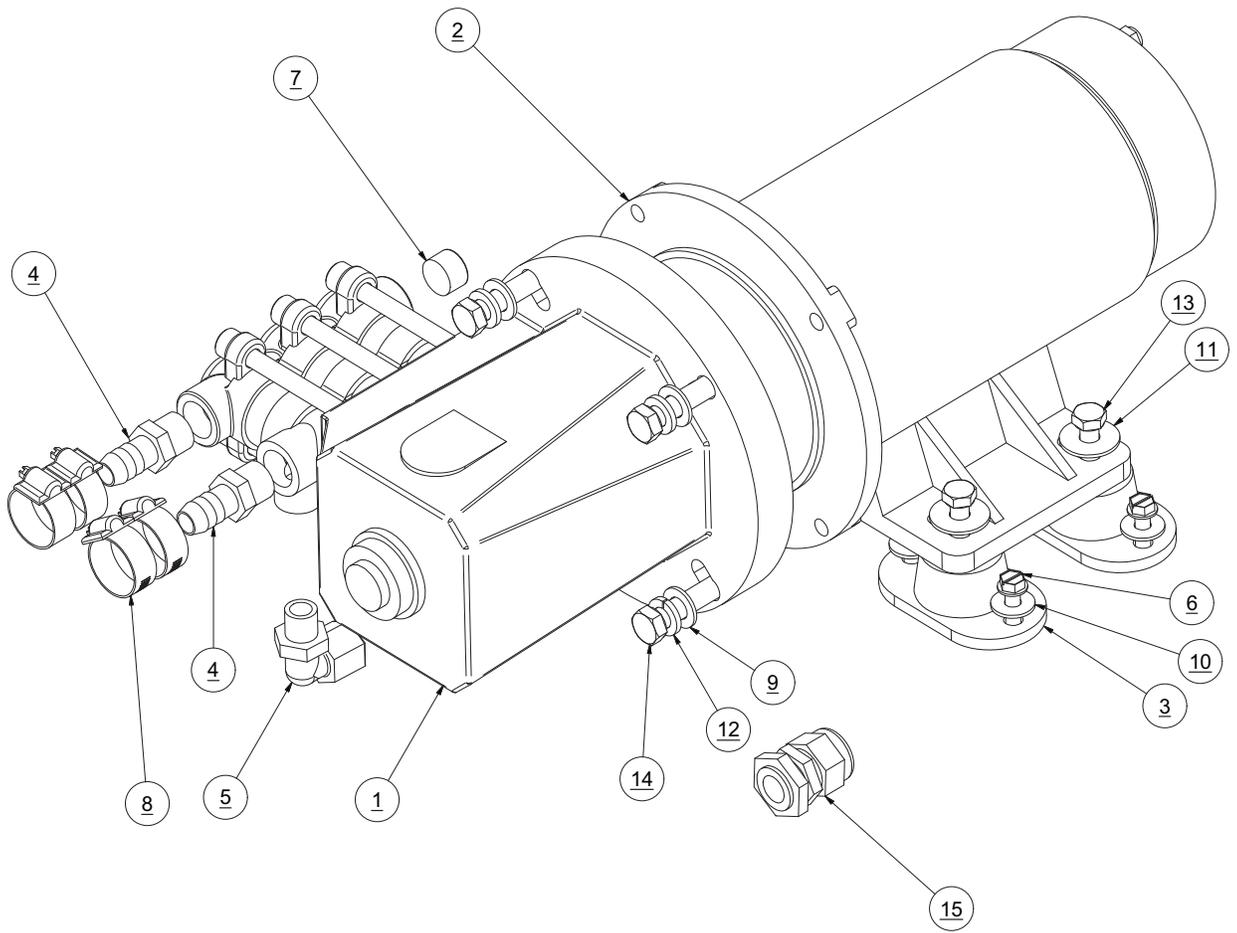
PART NUMBER: B007300012 Feed Pump Assy UWSE 200

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218181622	HP PUMP 1.5 GPM SS CAT

PART NUMBER: B007300014 Feed Pump Assy UWSE 400

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218182022	HP PUMP 2.5 GPM SS CAT





RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	B653220001	HPP -C SEAL KIT
1	B654220001	HPP -C INLET VALVE REBUILD KIT
1	B652220001	HPP -C PMP KIT SEALS/VALVES

FEED PUMP UW-SE 200-400 1/3HP 24VDC

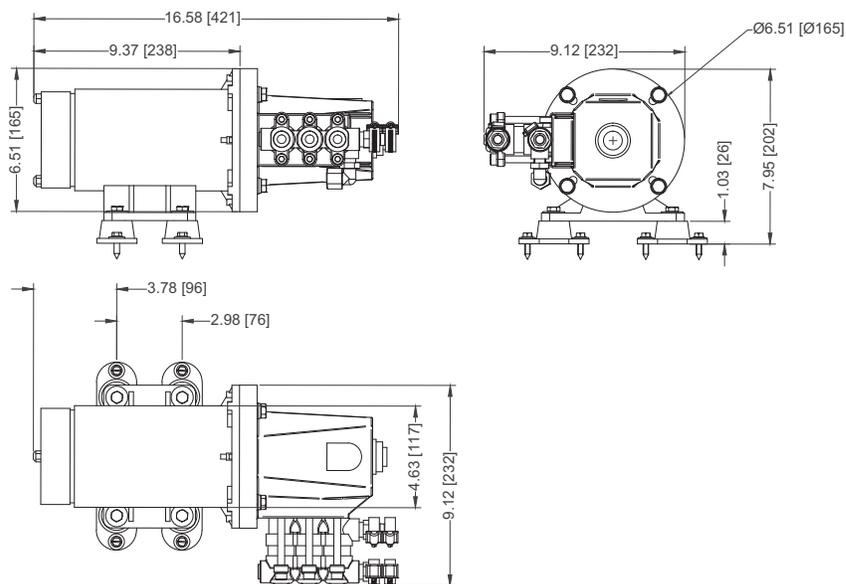
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
2	1	15103210CF	MOTOR .33HP 24 VDC
3	4	2115030120	RUBBER MOUNT 55 AQUA SERIES
4	2	0112651806	ADAP .375 MPT X .625 BARB NYLON
5	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
6	8	061172143016	SCREX,HEX A,.25x1.00,SS
7	1	0117341869	PLUG .375 MNPT SS
8	4	05181434AA	HOSE CLAMP .75 SS
8	4	061080056000	WASHER,FLAT,3/8",SS
10	8	061100043000	WASHER,FLAT,OS,1/4",SS
11	4	061100049000	WASHER,FLAT,OS,5/16",SS
12	4	061120056000	WASHER,LOCK,3/8",SS
13	4	061142150012	SCREW,HEX HEAD,.31-18x0.75,SS
14	4	061142157024	SCREW,HEX HEAD,3/8-16x1-1/2",SS
15	1	1904010043	STRAIN RELIEF 3217 .50 IN GREY

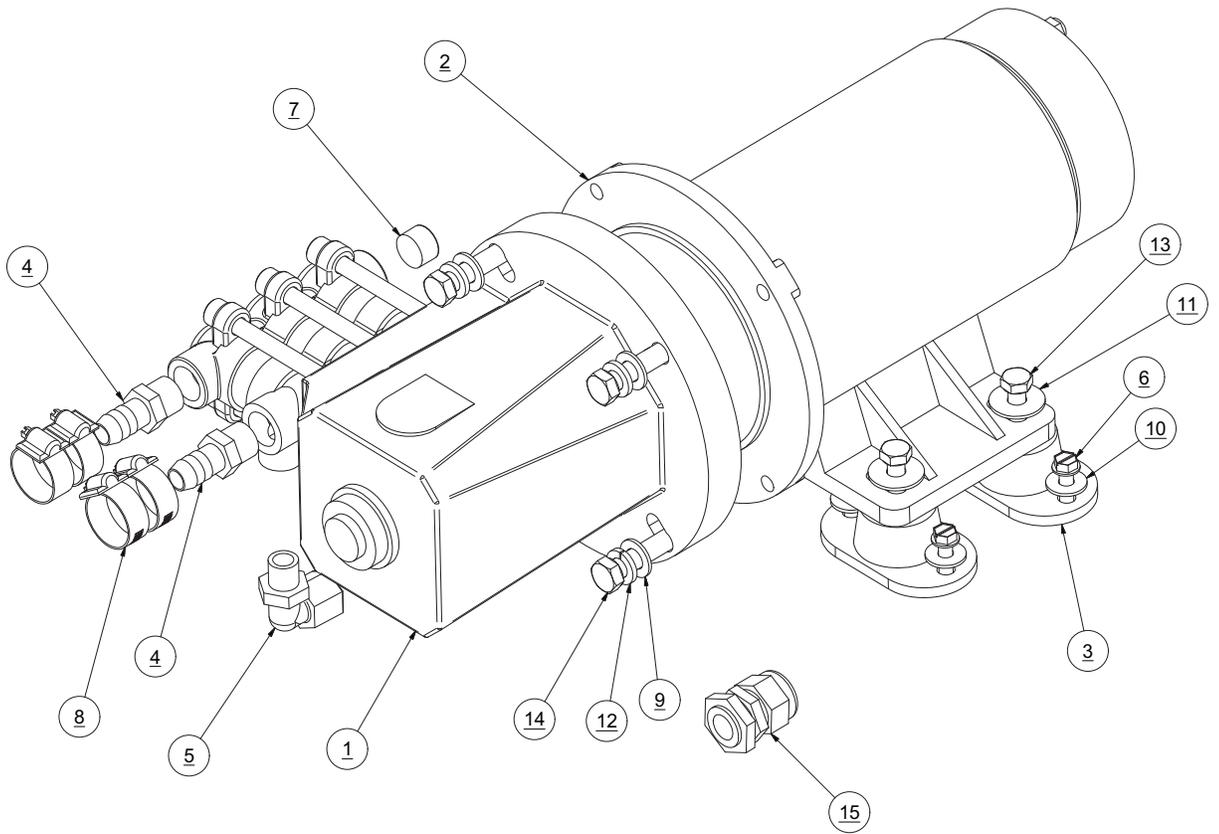
PART NUMBER: B007300013 Feed Pump Assy UWSE 200

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218181622	HP PUMP 1.5 GPM SS CAT

PART NUMBER: B007300015 Feed Pump Assy UWSE 400

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218182022	HP PUMP 2.5 GPM SS CAT





RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	B653220001	HPP -C SEAL KIT
1	B654220001	HPP -C INLET VALVE REBUILD KIT
1	B652220001	HPP -C PMP KIT SEALS/VALVES

FEED PUMP UW-SE 200-400 1/3 110-220VDC

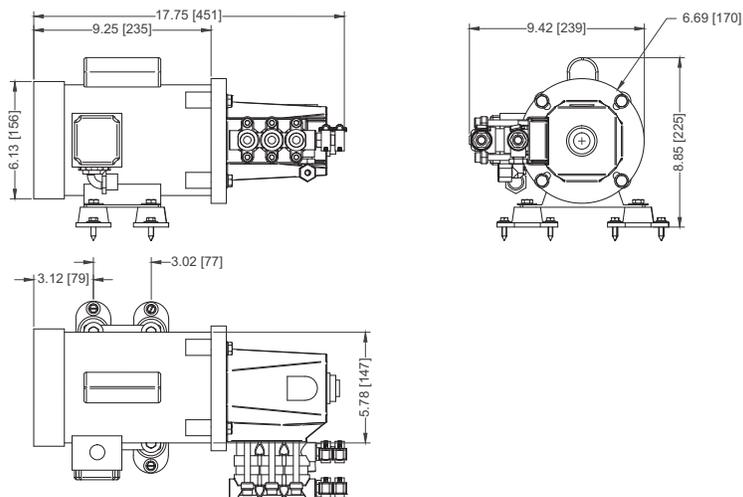
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
2	1	15AG250912	MOTOR .33 HP 50-60-1
3	1	1920023632	STRAIN RELIEF 90 CG90-6250
4	4	2115030120	RUBBER MOUNT 55 AQUA SERIES
5	2	0112651806	ADAP .375 MPT X .625 BARB NYLON
6	1	0204020869	ELBOW,PP,1/4 ODX1/4 MT
7	8	061172143016	SCREX,HEX A,.25x1.00,SS
8	1	0117341869	PLUG .375 MNPT SS
9	4	05181434AA	HOSE CLAMP .75 SS
10	4	061080056000	WASHER,FLAT,3/8",SS
11	8	061100043000	WASHER,FLAT,OS,1/4",SS
12	4	061100049000	WASHER,FLAT,OS,5/16",SS
13	4	061142150012	SCREW,HEX HEAD,.31-18x0.75,SS
14	4	061142157016	SCREW,HEX HEAD,3/8-16x1-1/2",SS
15	1	063200066000	NUT LOCK .50 STEEL

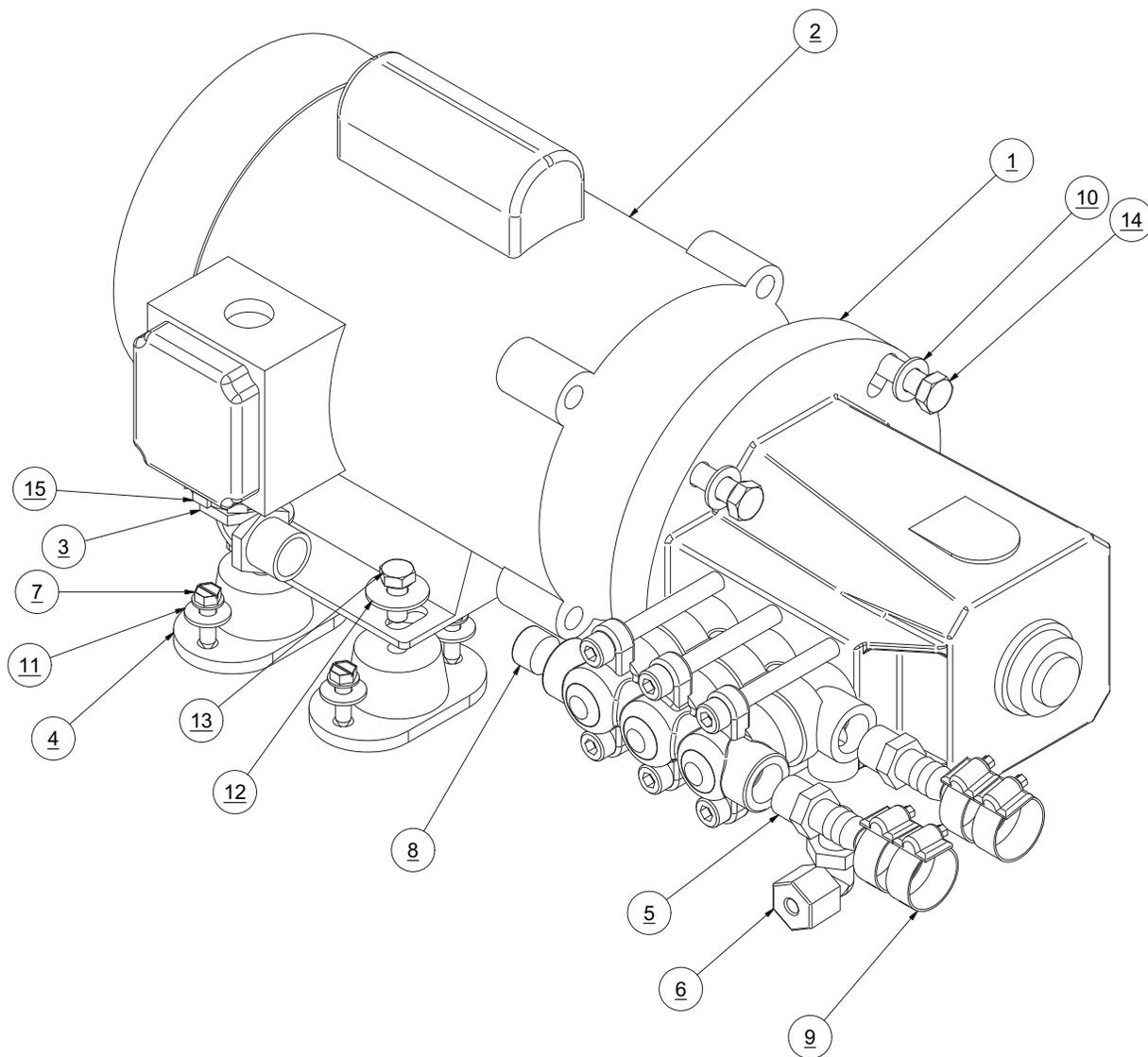
B007300010 FEED PUMP UW-SE 200

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218181422	HP PUMP 1.5 GPM SS CAT

B007300018 FEED PUMP UW-SE 400

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218181422	HP PUMP 2.5 GPM SS CAT



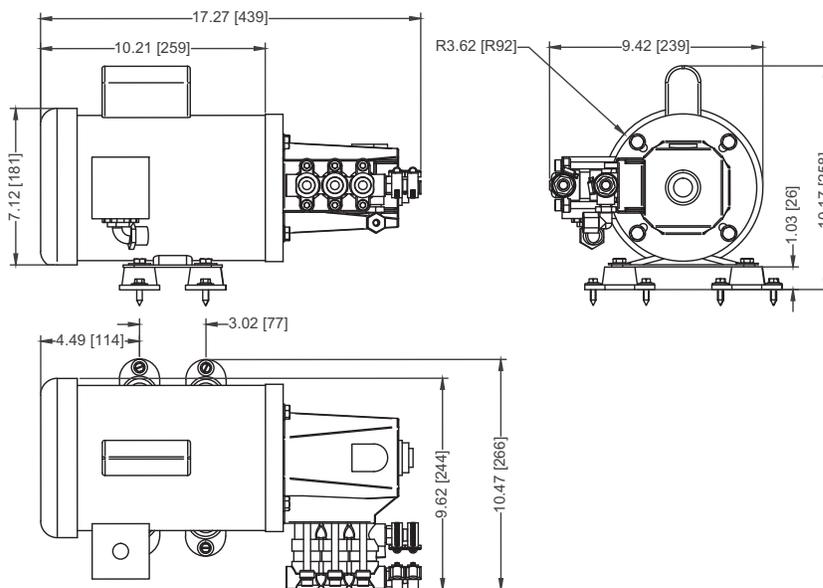


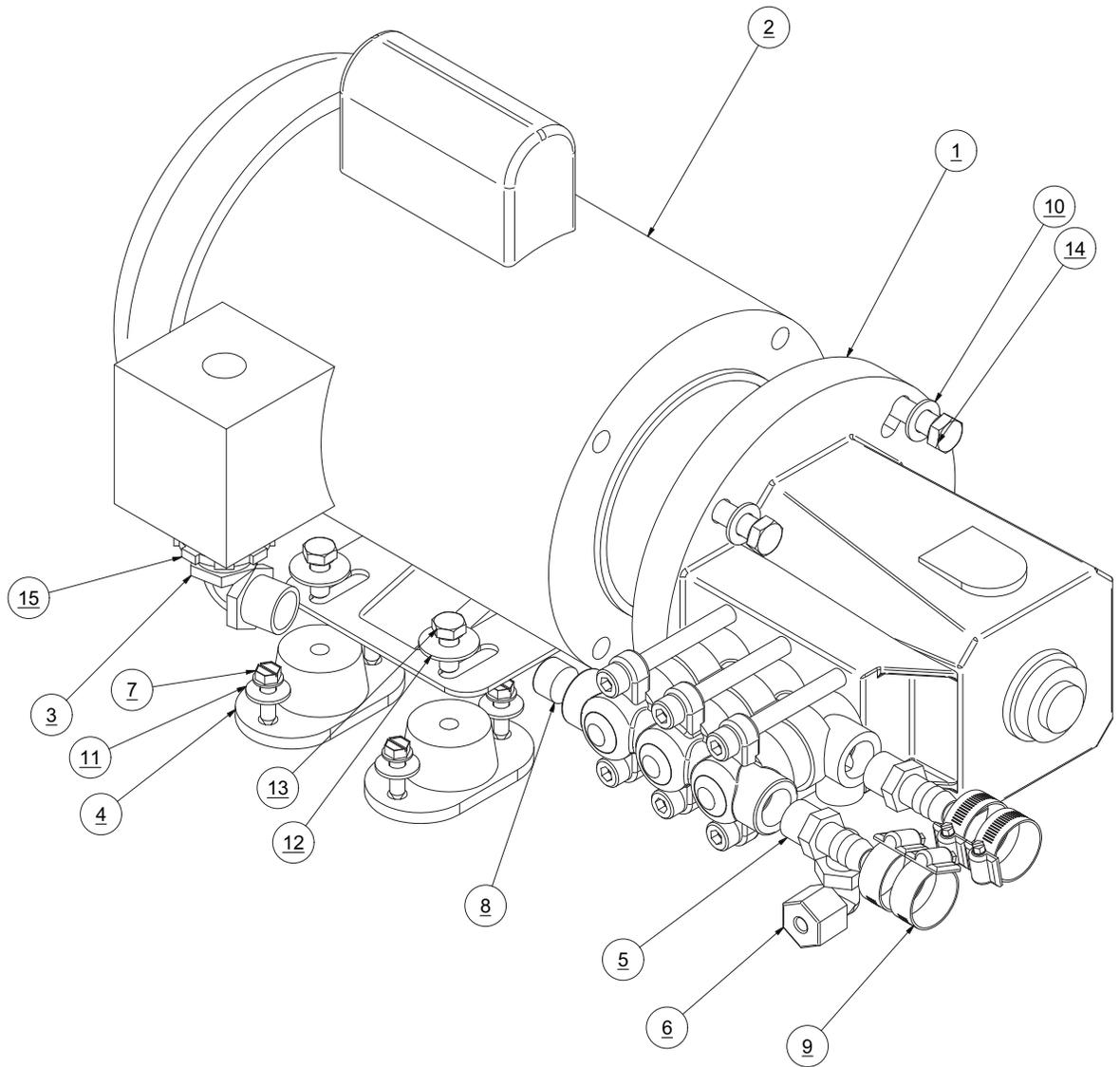
RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	B653220001	HPP -C SEAL KIT
1	B654220001	HPP -C INLET VALVE REBUILD KIT
1	B652220001	HPP -C PMP KIT SEALS/VALVES

B007300011 FEED PUMP UW-SE 600 110/220

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	1218182422	HP PUMP 3.5 GPM SS
2	1	1519071010	MOTOR 1-2 HP 115-230 56C-1725
3	1	1920023632	STRAIN RELIEF 90 CG90-6250
4	4	2115030120	RUBBER MOUNT 55 AQUA SERIES
5	2	0112651806	ADAP .375 MPT X .625 BARB NYLON
6	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
7	8	061172143016	SCREX,HEX A,.25x1.00,SS
8	1	0117341869	PLUG .375 MNPT SS
9	4	05181434AA	HOSE CLAMP .75 SS
10	4	061080056000	WASHER,FLAT,3/8",SS
11	8	061100043000	WASHER,FLAT,OS,1/4",SS
12	4	061100049000	WASHER,FLAT,OS,5/16",SS
13	4	061142150012	SCREW,HEX HEAD,.31-18x0.75,SS
14	4	061142157024	SCREW,HEX HEAD,3/8-16x1-1/2",SS
15	1	063200066000	NUT LOCK .50 STEEL



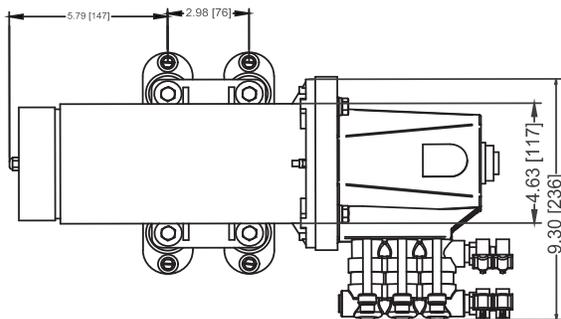
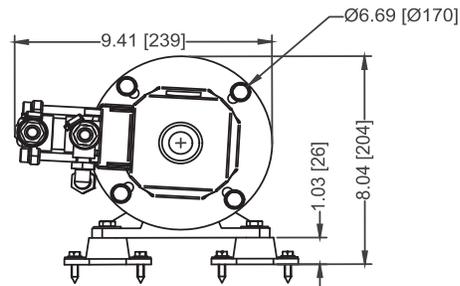
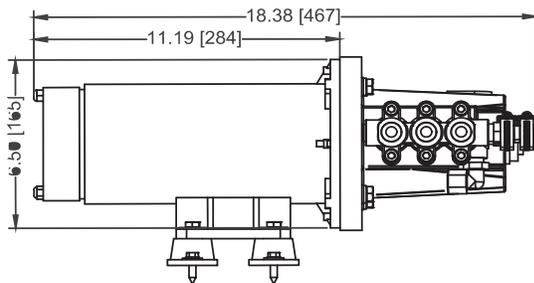


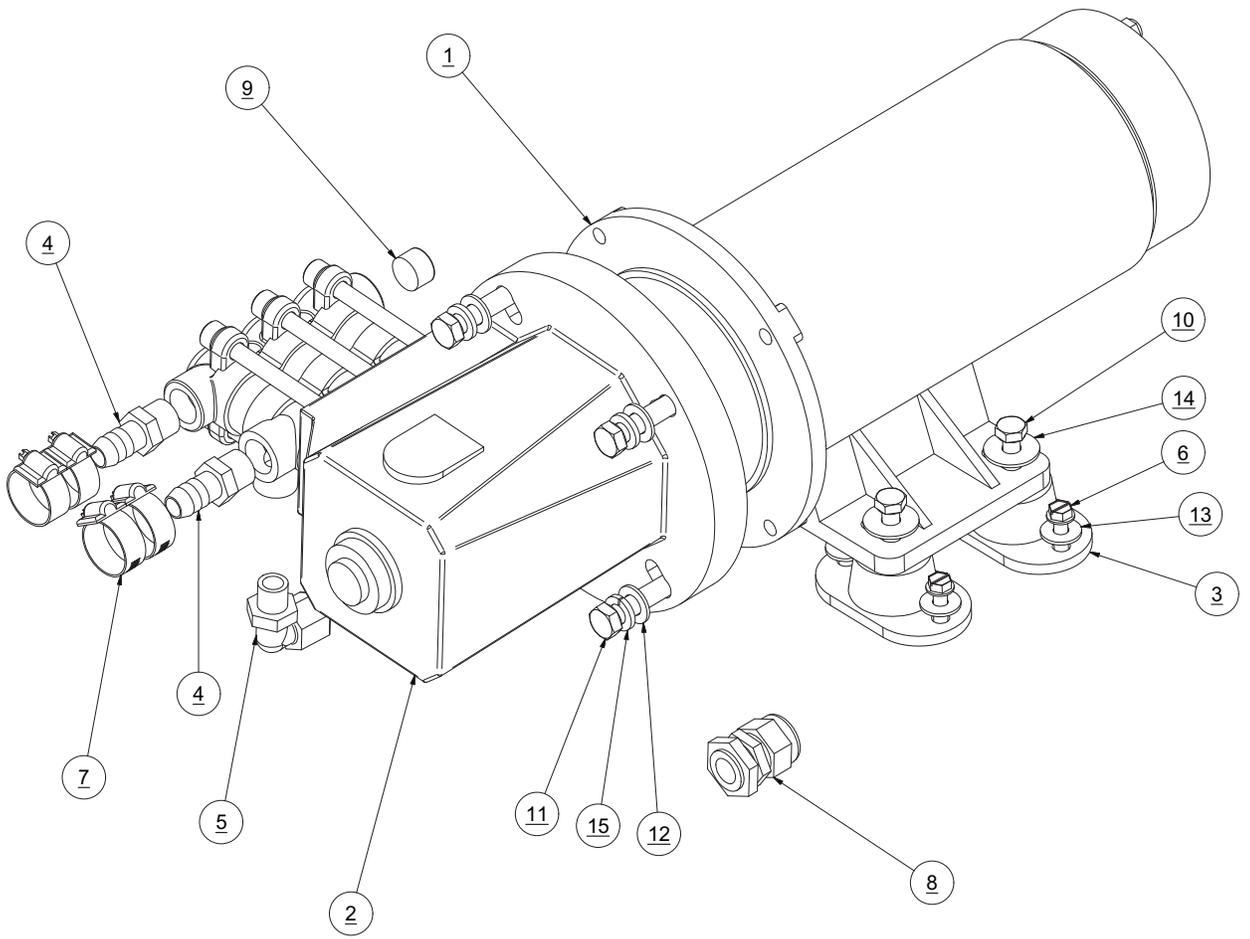
RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	B653220001	HPP -C SEAL KIT
1	B654220001	HPP -C INLET VALVE REBUILD KIT
1	B652220001	HPP -C PMP KIT SEALS/VALVES

B007300017 FEED PUMP UW-SE 600 1/2 24VDC

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
2	1	15103210CF	MOTOR .33HP 24 VDC
3	4	2115030120	RUBBER MOUNT 55 AQUA SERIES
4	2	0112651806	ADAP .375 MPT X .625 BARB NYLON
5	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
6	8	061172143016	SCREX,HEX A, .25x1.00,SS
7	1	0117341869	PLUG .375 MNPT SS
8	4	05181434AA	HOSE CLAMP .75 SS
9	4	061080056000	WASHER,FLAT,3/8",SS
10	8	061100043000	WASHER,FLAT,OS,1/4",SS
11	4	061100049000	WASHER,FLAT,OS,5/16",SS
12	4	061120056000	WASHER,LOCK,3/8",SS
13	4	061142150012	SCREW,HEX HEAD,.31-18x0.75,SS
14	4	061142157024	SCREW,HEX HEAD,3/8-16x1-1/2",SS
15	1	1904010043	STRAIN RELIEF 3217 .50 IN GREY





RECOMMENDED SPARES:

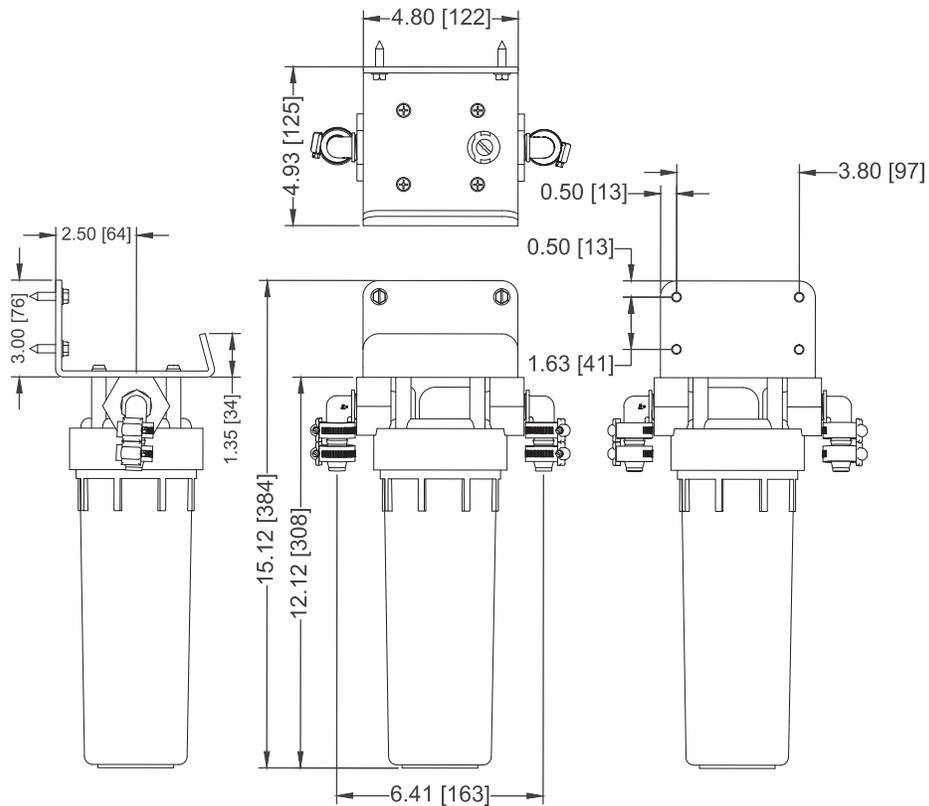
QTY.	PART NUMBER	DESCRIPTION
1	B653220001	HPP -C SEAL KIT
1	B654220001	HPP -C INLET VALVE REBUILD KIT
1	B652220001	HPP -C PMP KIT SEALS/VALVES

B008220001 PLANKTON FILTER ASSY UW-SE

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	07650209ST	FILTER HOUSING-LID AQUA ER
2	1	2020043810	BRACKET PLANKTON FILTER AQUA ER
3	1	0805823578	ELEMENT PLANKTON
4	2	0101072583	ELB90 0.50 MPT x 0.50 BARB
5	4	061172143016	SCREX, HEX A, .25x1.00, SS
6	4	05181434AA	HOSE CLAMP .75 SS
7	4	061170628016	SC PHIL PAN A #10 X 1 SS
8	4	065080028000	WASHER FLAT #10 NYLON
9	4	061080028000	WASHER FLAT #10 SS

RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	2614018800	ORING PREFILTER UW 236

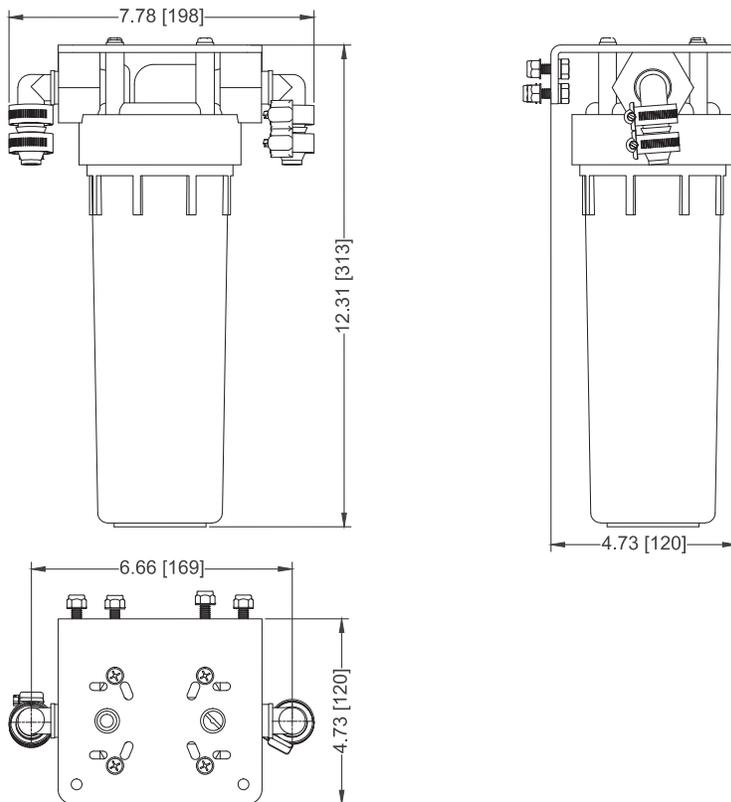


B107380001 PREFILTER ASSY UW-SE 05 MIC

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	07650209ST	FILTER HOUSING-LID AQUA ER
2	1	0801060157	ELEMENT PREFILTER 10-05
3	1	2020043811	C BRACKET, UW-SE FRAME
4	2	0112022500	ELB90 .50 MNPT x .62 BARB NYLON
5	4	05181434AA	HOSE CLAMP .75 SS
6	4	061080043000	WASHER FLAT .25 SS
7	4	061142145012	BOLT HEX .25-20 X .75 SS
8	4	061170628016	SC PHIL PAN A #10 X 1 SS
9	4	065070045000	NUT HEX .25-20 FLANGED
10	4	065080028000	WASHER FLAT #10 NYLON

RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	2614018800	ORING PREFILTER UW 236

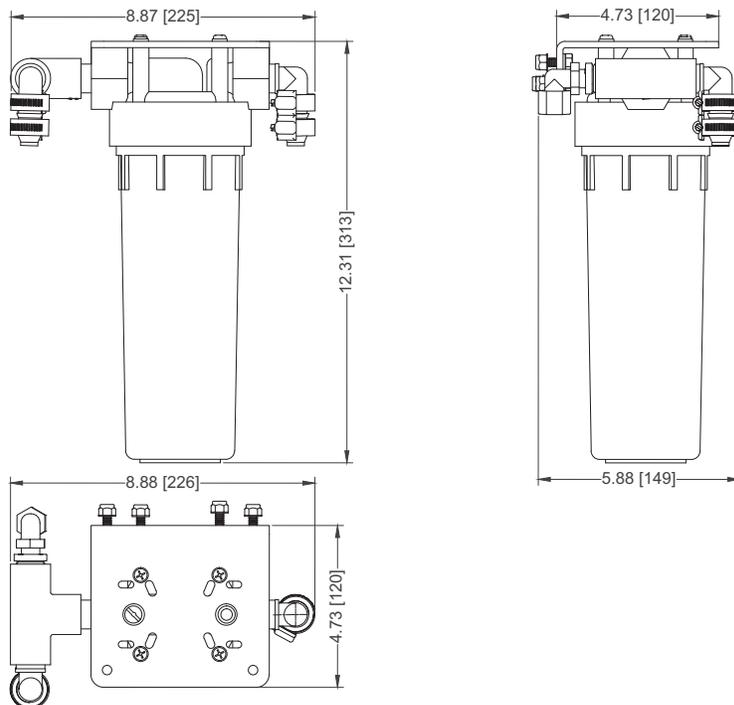


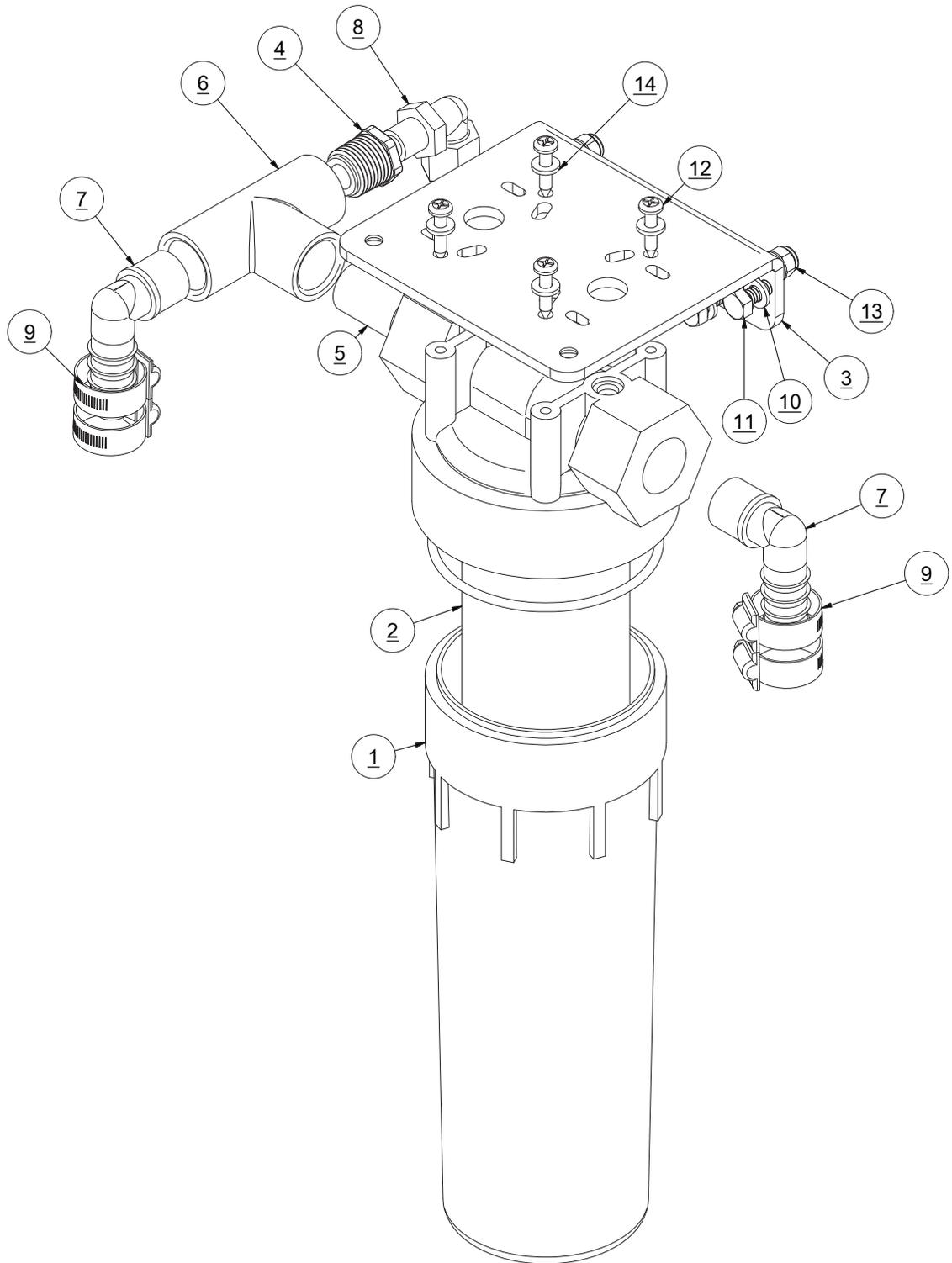
B107380002 PREFILTER ASSY UW-SE 25 MIC

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	07650209ST	FILTER HOUSING/LID AQUA ER
2	1	0801130257	ELEMENT PREFILTER 10-25
3	1	2020043811	C BRACKET, UW-SE FRAME
4	1	0101292383	RB 0.50 MT x 0.25 FT
5	1	01013725CL	NIPPLE 0.50 NPT x CL
6	1	0101422583	TEE 0.50 FT x FT x FT
7	2	0112022500	ELB90 .50 MNPT x .62 BARB NYLON
8	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
9	4	05181434AA	HOSE CLAMP .75 SS
10	4	061080043000	WASHER FLAT .25 SS
11	4	061142145012	BOLT HEX .25-20 X .75 SS
12	4	061170628016	SC PHIL PAN A #10 X 1 SS
13	4	065070045000	NUT HEX .25-20 FLANGED
14	4	065080028000	WASHER FLAT #10 NYLON

RECOMMENDED SPARES:

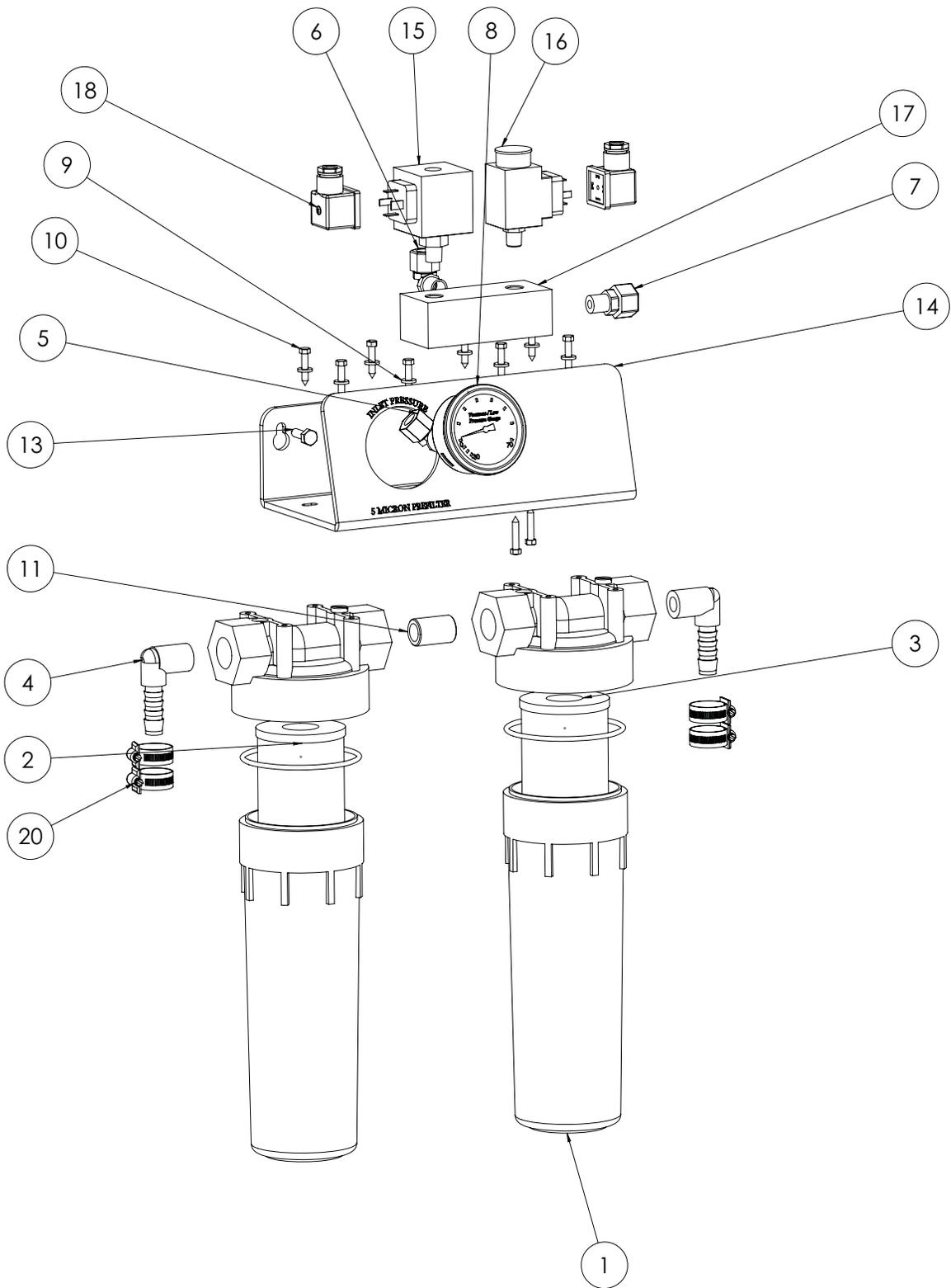
QTY.	PART NUMBER	DESCRIPTION
1	2614018800	ORING PREFILTER UW 236





B107380004 PREFILTER ASSY UW-SE M4-600

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	07650209ST	FILTER HOUSING-LID AQUA ER
2	1	0801130257	ELEMENT PREFILTER 10-25
3	1	0801060157	ELEMENT PREFILTER 10-05
4	2	0101072583	ELB90 1/2 MPT X 1/2 BARB PVC
5	1	0204010869	ELB90 1/4 TUBE X 1/4 FPT PLAST
6	1	0204020869	ELB90 1/4 TUBE X 1/4 MPT PLAST
7	1	0204090869	CONN 1/4 TUBE X 1/4 MPT PLASTIC
8	1	10181522CC	GAUGE -30-0-70 CBM.NPT
9	8	065080028000	WASHER FLAT #10 NYLON
10	10	061170628016	SC PHIL PAN A 10 X 1
11	1	01013725CL	NIPPLE 1/2 NPT X CLOSE PVC
12	2	061160630012	SC PHIL PAN 10-24 X 3/4 SS
13	2	061172143016	SC HEX A 1/4 X 1 SS
14	1	2020043809	BRACKET PREFILTER AQUA ER
15	1	2301021558	LOW PRESSURE SWITCH 15-35
16	1	2321021658	HIGH PRESSURE SWITCH 100-225
17	1	5301381000	MANIFOLD HIGH-LOW PRESSURE UW-SE
18	2	3131680100	PLUG (CONNECTOR) DIN 4 COND
19	1	05180851CC	GAUGE BRACKET CBM SS
20	4	05181434AA	HOSE CLAMP 3/4" SS



MEMBRANE VESSEL 200 - 600 GPD COMPACT

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	0520210600	RETAINER PORT MVA
2	2	05202401GR	BRACKET,MVA U-CLAMP,3 IN
3	1	2453502400	END PLUG SINGLE 3 AW
6	1	2453512400	END PLUG DUAL 3 IN AW
7	2	2615180100	FELT ADHESIVE 0.125 X 0.75 STRIP
8	1	0101370815	NIPPLE 0.25 NPT x 1.50
9	2	0117410800	NIPPLE HP MVA AW
10	1	0204010869	ELB90 .25 TUBE x .25 FNPT PLASTIC
11	2	1317011769	ELB90 6 FLARE X .25 FPT SS
12	2	2614010100	O-RING 116 PRODUCT AS-AW
13	4	2614014900	O-RING 230 BRINE 3.0 END PLUG
14	4	061080028000	WASHER FLAT #10 SS
15	4	061142145012	BOLT HEX .25-20 X .75 SS
16	6	061162345012	SC SOC CAP .25-20 X .75 SS
17	4	20201030000	SEGMENT RING AW (SET)
18	4	2614017900	O-RING 115 INTERCONNECT AW
19	1	2213017063	LABEL INLET (WHITE BACKGROUND)
20	1	2213017163	LABEL OUTLET (WHITE BACKGROUND)

B196300001 MEMBRANE VESSEL ASSY 200 GPD

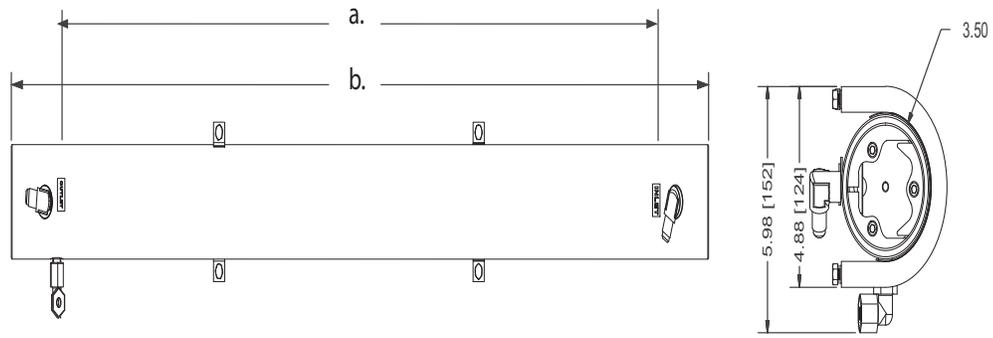
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
4	1	2408132500	VESSEL HIGH PRESSURE 450GPD
5	1	2724011233	MEMBRANE 450GPD AW W-SEAL

B196300002 MEMBRANE VESSEL ASSY 400 GPD

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
4	1	2408132500-02	VESSEL HIGH PRESSURE 900GPD
5	1	2724011433	MEMBRANE 900 GPD AW W-SEAL

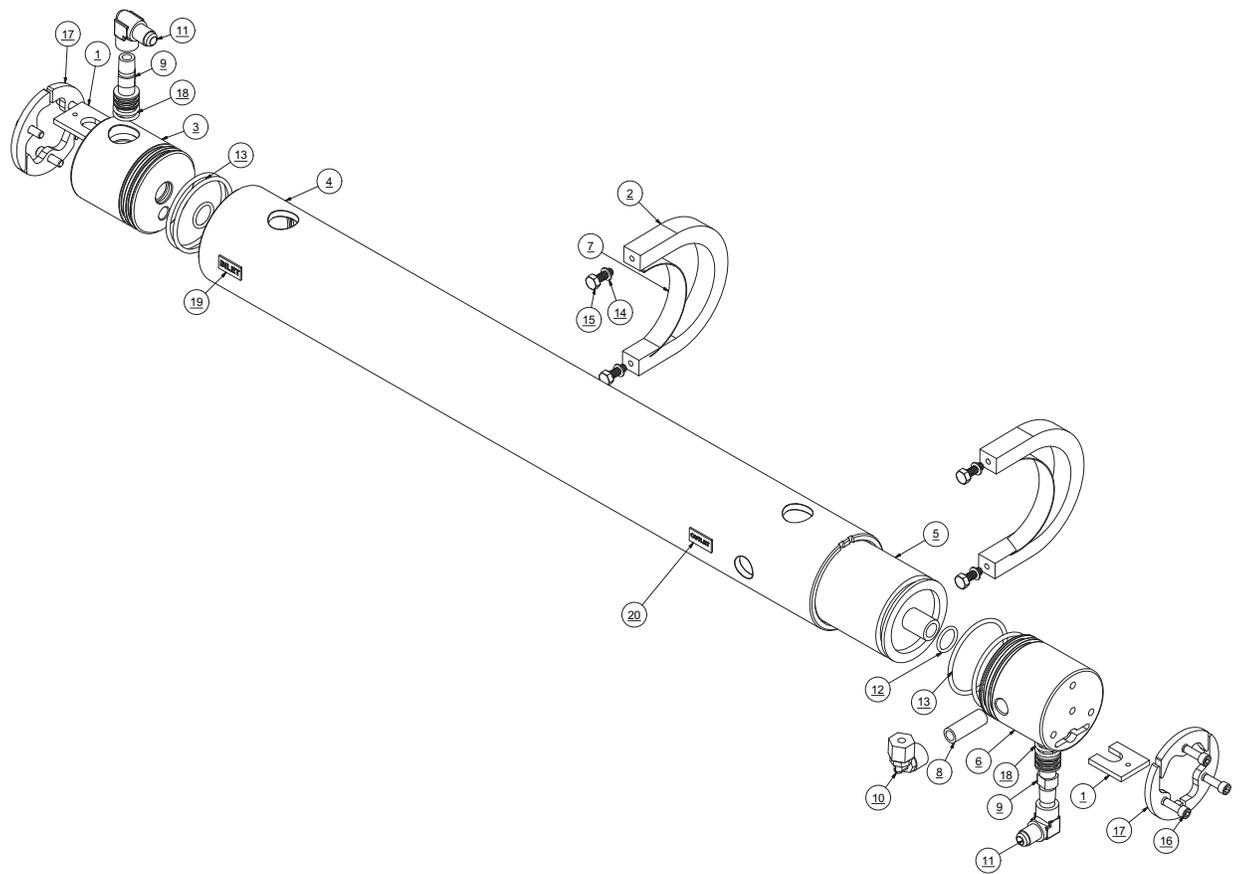
B196380009 MEMBRANE VESSEL ASSY 600

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
4	1	2408132500-02	VESSEL HIGH PRESSURE 900GPD
5	1	2724011433	MEMBRANE 900 GPD AW W-SEAL



a. 27.94" [710 mm] Seafari Escape 200 Compact

b. 46.94" [1197 mm] Seafari Escape 400 & 600 Compact



MEMBRANE VESSEL 200 - 600 GPD MODULAR

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	0520051900	MVA RACK UW-SE
2	2	0520210600	RETAINER PORT MVA
3	2	05202401GR	BRACKET,MVA U-CLAMP,3 IN
4	1	2453502400	END PLUG SINGLE 3 AW
7	1	2453512400	END PLUG DUAL 3 IN AW
8	2	2615180100	FELT ADHESIVE 0.125 X 0.75 STRIP
9	1	0101370815	NIPPLE 0.25 NPT x 1.50
10	2	0117410800	NIPPLE HP MVA AW
11	1	0204010869	ELB90 .25 TUBE x .25 FNPT PLASTIC
12	4	061172143016	SCREX,HEX A,.25x1.00,SS
13	2	1317011769	ELB90 6 FLARE X .25 FPT SS
14	2	2614010100	O-RING 116 PRODUCT AS-AW
15	4	2614014900	O-RING 230 BRINE 3.0 END PLUG
16	4	061080028000	WASHER FLAT #10 SS
17	4	061161845012	SC ALLEN FLAT .25-20 X .75 SS
18	6	061162345012	SC SOC CAP .25-20 X .75 SS
19	4	20201030000	SEGMENT RING AW (SET)
20	4	2614017900	O-RING 115 INTERCONNECT AW
21	1	2213017063	LABEL INLET (WHITE BACKGROUND)
22	1	2213017163	LABEL OUTLET (WHITE BACKGROUND)

B196380001 MEMBRANE VESSEL ASSY 200 GPD

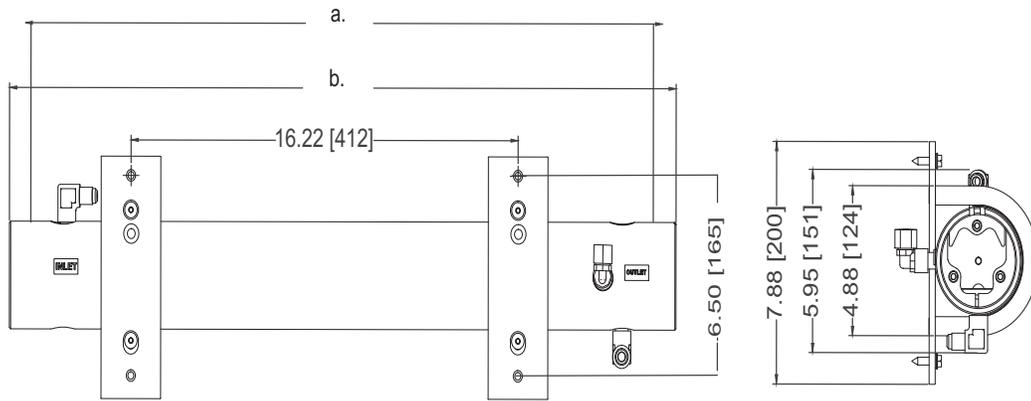
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
5	1	2408132500	VESSEL HIGH PRESSURE 450GPD
6	1	2724011233	MEMBRANE 450GPD AW W-SEAL

B196310002 MEMBRANE VESSEL ASSY 400 GPD

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
5	1	2724011433	MEMBRANE 900 GPD AW W-SEAL
6	1	2408132500-02	VESSEL HIGH PRESSURE 900GPD

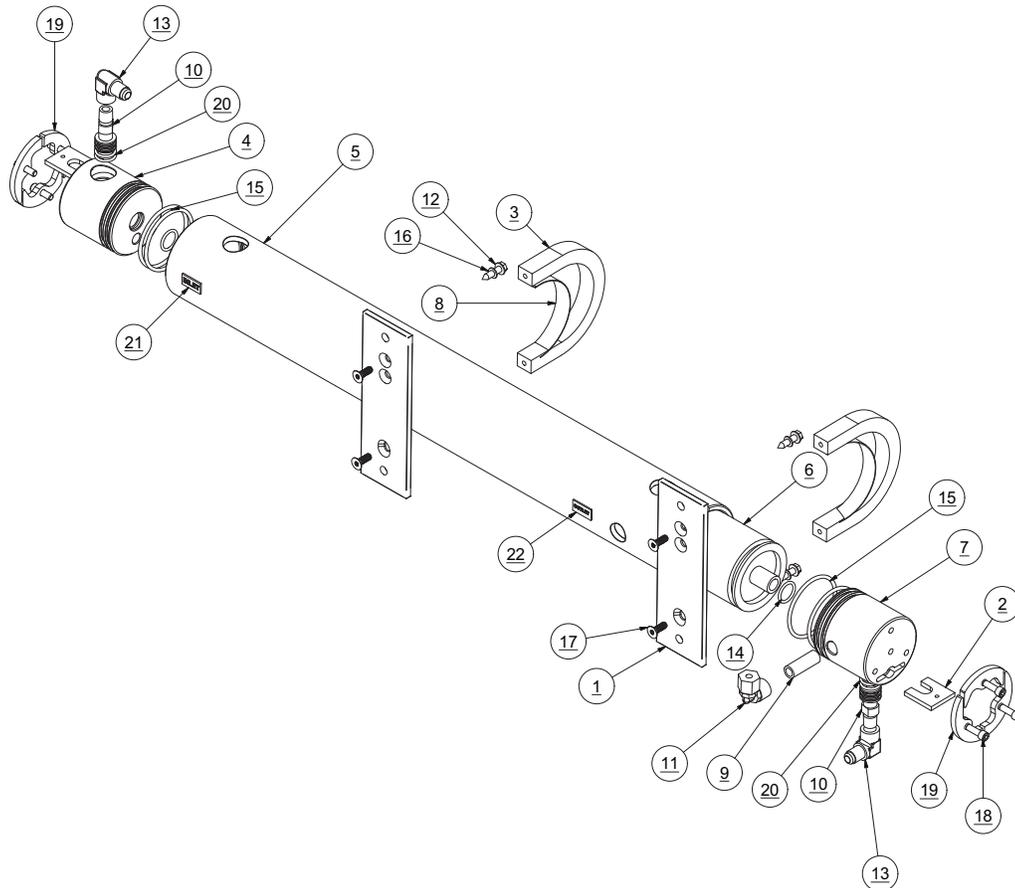
B196380003 MEMBRANE VESSEL ASSY 600

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
5	1	2724011433	MEMBRANE 900 GPD AW W-SEAL
6	1	2408132500-02	VESSEL HIGH PRESSURE 900GPD



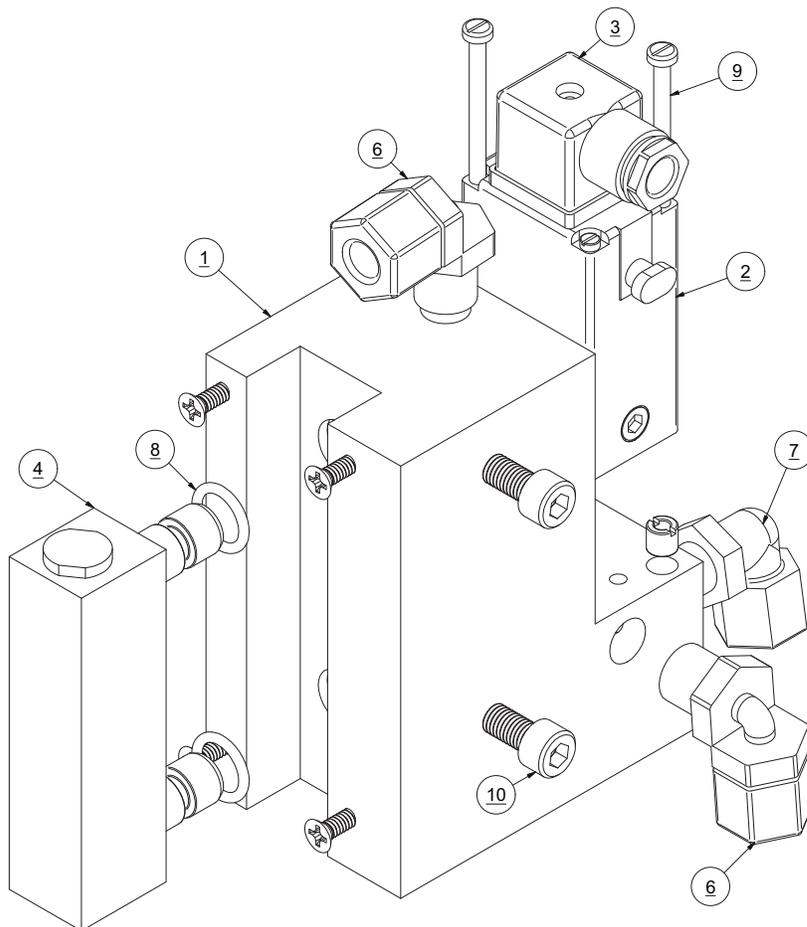
a. 27.94" [710 mm] Seafari Escape 200 Modular

b. 46.94" [1192 mm] Seafari Escape 400 & 600 Modular



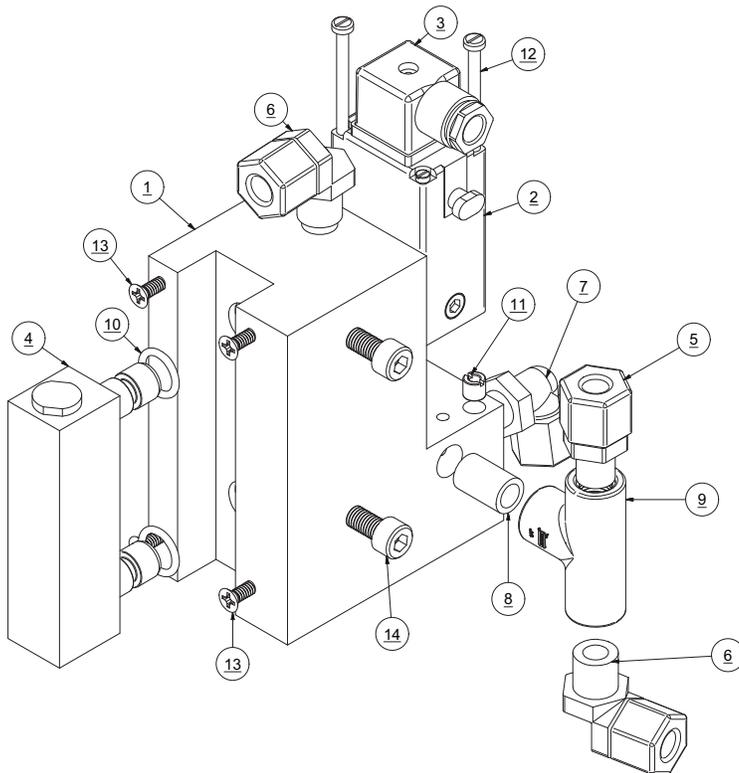
B502380001 MANIFOLD PROD ASSY UWM

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	5333380200	MANIFOLD PRODUCT
2	1	1401096100	VALVE SOLENOID 12VDC
3	1	3131680100	CONNECTOR,PLUG,SWITCH,4 DIN
4	1	1105320253	FLOW METER
5	1	B511080003	SALINITY PROBE ASSY
6	2	0204021769	ELB90 .375 TUBE x .25 MNPT PLASTIC
7	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
8	2	2614014600	O-RING 113 PLUG PRODUCT AW-FM
9	2	061160526048	SC 8-32 x 3.00 SS
10	2	569031012A	SC SOC 6-32 X 75 SS



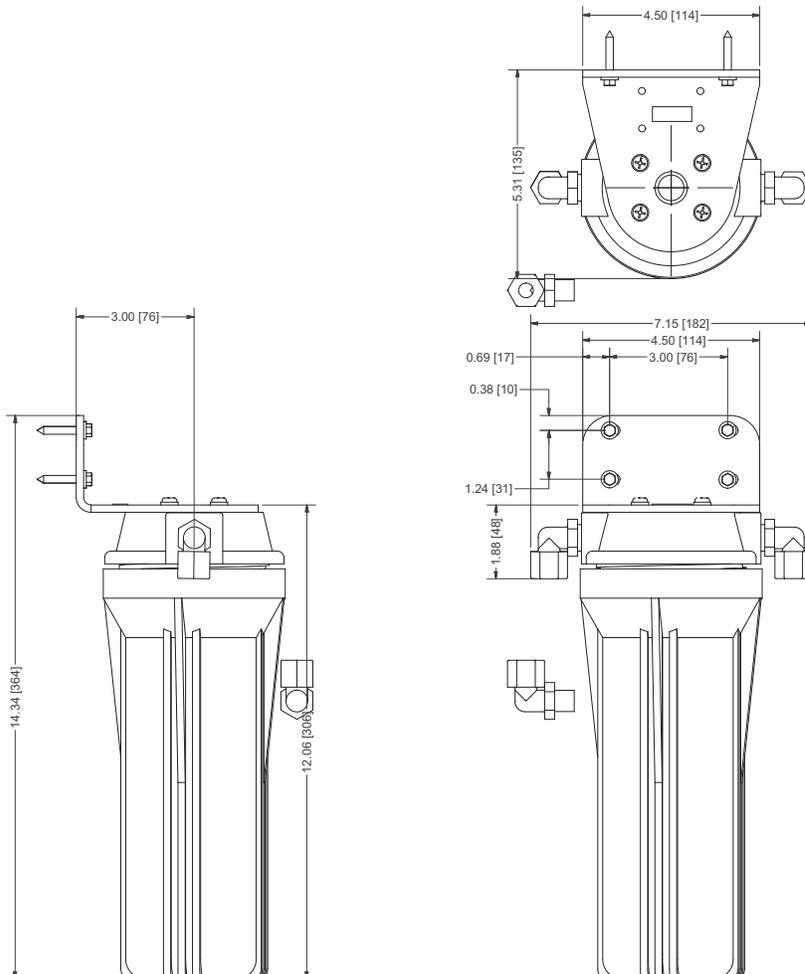
B502380002 MANIFOLD PROD ASSY UW-SE

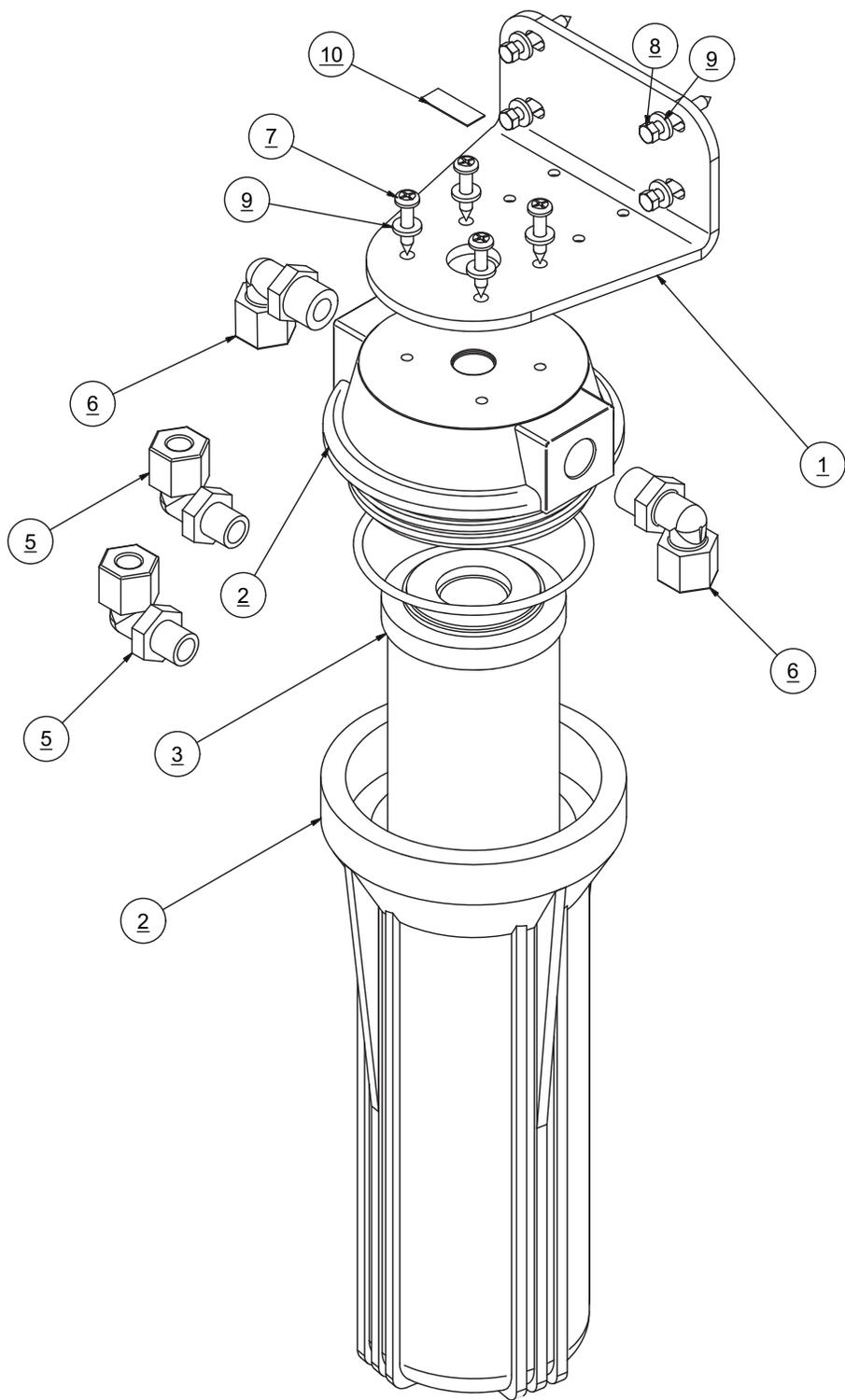
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	5333380200	MANIFOLD PRODUCT
2	1	1401096100	VALVE SOLENOID 12VDC
3	1	3131680100	CONNECTOR,PLUG,SWITCH,4 DIN
4	1	1105320253	FLOW METER
5	1	0204091769	CONN .375 TUBE x .250 MT PLASTIC
6	2	0204021769	ELB90 .375 TUBE x .25 MNPT PLASTIC
7	1	0204020869	ELBOW,PP,1/4 ODx1/4 MT
8	1	01013708CL	NIPPLE 0.25 NPT x CL
9	1	0101420883	TEE 0.25 FT x FT x FT
10	2	2614014600	O-RING 113 PLUG PRODUCT AW-FM
11	2	H30612730006	INSERT 8-32 X .31-18 SS
12	2	061160526048	SC 8-32 x 3.00 SS
13	4	061161630008	SC PHIL FLAT 10-24 X 1-2 SS
14	2	569031012A	SC SOC 6-32 X 75 SS



H2521210001 CHARCOAL FILTER ASSY

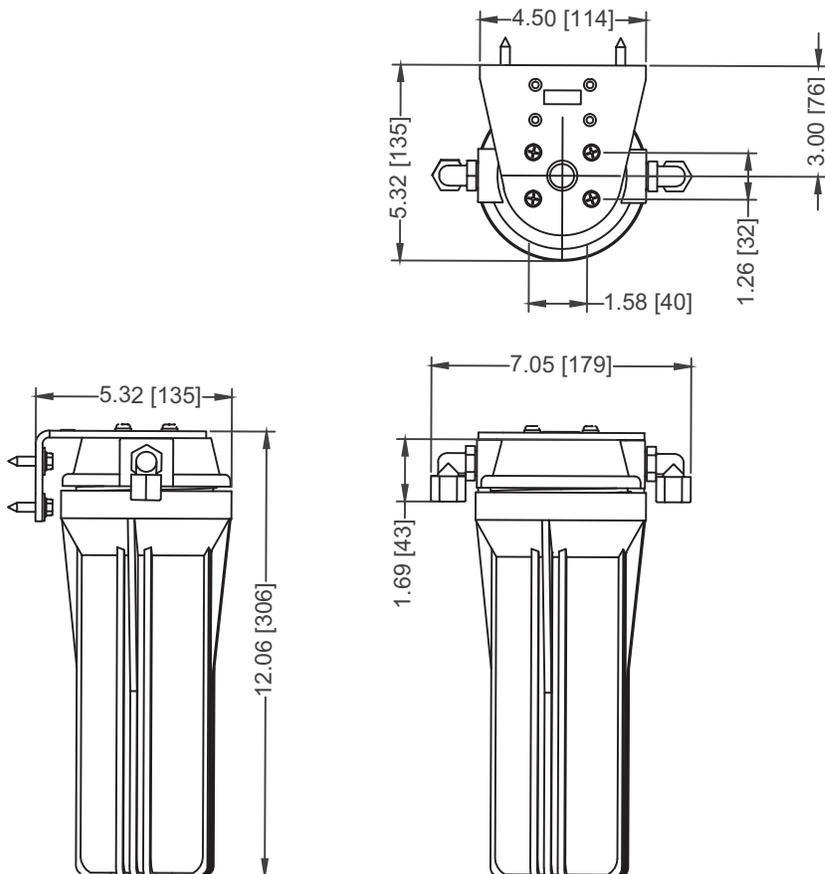
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	20200402102	BRACKET SINGLE FILTER
2	1	0713020573	FILTER HOUSING-LID .375 X 10 ASM
3	1	0803004773	ELEMENT CHARCOAL 10.0
5	2	0204020969	ELB90 .25 TUBE x .375 MPT PLASTIC
6	2	0204021869	ELBOW,SS,3/8 ODx3/8 MT
7	4	061170628016	SC PHIL PAN A #10 X 1 SS
8	4	061170628020	SC PHIL PAN A #10 X 1.25 SS
9	8	065080028000	WASHER FLAT #10 NYLON
10	1	2234018100	LABEL, CHARCOAL(BLUE ON WHITE)

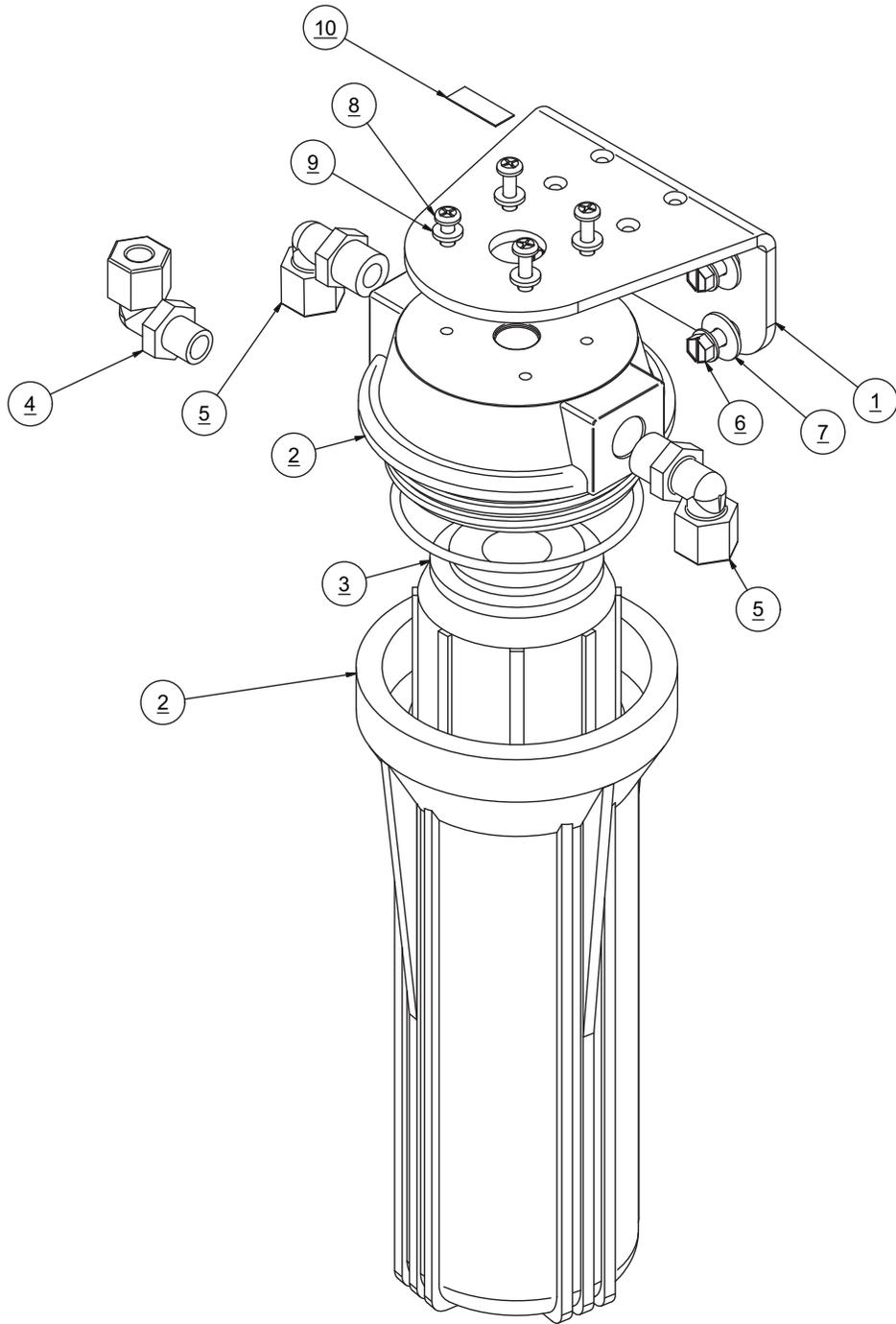




B561080001 PH NEUTRALIZER ASSY 0.5-1.5 GPM

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	20200402102	BRACKET SINGLE FILTER
2	1	0713020573	FILTER HOUSING-LID .375 X 10 ASM
3	1	08251950AS	ELEMENT POST FILTER PH 9.75 IN
4	2	0204020969	ELB90 .25 TUBE x .375 MPT PLASTIC
5	2	0204021869	ELBOW,SS,3/8 ODx3/8 MT
6	4	061172143016	SCREX,HEX A,.25x1.00,SS
7	4	061100043000	WASHER,FLAT,OS,1/4",SS
8	4	061170628016	SC PHIL PAN A #10 X 1 SS
9	1	065080028000	WASHER FLAT #10 NYLON
10	1	2224018760	LABEL,PH NEUTRALIZER



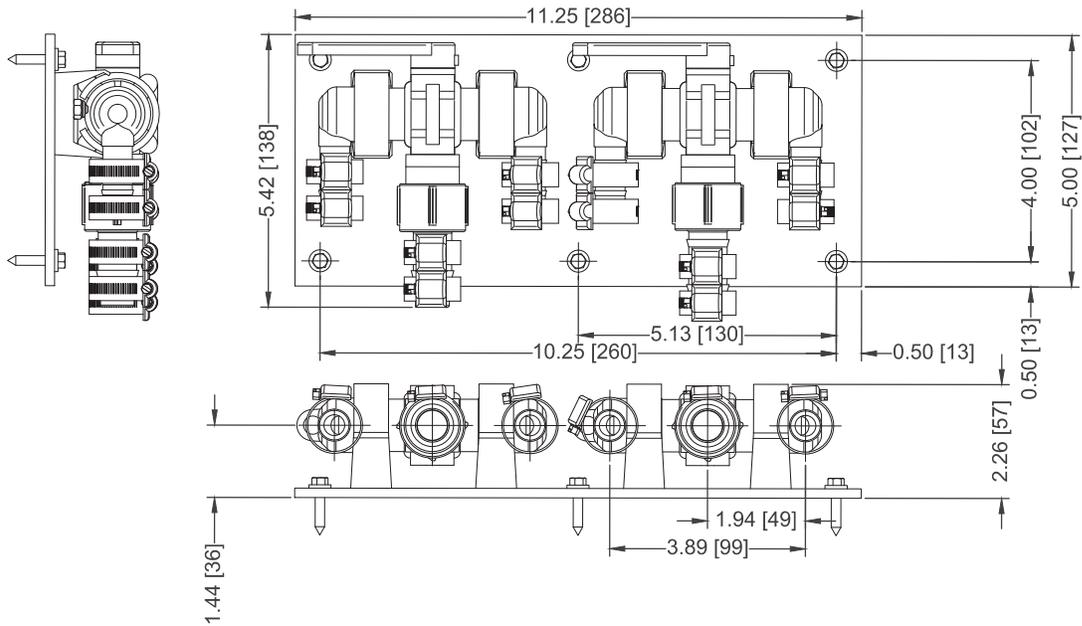


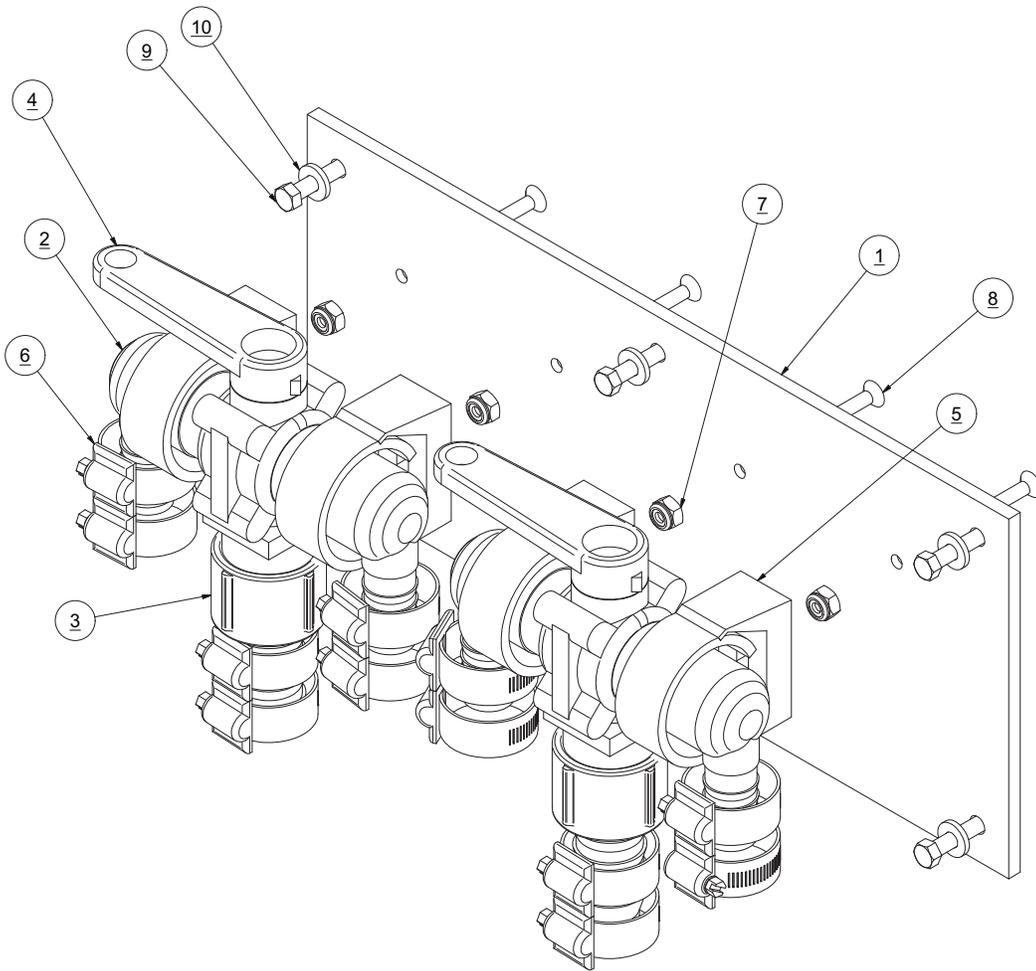
RECOMMENDED SPARES:

QTY.	PART NUMBER	DESCRIPTION
1	2614010473	ORING BLUE HSG 237

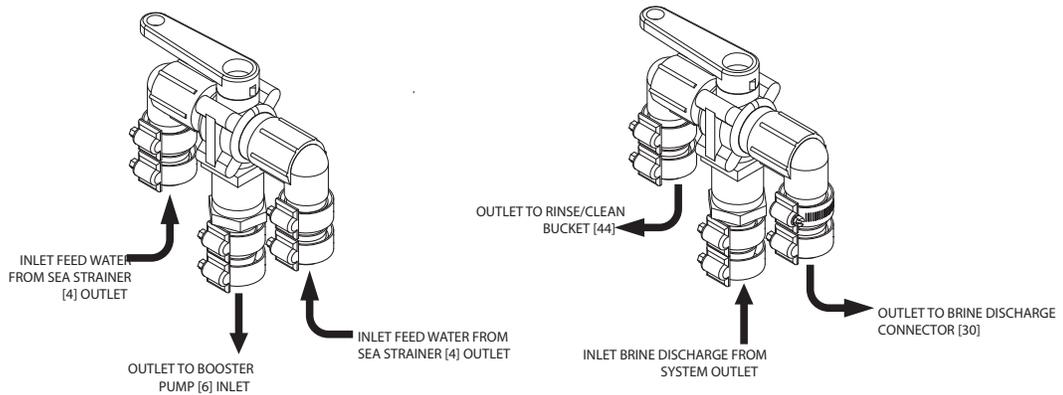
B591120001 CLEAN AND RINSE KIT

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	20200404040	BRACKET-CLEAN AND RINSE KIT
2	4	0101063783	ELB90 .75 FPT X .75 BARB PVC
3	2	0101613783	ADAP .75 FNPT x .75 BARB PVC
4	2	14011334AR	VALVE 3-WAY BALL .75 MPT
5	4	0501164200	PIPE SUPPORT 1.125
6	12	05181434AA	HOSE CLAMP .75 SS
7	4	061060026000	NUT,HEX,8-32 W-INSERT SS
8	4	061161626012	SC PHIL FLAT #8-32 X .75 SS
9	6	061170628016	SC PHIL PAN A #10 X 1 SS
10	6	065080028000	WASHER FLAT #10 NYLON





VALVE CONNECTIONS:



B598000005 FRESH WATER FLUSH UW-SE

Select (Options):

(01) 12V, (02) 24V, (03) 110V, (04) 220V

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
2	1	2017043812	BRACKET FWF UW-SE
3	1	0803004473	ELEMENT CARBON BRIQUETTE 5.0 IN
4	1	2020040002	BRACKET CHECK VALVE FWF
5	1	0713020173	FILTER HOUSING-LID 0.375 X 5.0
6	2	14012118AR	VALVE CHECK 3/4" FPT WITH VITO
7	1	01129925SF	ADAPTER .50 STRAIGHT X .50 BARB
8	1	01129900SF	ELB90 .50 STRAIGHT X .50 BARB
9	3	0101653683	ADAPTER 0.75 MPT x 0.50 BARB
10	2	0112071900	ELB90 .375 MPT x .50 BARB NYLON
11	2	01013737CL	NIPPLE 0.75 NPT x CL
12	8	061172143016	SCREX,HEX A,.25x1.00,SS
13	1	0101423783	TEE 0.75 FT x FT x FT
14	4	05181432AA	HOSE CLAMP .50
15	8	05181434AA	HOSE CLAMP .75 SS
16	1	0339076100	HOSE CLEAR BRAID .625 HDX 6.0LG
17	2	0501164500	PIPE SUPPORT 1.25
18	1	0328065066	HOSE CLEAR BRAID .50
19	4	061060031000	NUT HEX 10-32 W-INSERT SS
20	2	061060026000	NUT,HEX,8-32 W-INSERT SS
21	4	061161631020	SC PHIL FLAT #10-32 x 1.25 SS
22	2	061161626012	SC PHIL FLAT #8-32 X .75 SS
23	4	061170628016	SC PHIL PAN A #10 X 1 SS
24	4	065080028000	WASHER FLAT #10 NYLON
25	4	061080028000	WASHER FLAT #10 SS
26	8	061100043000	WASHER,FLAT,OS,1/4",SS

Option 1: Fresh Water Flush UW-SE, 12V

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	12124015SF	FWF PMP/MTR 12VDC
	1	01129925SF	ADAP 1/2STRGHTx1/2BARB
	2	01129900SF	ELB90 1/2STRGHTx1/2BARB PVC
	1	0112021800	ELB90 3/8MPTx5/8BARB NYL
	1	0112071900	ELB90 3/8MPTx1/2BARB NYL

Option 2: Fresh Water Flush UW-SE, 24V

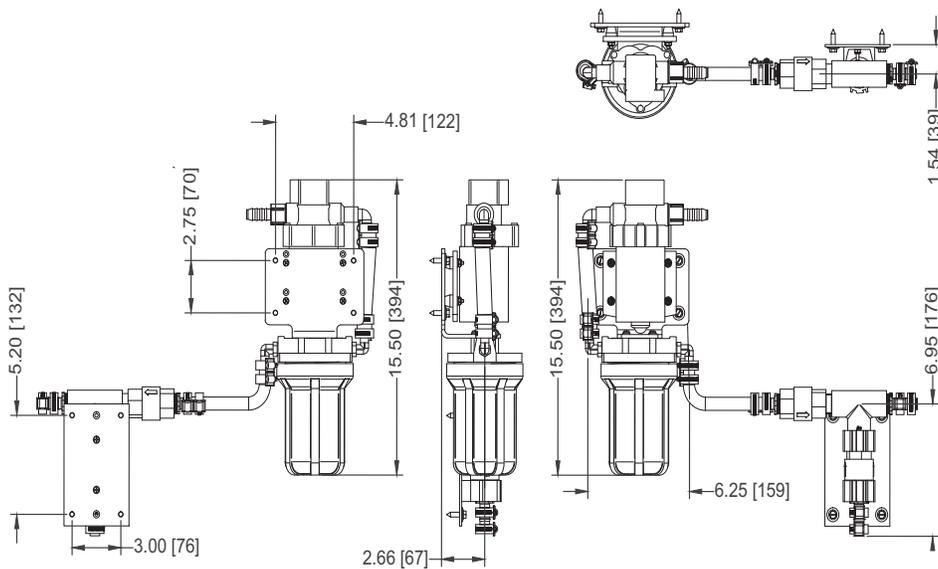
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	12124016SF	FWF PMP/MTR 24VDC
	2	01129900SF	ELB90 1/2STRGHTx1/2BARB PVC
	1	01129925SF	ADAP 1/2STRGHTx1/2BARB
	1	0112021800	ELB90 3/8MPTx5/8BARB NYL
	1	0112071900	ELB90 3/8MPTx1/2BARB NYL

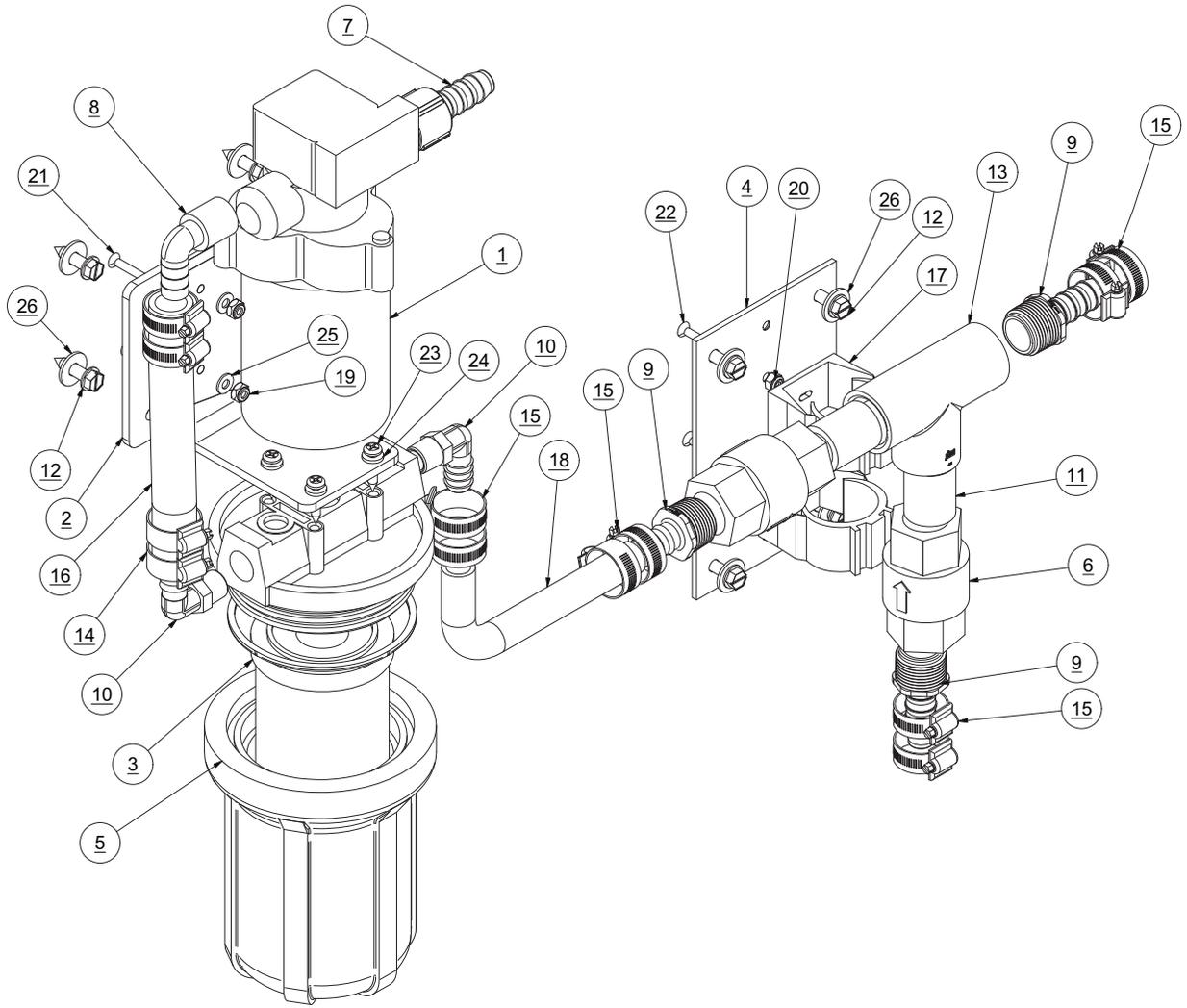
Option 3: Fresh Water Flush UW-SE, 110V

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	12124003SF	BOOSTER PMP/MTR 115V AW170
	2	0112021800	ELB90 3/8MPTx5/8BARB NYL
	1	0112651806	ADAP 3/8MPTx5/8BARB NYL
	2	0112071900	ELB90 3/8MPTx1/2BARB NYL

Option 4: Fresh Water Flush UW-SE, 220V

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	12124004SF	BOOSTER PMP/MTR 220V AW170
	2	0112021800	ELB90 3/8MPTx5/8BARB NYL
	1	0112651806	ADAP 3/8MPTx5/8BARB NYL
	2	0112071900	ELB90 3/8MPTx1/2BARB NYL

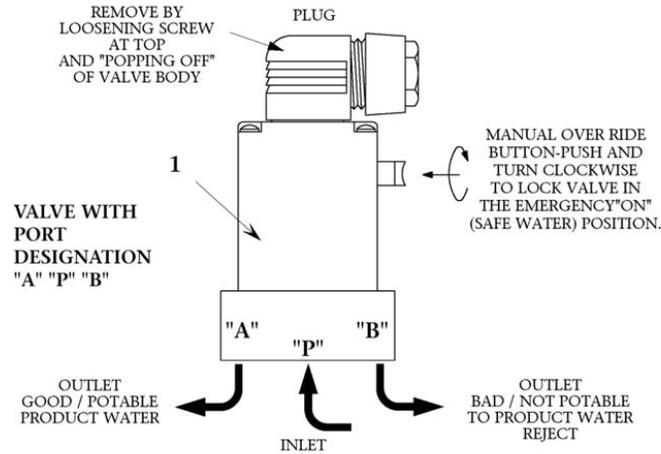




1401096100 3-WAY PRODUCT WATER DIVERSION SOLENOID VALVE

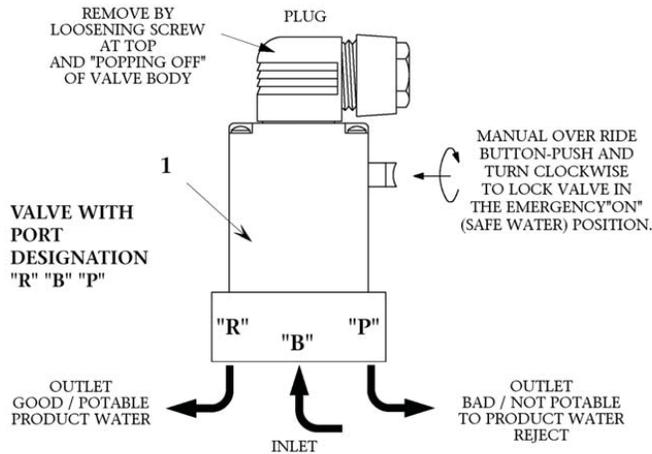
PORT DESIGNATION & DESCRIPTION (WATER FLOW)

VALVE WITH PORT DESIGNATION "A" "P" "B"



PLUMBING CONNECTIONS
 "A" = NORMALLY CLOSED -TO CHARCOAL FILTER INLET (GOOD WATER)
 "P" = INLET (COMMON)
 "B" = NORMALLY OPEN -TO DISCHARGE (BAD WATER)

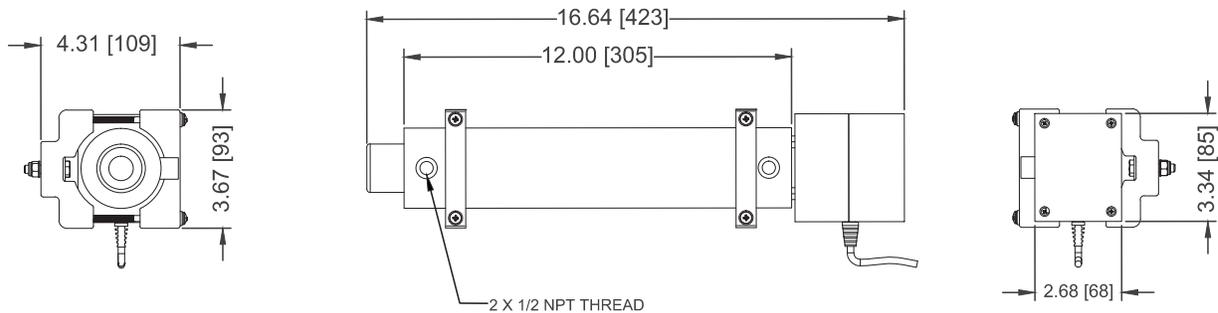
VALVE WITH PORT DESIGNATION "R" "B" "P"

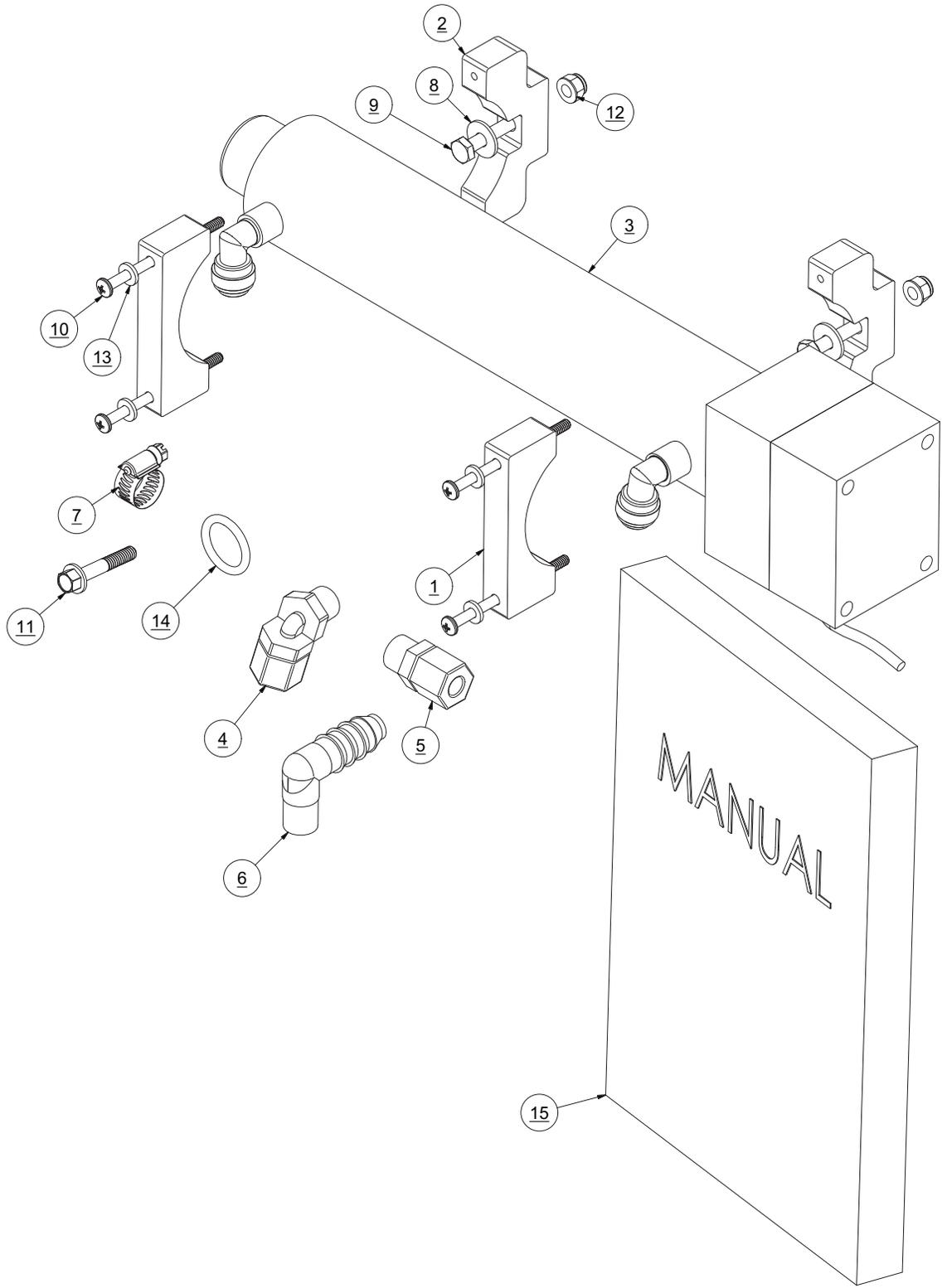


PLUMBING CONNECTIONS
 "R" = NORMALLY CLOSED -TO CHARCOAL FILTER INLET (GOOD WATER)
 "B" = INLET (COMMON)
 "P" = NORMALLY OPEN -TO DISCHARGE (BAD WATER)

B5262000CV UV STERILIZER

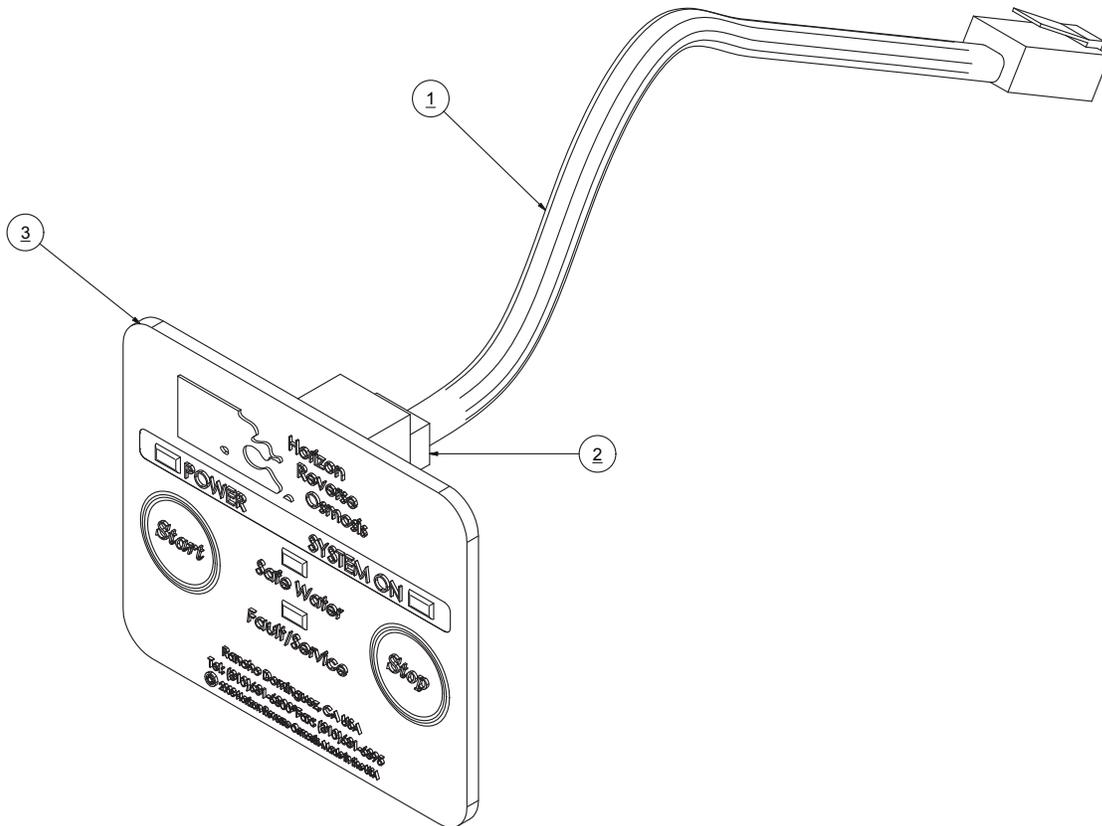
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	20010418001A	BRACKET MNT SADDLE UV-AW TOP
2	2	20010418002A	BRACKET MNT SADDLE UV-AW BTM
3	1	40000306CV	UV STERILIZER 2 GPM 12VDC
4	2	0204021769	ELB90 .375 TUBE x .25 MNPT PLASTIC
5	1	0204091869	FITTING,PP,3/8 ODx3/8 MT
6	2	0254011000	ELB90 0.25 MPT X 0.50BARB NY
7	4	05181432AA	CLAMP,HOSE,SS,1/2"
8	2	061100043000	WASHER,FLAT,OS,1/4",SS
9	2	061142145020	SCREW,HEX HEAD,.25-20x1-1/4",SS
10	4	061160630048	SC PHIL PAN # 10-24 X 3.00 SS
11	2	061182143024	SC LAG 0.25 X 1.50 SS
12	2	065070045000	NUT HEX .25-20 FLANGED
13	4	065080028000	WASHER FLAT #10 NYLON
14	2	2614019000	O-RING 212 QUARTZ SLEEVE
15	1	B651830001A	OWNERS MANUAL QUICK INSTALLATION UV LIGHT SP SERIES





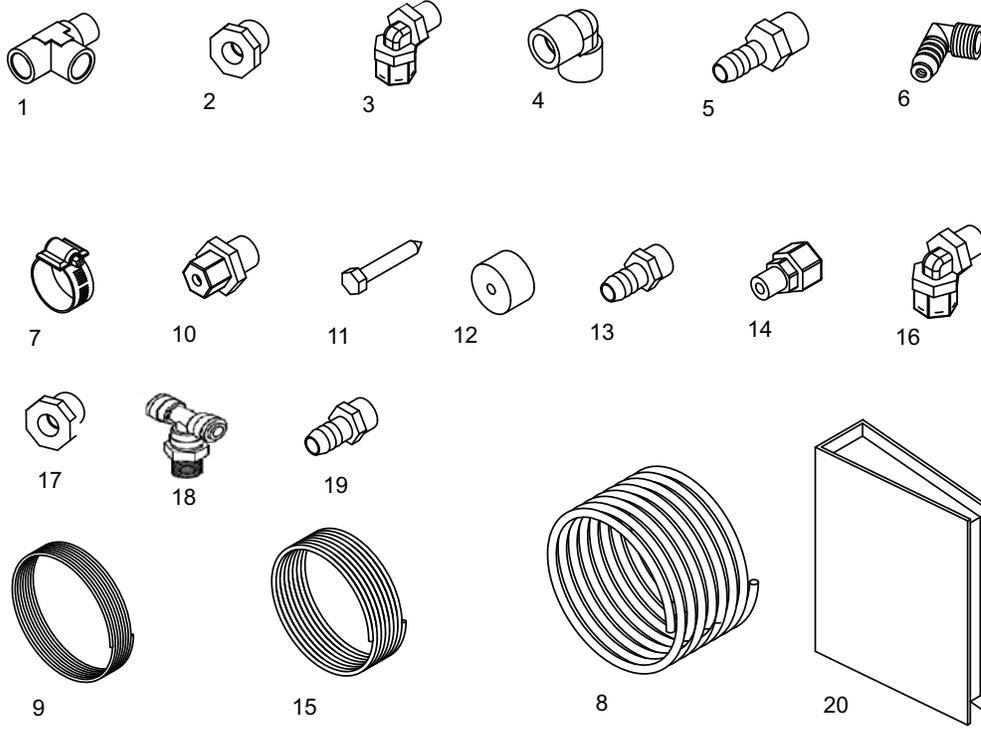
H2606210005 REMOTE ASSY HRO SF SE 170SF

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	4900283104	CABLE MULTIST 8 CON WHT
2	2	3131100900	EZ PLUG RJ45
3	1	31315609WE	REMOTE TOUCH PAD HRO



B001380001 INSTALLATION KIT

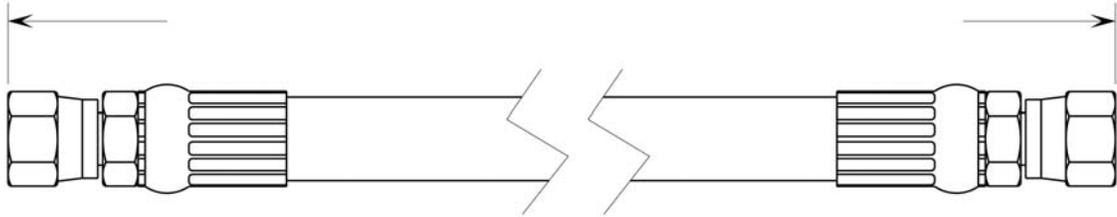
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	4	0101422583	TEE 1/2 FT X 1/2 FT X 1/2 FT PLASTIC
2	3	0101292383	RB 1/2 MT X 1/4 FT PVC
3	2	0204020869	ELB90 1/4 TUBE X 1/4 MPT PLAST
4	1	0101013783	ELB90 3/4 FPT X 3/4 FPT PVC
5	1	0101653683	ADAP 3/4 MPT X 1/2 BARB PVC
6	1	0101072583	ELB90 1/2 MPT X 1/2 BARB PVC
7	12	05181434AA	HOSE CLAMP 3/4" SS
8	30 ft	0339076100	HOSE CLEAR BRAID 5/8" HD
9	50 ft	0312121969	TUBE 1/4 BLACK
10	1	0204090869	CONN 1/4 TUBE X 1/4 MPT PLASTIC
11	4	061182143024	SC LAG 1/4 X 1 1/2 SS
12	4	2132021600	RUBBER MOUNT GROMMET 1 1/4 OD
13	4	0101652583	ADAP 1/2 MPT X 1/2 BARB PVC
14	1	0204091769	CONN 3/8 TUBE X 1/4 MPT PLASTIC
15	50 ft	0312123569	TUBE 3/8 BLACK
16	1	0204021769	ELB90 3/8 TUBE X 1/4 MPT PLASTIC
17	1	0101292483	RB 1/2MPT X 3/8FPT PVC80
18	1	0204171869	TEE BRANCH 3/8TU X3/8TUX3/8MPT
19	3	0112652506	APAP 1/2 MPTX5/8 BARB NYL
20	1	B651390001B	OWNERS MANUAL SEAFARI ESCAPE



HP HOSE ASSEMBLY

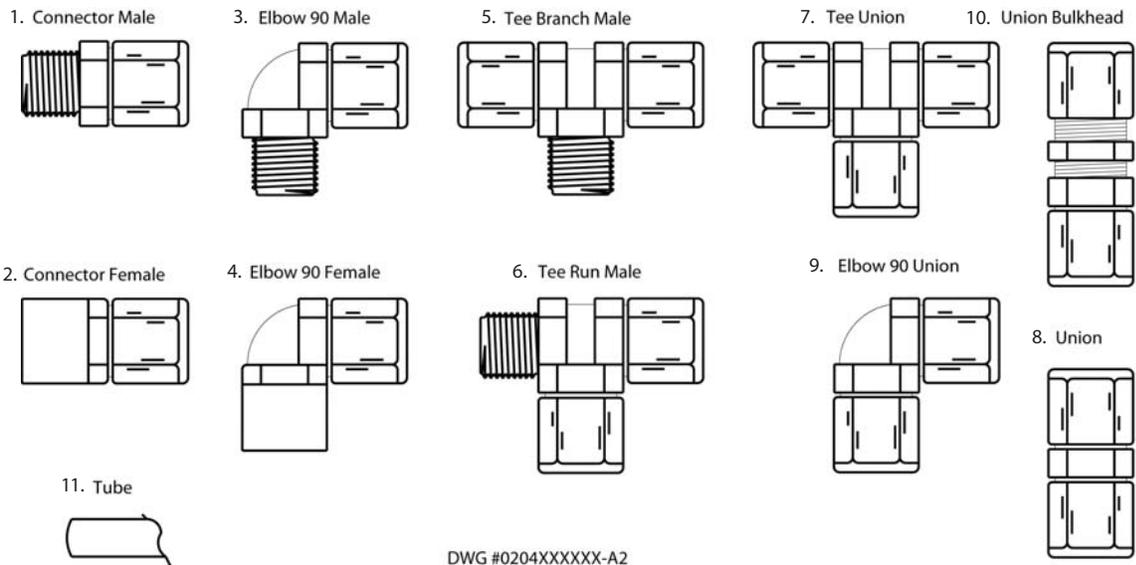
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	2432160669	HOSE HP - 6P
2	2	1317481969	SWIVEL FITTING - 6 SSP

*SPECIFY PART NUMBER AND DESCRIPTION OF SPECIFIC HIGH PRESSURE HOSE ASSEMBLY
OR IF A SPECIAL LENGTH IS REQUIRED, SPECIFY MEASURED OVERALL LENGTH: FITTING TO FITTING*



OVERALL LENGTH IS + / - 1/4" (6mm)

AVAILABLE TUBES AND FITTINGS



DWG #0204XXXXXX-A2

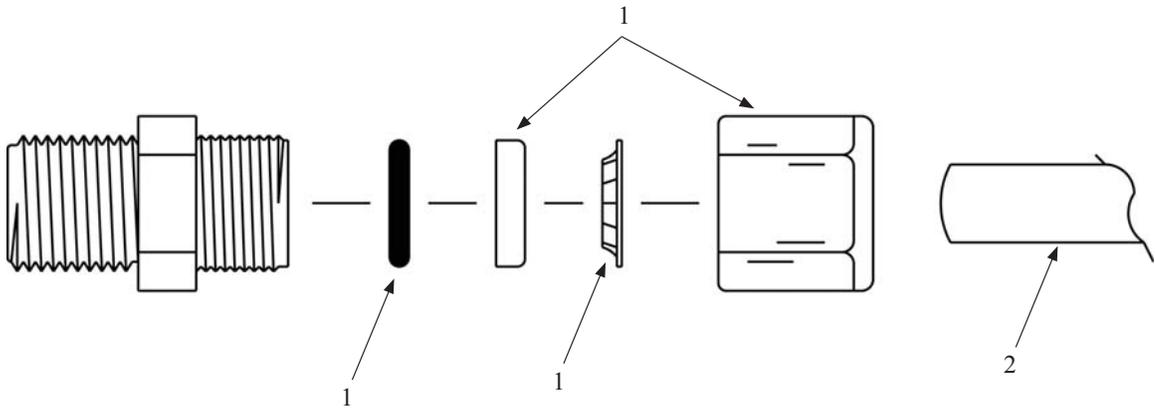
PART NO	DESCRIPTION
1. CONNECTOR MALE	
0204090669	1/4 inch tube x 1/8 inch mnpt
0204090869	1/4 inch tube x 1/4 inch mnpt
0204091669	3/8 inch tube x 1/8 inch mnpt
0204091769	3/8 inch tube x 1/4 inch mnpt
0204091869	3/8 inch tube x 3/8 inch mnpt
0204091969	3/8 inch tube x 1/2 inch mnpt
0204092069	3/8 inch tube x 3/4 inch mnpt
0204092269	1/2 inch tube x 1/8 inch mnpt
0204092369	1/2 inch tube x 1/4 inch mnpt
0204092469	1/2 inch tube x 3/8 inch mnpt
0204092569	1/2 inch tube x 1/2 inch mnpt
0204092669	1/2 inch tube x 3/4 inch mnpt
0204099069	5/8 inch tube x 1/8 inch mnpt
0204099169	5/8 inch tube x 1/4 inch mnpt
0204092869	5/8 inch tube x 3/8 inch mnpt
0204092969	5/8 inch tube x 1/2 inch mnpt
0204093169	5/8 inch tube x 3/4 inch mnpt
2. CONNECTOR FEMALE	
0204120669	1/4 inch tube x 1/8 inch fnpt
0204120869	1/4 inch tube x 1/4 inch fnpt

PART NO	DESCRIPTION
0204121769	3/8 inch tube x 1/4 inch fnpt
0204121869	3/8 inch tube x 3/8 inch fnpt
0204121969	3/8 inch tube x 1/2 inch fnpt
0204122569	1/2 inch tube x 1/2 inch fnpt
0204122669	1/2 inch tube x 3/4 inch fnpt
0204122969	5/8 inch tube x 1/2 inch fnpt
3. ELBOW 90 MALE	
0204020669	1/4 inch tube x 1/8 inch mnpt
0204020869	1/4 inch tube x 1/4 inch mnpt
0204020969	1/4 inch tube x 3/8 inch mnpt
0204021769	3/8 inch tube x 1/4 inch mnpt
0204021869	3/8 inch tube x 3/8 inch mnpt
0204021969	3/8 inch tube x 1/2 inch mnpt
0204022069	3/8 inch tube x 3/4 inch mnpt
0204022469	1/2 inch tube x 3/8 inch mnpt
0204022569	1/2 inch tube x 1/2 inch mnpt
0204022969	5/8 inch tube x 1/2 inch mnpt
4. ELBOW 90 FEMALE	
0204010669	1/4 inch tube x 1/8 inch fnpt
0204010869	1/4 inch tube x 1/4 inch fnpt
0204011769	3/8 inch tube x 1/4 inch fnpt
0204011869	3/8 inch tube x 3/8 inch fnpt
0204012469	1/2 inch tube x 3/8 inch fnpt
0204012569	1/2 inch tube x 1/2 inch fnpt
0204012969	5/8 inch tube x 1/2 inch fnpt
5. BRANCH TEE MALE	
0204150669	1/4 inch tube x 1/8 inch mnpt
0204151769	3/8 inch tube x 1/4 inch mnpt
0204152469	1/2 inch tube x 3/8 inch mnpt
0204152969	5/8 inch tube x 1/2 inch mnpt
6. RUN TEE MALE	
0204170669	1/4 inch tube x 1/8 inch mnpt
0204170869	1/4 inch tube x 1/4 inch mnpt
0204171769	3/8 inch tube x 1/4 inch mnpt
0204171869	3/8 inch tube x 3/8 inch mnpt
0204172469	1/2 inch tube x 3/8 inch mnpt
0204172569	1/2 inch tube x 1/2 inch mnpt
0204172969	5/8 inch tube x 1/2 inch mnpt
7. UNION TEE	

PART NO	DESCRIPTION
0204240869	1/4 inch tube
0204241869	3/8 inch tube
0204242469	1/2 inch tube x 3/8 inch tube
0204242569	1/2 inch tube
0204242869	5/8 inch tube x 3/8 inch tube
0204243069	5/8 inch tube
8. UNION	
0204210869	1/4 inch tube
0204211769	3/8 inch tube x 1/4 inch tube
0204211869	3/8 inch tube
0204212469	1/2 inch tube x 3/8 inch tube
0204212569	1/2 inch tube
0204212869	5/8 inch tube x 3/8 inch tube
0204212969	5/8 inch tube x 1/2 inch tube
0204213069	5/8 inch tube
9. UNION ELBOW 90	
0204220869	1/4 inch tube
0204221769	3/8 inch tube x 1/4 inch tube
0204221869	3/8 inch tube
0204222569	1/2 inch tube
0204223069	5/8 inch tube
10. UNION BULKHEAD	
0204270869	1/4 inch tube
0204271869	3/8 inch tube
0204272569	1/2 inch tube
11. TUBE	
0312122969	1/4 inch tube Black Nylon
0306152969	1/4 inch tube Blue Polypropylene
0306142969	1/4 inch tube Red Polypropylene
0312124169	3/8 inch tube Black Nylon
0306154169	3/8 inch tube Blue Polypropylene
0306144169	3/8 inch tube Red Polypropylene
0312125069	1/2 inch tube Black Nylon
0305125869	5/8 inch tube Black Polypropylene

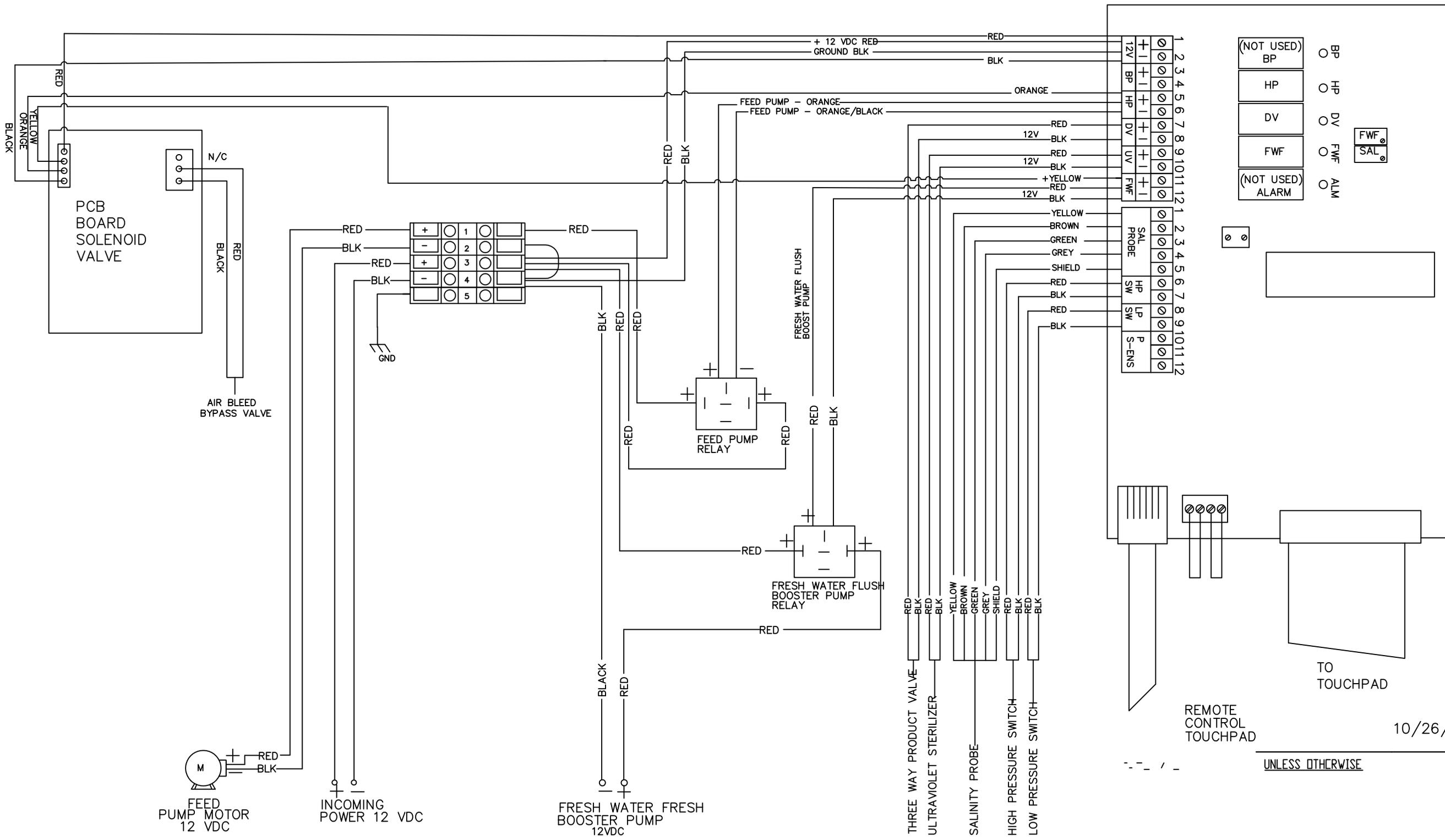
TUBE COMPRESSION FITTINGS REPLACEMENT PARTS

ITEM	DESCRIPTION	PART NO.
FOR 1/4" O.D. TUBE		
1	NUT/SPACER/GRAB & O-RING 1/4"	0204-1/469
2	TUBE 1/4 BLACK	0312121969
FOR 3/8" O.D. TUBE		
1	NUT/SPACER/GRAB & O-RING 3/8"	0204-3/869
2	TUBE 3/8 BLACK	0312123569
FOR 1/2" O.D. TUBE		
1	NUT/SPACE/GRAB & O-RING 1/2"	0204-1/269
2	TUBE 1/2 BLACK NO SUBSTITUTE	0312124269
FOR 5/8" O.D. TUBE		
1	NUT/SPACER/GRAB & O-RING 5/8"	0204-5/869
2	TUBE 5/8 BLACK POLYPRO	0305125169



Electrical Diagram

12 VDC Controller



(NOT USED) BP
 BP ○
 HP ○
 HP ○
 DV ○
 DV ○
 FWF ○
 FWF ○
 (NOT USED) ALARM ○
 ALM ○

FWF SAL

TO TOUCHPAD

REMOTE CONTROL TOUCHPAD

10/26/2012

UNLESS OTHERWISE

Electrical Diagram

24 VDC Controller

